

# SPIRE

|                     |                                                                |              |                 |
|---------------------|----------------------------------------------------------------|--------------|-----------------|
| <b>SUBJECT:</b>     | <b>PFM FINAL SIH ELECTRICAL INTEGRATION/CHECKOUT PROCEDURE</b> |              |                 |
| <b>PREPARED BY:</b> | <b>Douglas Griffin</b>                                         |              |                 |
| <b>DOCUMENT No:</b> | <b>SPIRE-RAL-PRC-002951</b>                                    |              |                 |
| <b>ISSUE:</b>       | <b>2.0</b>                                                     | <b>Date:</b> | <b>28-08-07</b> |
| <b>APPROVED BY:</b> | <b>Bruce Swinyard</b>                                          | <b>Date:</b> | .....           |

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**Change Record**

| ISSUE | DATE     |                                                      |
|-------|----------|------------------------------------------------------|
| 1.0   |          | Initial release -                                    |
| 2.0   | 29/08/07 | Change resistor values to 470ohm $\pm$ 5%            |
|       |          | Include instrument commanding extracted from SFT doc |
|       |          |                                                      |
|       |          |                                                      |

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## 1. APPLICABLE/REFERENCE DOCUMENTS

| Number | TITLE                                                   | Document Number      | Issue |
|--------|---------------------------------------------------------|----------------------|-------|
| AD 1   | SPIRE FPU Handling and Mechanical Integration Procedure | SPIRE-RAL-PRC-002802 | 2     |
| AD 2   | Making SPIRE ESD Safe                                   | SPIRE-RAL-NOT-002028 | 2     |
| AD 3   | SPIRE FM Warm Functional Test Procedures                | SPIRE-RAL-PRC-2422   | 2.2   |

| Number | TITLE                                            | Document Number       | Issue |
|--------|--------------------------------------------------|-----------------------|-------|
| RD1    | Cryo Harness Interconnection Diagram SPIRE (PFM) | 2547-121430-030-01-0B | B     |
| RD2    | SPIRE PFM SIH ELECTRICAL INTEGRATION PROCEDURE   | SPIRE-RAL-PRC-002951  | 2.0   |
| RD3    | SPIRE FM Short Functional Test Procedures        | SPIRE-RAL-PRC-2494    | 2.3   |

## 2. SCOPE AND INTRODUCTION

This document establishes the detailed procedure to be followed for the final electrical integration of the SIH following completion of RD2.

§4 - Mating of SIH-IS to CVV-CB and SVM-CB covers the following activities:

1. The mating of the SIH-IS and SIH-CS harnesses at the CVV-CB vacuum feedthrus
2. The mating of the SIH-IS and SIH-SS harnesses at the SVM-CB
3. Integration electrical tests whereby the balance of Idd and Iss for the JFET modules is measured

§5 - *De-mating of SIH-IS and SIH-SS for LPU Integration* has been included because it is foreseen that the LPU will have to be integrated after initial electrical integration and UFT of SPIRE. This requires that the SIH-SS-XX be de-mated from the SIH-IS-XX at the SVM-CB and the SPIRE SVM panel be opened.

§6 - *Mating of SIH-IS and SIH-SS after LPU Integration* has been included to document the procedure for the final mating of the SIH-SS-XX and SIH-IS-XX after integration and test of the LPU.

The scripts and procedures to command the instrument are identical to those contained in "SPIRE FM Short Functional Test Procedures" (RD 3).

## 3. PERSONNEL

SPIRE Engineer  
EADS Engineer  
EADS PA

## 4. MATING OF SIH-IS TO CVV-CB AND SVM-CB FOR INITIAL SFT

### 4.1 Prerequisites

1. The DCU, FCU and DPU have been mechanically and electrically integrated to the SVM panel and the SIH-SS harnesses are all integrated but not mated to the SVM-CB (Note: if the LPU is not integrated to the FCU, then dummy LPU simulator plugs are mated to FCU P43/P44)
2. The SIH-CS harnesses have been mated to the SPIRE FPU + JFP/JFS
3. The SPIRE SVM panel has been closed
4. The PLM has been mechanically integrated to the SVM
5. The SIH-IS-XX harnesses are mechanically integrated onto the outside of the cryostat.
  - a. They are not mated at the CVV-CB
  - b. They are mechanically integrated to the SVM-CB without electrical termination
6. The SPIRE UFT has been successfully completed

### 4.2 End State

The electrical integration tests have been completed  
The instrument is ready for SFT

### 4.3 Notes

1. SPIRE is ESD sensitive. Handling of these units is to be carried out by personnel suitably trained and equipped. Prior to carrying out the mating operations detailed below, the Pxx and Jxx connectors are to put in an ionized air stream for > 30 sec to discharge the harness.
2. If an anomaly is detected during the integration test, then the instrument can be switched off from any state using the procedure in §7.30 -

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**Procedure**

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SPIRE-SAFE-SWITCH-OFF.

#### 4.4 Detailed Procedure

| No: | Activity                                                                                     | Remarks/Results | Sign off |
|-----|----------------------------------------------------------------------------------------------|-----------------|----------|
|     | <b>Mating of SIH-IS to SIH-CS</b>                                                            |                 |          |
| 1   | Prepare a 128-way BOB to short all contacts to spacecraft chassis via a 1M $\Omega$ resistor |                 |          |
| 2   | SIH-04<br>Short contacts of 312100 J03 to spacecraft chassis with BOB                        |                 |          |
| 3   | Remove Type-VII safeing plug from 211121 J22                                                 |                 |          |
| 4   | Mate 211121 P22 to J22                                                                       |                 |          |
| 5   | Demate BOB from 312110 J03                                                                   |                 |          |
| 6   | Mate Type-VII safeing plug to 312100 J03                                                     |                 |          |
| 7   | SIH-05<br>Short contacts of 312100 J02 to spacecraft chassis with BOB                        |                 |          |
| 8   | Remove Type-VII safeing plug from 211121 J23                                                 |                 |          |
| 9   | Mate 211121 P23 to J23                                                                       |                 |          |
| 10  | Demate BOB from 312100 J02                                                                   |                 |          |
| 11  | Mate Type-VII safeing plug to 312100 J02                                                     |                 |          |
| 12  | SIH-06<br>Short contacts of 312200 J03 to spacecraft chassis with BOB                        |                 |          |
| 13  | Remove Type-VII safeing plug from 211121 J24                                                 |                 |          |
| 14  | Mate 211121 P24 to J24                                                                       |                 |          |
| 15  | Demate BOB from 312200 J03                                                                   |                 |          |
| 16  | Mate Type-VII safeing plug to 312200 J03                                                     |                 |          |
| 17  | SIH-07<br>Short contacts of 312200 J04 to spacecraft chassis with BOB                        |                 |          |
| 18  | Remove Type-VII safeing plug from 211121 J25                                                 |                 |          |
| 19  | Mate 211121 P25 to J25                                                                       |                 |          |



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| No: | Activity                                                              | Remarks/Results | Sign off |
|-----|-----------------------------------------------------------------------|-----------------|----------|
| 20  | Demate BOB from 312200 J04                                            |                 |          |
| 21  | Mate Type-VII safeing plug to 312200 J04                              |                 |          |
| 22  | SIH-08<br>Short contacts of 312200 J01 to spacecraft chassis with BOB |                 |          |
| 23  | Remove Type-VII safeing plug from 211121 J27                          |                 |          |
| 24  | Mate 211121 P27 to J27                                                |                 |          |
| 25  | Demate BOB from 312200 J01                                            |                 |          |
| 26  | Mate Type-VII safeing plug to 312200 J01                              |                 |          |
| 27  | SIH-09<br>Short contacts of 312200 J02 to spacecraft chassis with BOB |                 |          |
| 28  | Remove Type-VII safeing plug from 211121 J28                          |                 |          |
| 29  | Mate 211121 P28 to J28                                                |                 |          |
| 30  | Demate BOB from 312200 J02                                            |                 |          |
| 31  | Mate Type-VII safeing plug to 312200 J02                              |                 |          |
| 32  | SIH-10<br>Short contacts of 312300 J06 to spacecraft chassis with BOB |                 |          |
| 33  | Remove Type-VII safeing plug from 211121 J34                          |                 |          |
| 34  | Mate 211121 P34 to J34                                                |                 |          |
| 35  | Demate BOB from 312300 J06                                            |                 |          |
| 36  | Mate Type-VII safeing plug to 312300 J06                              |                 |          |
| 37  | SIH-12<br>Short contacts of 312300 J05 to spacecraft chassis with BOB |                 |          |
| 38  | Remove Type-VII safeing plug from 211121 J33                          |                 |          |
| 39  | Mate 211121 P33 to J33                                                |                 |          |
| 40  | Demate BOB from 312300 J05                                            |                 |          |
| 41  | Mate Type-VII safeing plug to 312300 J05                              |                 |          |
| 42  | SIH-02<br>Short contacts of 312200 J05 to spacecraft chassis with BOB |                 |          |
| 43  | Remove Type-VII safeing plug from 211121 J31                          |                 |          |
| 44  | Mate 211121 P31 to J31                                                |                 |          |

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| No: | Activity                                                              | Remarks/Results | Sign off |
|-----|-----------------------------------------------------------------------|-----------------|----------|
| 45  | Demate BOB from 312200 J05                                            |                 |          |
| 46  | Mate Type-VII safeing plug to 312200 J05                              |                 |          |
| 47  | SIH-11<br>Short contacts of 312300 J04 to spacecraft chassis with BOB |                 |          |
| 48  | Remove Type-VIII safeing plug from 211121 J30                         |                 |          |
| 49  | Mate 211121 P30 to J30                                                |                 |          |
| 50  | Demate BOB from 312300 J04                                            |                 |          |
| 51  | Mate Type-VIII safeing plug to 312300 J04                             |                 |          |
| 52  | SIH-13<br>Short contacts of 312300 J03 to spacecraft chassis with BOB |                 |          |
| 53  | Remove Type-VIII safeing plug from 211121 J29                         |                 |          |
| 54  | Mate 211121 P29 to J29                                                |                 |          |
| 55  | Demate BOB from 312300 J03                                            |                 |          |
| 56  | Mate Type-VIII safeing plug to 312300 J03                             |                 |          |
| 57  | SIH-01<br>Short contacts of 312200 J06 to spacecraft chassis with BOB |                 |          |
| 58  | Remove Type-VI safeing plug from 211121 J32                           |                 |          |
| 59  | Mate 211121 P32 to J32                                                |                 |          |
| 60  | Demate BOB from 312200 J06                                            |                 |          |
| 61  | Mate Type-VI safeing plug to 312200 J06                               |                 |          |
| 62  | SIH-03<br>Short contacts of 312100 J04 to spacecraft chassis with BOB |                 |          |
| 63  | Remove Type-V safeing plug from 211121 J26                            |                 |          |
| 64  | Mate 211121 P26 to J26                                                |                 |          |
| 65  | Demate BOB from 312100 J04                                            |                 |          |
| 66  | Mate Type-V safeing plug to 312100 J04                                |                 |          |
|     | <b>Idd/Iss measurement Preparation</b>                                |                 |          |

| No:                  | Activity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Remarks/Results                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Sign off       |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|----------------------|----|----------------------|----|------------------|----|------------------|----|------------------|-----|------------------|-----|------------------|----|------------------|----|------------------|----|------------------|----|--|--|
| 67                   | <p>Prepare a 128-way BOB for inline insertion in CB312200 P06/J06 with 47Ω(5%) inline series resistors in the following contacts:</p> <table border="1" data-bbox="309 496 1048 788"> <thead> <tr> <th>Function</th> <th>Contact number</th> </tr> </thead> <tbody> <tr><td>PTC_JFETV Bias_A +ve</td><td>24</td></tr> <tr><td>PTC_JFETV Bias_A -ve</td><td>35</td></tr> <tr><td>SLW_JFETV_A1 +ve</td><td>92</td></tr> <tr><td>SLW_JFETV_A1 -ve</td><td>91</td></tr> <tr><td>SLW_JFETV_A2 +ve</td><td>103</td></tr> <tr><td>SLW_JFETV_A2 -ve</td><td>113</td></tr> <tr><td>SSW_JFETV1_A +ve</td><td>68</td></tr> <tr><td>SSW_JFETV1_A -ve</td><td>57</td></tr> <tr><td>SSW_JFETV2_A +ve</td><td>70</td></tr> <tr><td>SSW_JFETV2_A -ve</td><td>81</td></tr> </tbody> </table> <p>The remaining contacts have inline “bridges”<br/> Temporarily label BOB as SPIRE Spect Test</p> | Function                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Contact number | PTC_JFETV Bias_A +ve | 24 | PTC_JFETV Bias_A -ve | 35 | SLW_JFETV_A1 +ve | 92 | SLW_JFETV_A1 -ve | 91 | SLW_JFETV_A2 +ve | 103 | SLW_JFETV_A2 -ve | 113 | SSW_JFETV1_A +ve | 68 | SSW_JFETV1_A -ve | 57 | SSW_JFETV2_A +ve | 70 | SSW_JFETV2_A -ve | 81 |  |  |
| Function             | Contact number                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| PTC_JFETV Bias_A +ve | 24                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| PTC_JFETV Bias_A -ve | 35                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SLW_JFETV_A1 +ve     | 92                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SLW_JFETV_A1 -ve     | 91                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SLW_JFETV_A2 +ve     | 103                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SLW_JFETV_A2 -ve     | 113                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SSW_JFETV1_A +ve     | 68                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SSW_JFETV1_A -ve     | 57                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SSW_JFETV2_A +ve     | 70                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| SSW_JFETV2_A -ve     | 81                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 68                   | <p>Measure and record the resistance of the inline resistors in the BOB prepared for CB312200 P06/J06. The measured resistance is to be 47±2.3 Ω</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | <table border="1" data-bbox="1070 927 1809 1219"> <thead> <tr> <th>Function</th> <th>Resistance (Ohm)</th> </tr> </thead> <tbody> <tr><td>24</td><td></td></tr> <tr><td>35</td><td></td></tr> <tr><td>92</td><td></td></tr> <tr><td>91</td><td></td></tr> <tr><td>103</td><td></td></tr> <tr><td>113</td><td></td></tr> <tr><td>68</td><td></td></tr> <tr><td>57</td><td></td></tr> <tr><td>70</td><td></td></tr> <tr><td>81</td><td></td></tr> </tbody> </table> | Function       | Resistance (Ohm)     | 24 |                      | 35 |                  | 92 |                  | 91 |                  | 103 |                  | 113 |                  | 68 |                  | 57 |                  | 70 |                  | 81 |  |  |
| Function             | Resistance (Ohm)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 24                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 35                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 92                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 91                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 103                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 113                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 68                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 57                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 70                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |
| 81                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |                      |    |                      |    |                  |    |                  |    |                  |     |                  |     |                  |    |                  |    |                  |    |                  |    |  |  |

| No:                                          | Activity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Remarks/Results | Sign off |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|----------|----------------|----------------|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|----|----------------|-----|----------------|-----|----------------|-----|----------------|-----|----------------|----|----------------|-----|----------------|-----|----------------|-----|
| 69                                           | Prepare a 128-way BOB for inline insertion in CB312100 P04/J04 with 47Ω(5%) inline series resistors in the following contacts:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | <table border="1"> <thead> <tr> <th data-bbox="304 496 678 523">Function</th> <th data-bbox="678 496 1055 523">Contact number</th> </tr> </thead> <tbody> <tr><td>PSW_JFETV1_A +</td><td>26</td></tr> <tr><td>PSW_JFETV1_A -</td><td>37</td></tr> <tr><td>PSW_JFETV2_A +</td><td>38</td></tr> <tr><td>PSW_JFETV2_A -</td><td>49</td></tr> <tr><td>PSW_JFETV3_A +</td><td>48</td></tr> <tr><td>PSW_JFETV3_A -</td><td>60</td></tr> <tr><td>PSW_JFETV4_A +</td><td>59</td></tr> <tr><td>PSW_JFETV4_A -</td><td>71</td></tr> <tr><td>PSW_JFETV5_A +</td><td>50</td></tr> <tr><td>PSW_JFETV5_A -</td><td>61</td></tr> <tr><td>PSW_JFETV6_A +</td><td>62</td></tr> <tr><td>PSW_JFETV6_A -</td><td>51</td></tr> <tr><td>PMW_JFETV1_A +</td><td>86</td></tr> <tr><td>PMW_JFETV1_A -</td><td>87</td></tr> <tr><td>PMW_JFETV2_A +</td><td>97</td></tr> <tr><td>PMW_JFETV2_A -</td><td>98</td></tr> <tr><td>PMW_JFETV3_A +</td><td>108</td></tr> <tr><td>PMW_JFETV3_A -</td><td>109</td></tr> <tr><td>PMW_JFETV4_A +</td><td>116</td></tr> <tr><td>PMW_JFETV4_A -</td><td>117</td></tr> <tr><td>PLW_JFETV1_A +</td><td>99</td></tr> <tr><td>PLW_JFETV1_A -</td><td>100</td></tr> <tr><td>PLW_JFETV2_A +</td><td>110</td></tr> <tr><td>PLW_JFETV2_A -</td><td>111</td></tr> </tbody> </table> |                 |          | Function       | Contact number | PSW_JFETV1_A + | 26 | PSW_JFETV1_A - | 37 | PSW_JFETV2_A + | 38 | PSW_JFETV2_A - | 49 | PSW_JFETV3_A + | 48 | PSW_JFETV3_A - | 60 | PSW_JFETV4_A + | 59 | PSW_JFETV4_A - | 71 | PSW_JFETV5_A + | 50 | PSW_JFETV5_A - | 61 | PSW_JFETV6_A + | 62 | PSW_JFETV6_A - | 51 | PMW_JFETV1_A + | 86 | PMW_JFETV1_A - | 87 | PMW_JFETV2_A + | 97 | PMW_JFETV2_A - | 98 | PMW_JFETV3_A + | 108 | PMW_JFETV3_A - | 109 | PMW_JFETV4_A + | 116 | PMW_JFETV4_A - | 117 | PLW_JFETV1_A + | 99 | PLW_JFETV1_A - | 100 | PLW_JFETV2_A + | 110 | PLW_JFETV2_A - | 111 |
|                                              | Function                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                 |          | Contact number |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV1_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 26             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV1_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 37             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV2_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 38             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV2_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 49             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV3_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 48             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV3_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 60             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV4_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 59             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV4_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 71             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV5_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 50             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV5_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 61             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV6_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 62             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PSW_JFETV6_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 51             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV1_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 86             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV1_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 87             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV2_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 97             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV2_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 98             |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV3_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 108            |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV3_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 109            |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV4_A +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 116            |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
|                                              | PMW_JFETV4_A -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 |          | 117            |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
| PLW_JFETV1_A +                               | 99                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                 |          |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
| PLW_JFETV1_A -                               | 100                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |          |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
| PLW_JFETV2_A +                               | 110                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |          |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
| PLW_JFETV2_A -                               | 111                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |          |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
| The remaining contacts have inline “bridges” |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                 |          |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |
| Temporarily label BOB as SPIRE Phot Test     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                 |          |                |                |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |    |                |     |                |     |                |     |                |     |                |    |                |     |                |     |                |     |

| No:            | Activity                                                                                                                                                 | Remarks/Results                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Sign off       |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|------------|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|-----|--|-----|--|-----|--|-----|--|----|--|-----|--|-----|--|-----|--|--|
| 70             | Measure and record the resistance of the inline resistors in the BOB prepared for CB312200 P06/J06. The measured resistance is to be $47 \pm 2.3 \Omega$ | <table border="1"> <thead> <tr> <th data-bbox="1077 427 1451 451">Contact number</th> <th data-bbox="1458 427 1821 451">Resistance</th> </tr> </thead> <tbody> <tr><td>26</td><td></td></tr> <tr><td>37</td><td></td></tr> <tr><td>38</td><td></td></tr> <tr><td>49</td><td></td></tr> <tr><td>48</td><td></td></tr> <tr><td>60</td><td></td></tr> <tr><td>59</td><td></td></tr> <tr><td>71</td><td></td></tr> <tr><td>50</td><td></td></tr> <tr><td>61</td><td></td></tr> <tr><td>62</td><td></td></tr> <tr><td>51</td><td></td></tr> <tr><td>86</td><td></td></tr> <tr><td>87</td><td></td></tr> <tr><td>97</td><td></td></tr> <tr><td>98</td><td></td></tr> <tr><td>108</td><td></td></tr> <tr><td>109</td><td></td></tr> <tr><td>116</td><td></td></tr> <tr><td>117</td><td></td></tr> <tr><td>99</td><td></td></tr> <tr><td>100</td><td></td></tr> <tr><td>110</td><td></td></tr> <tr><td>111</td><td></td></tr> </tbody> </table> | Contact number | Resistance | 26 |  | 37 |  | 38 |  | 49 |  | 48 |  | 60 |  | 59 |  | 71 |  | 50 |  | 61 |  | 62 |  | 51 |  | 86 |  | 87 |  | 97 |  | 98 |  | 108 |  | 109 |  | 116 |  | 117 |  | 99 |  | 100 |  | 110 |  | 111 |  |  |
| Contact number | Resistance                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 26             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 37             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 38             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 49             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 48             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 60             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 59             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 71             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 50             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 61             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 62             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 51             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 86             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 87             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 97             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 98             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 108            |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 109            |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 116            |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 117            |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 99             |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 100            |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 110            |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 111            |                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
|                | <b>Grounding Check</b>                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 71             | Remove SPIRE Safeing Plug Type-V from SVM-CB 312100 J04                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 72             | Remove SPIRE Safeing Plug Type-VI from SVM-CB 312200 J06.                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 73             | Remove SPIRE Safeing Plug Type-VIII from SVM-CB 312300 J04.                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |            |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |

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|-----|-----------------------------------------------------------------------------------------|-----------------|----------|
| 74  | Remove SPIRE Safeing Plug Type-VIII from SVM-CB 312300 J03.                             |                 |          |
| 75  | Prepare a 128-way BOB and short contacts to remove charge                               |                 |          |
| 76  | Mate BOB to 312200 J06                                                                  |                 |          |
| 77  | Verify FPU Isolation from OBA by measuring Pin 5 to Chassis: s.b. > 1 MOhm              |                 |          |
| 78  | Verify Analogue Ground Isolation from OBA by measuring Pin 93 to Chassis: s.b. > 1 MOhm |                 |          |
| 79  | Demate BOB from 312200 J06                                                              |                 |          |
| 80  | Mate BOB to 312100 J04                                                                  |                 |          |
| 81  | Verify FPU Isolation from OBA by measuring Pin 2 to Chassis: s.b. > 1 MOhm              |                 |          |
| 82  | Verify Analogue Ground Isolation from OBA by measuring Pin 36 to Chassis: s.b. > 1 MOhm |                 |          |
| 83  | Demate BOB from 312100 J04                                                              |                 |          |
| 84  | Mate SPIRE Safeing Plug Type-V to SVM-CB 312100 J04                                     |                 |          |
| 85  | Mate SPIRE Safeing Plug Type-VI to SVM-CB 312200 J06.                                   |                 |          |
| 86  | Mate SPIRE Safeing Plug Type-VIII to SVM-CB 312300 J04.                                 |                 |          |
| 87  | Mate SPIRE Safeing Plug Type-VIII to SVM-CB 312300 J03.                                 |                 |          |
|     | <b>Subsystem harness mating</b>                                                         |                 |          |
| 88  | Verify that CB 312300 J01 is mated with CB 312300 P01                                   |                 |          |
| 89  | Verify that CB 312300 J02 is mated with CB 312300 P02                                   |                 |          |
| 90  | Remove and store protective cover from CB 312300 P06                                    |                 |          |
| 91  | Remove and store SPIRE Safeing Plug Type-VII from CB 312300 J06                         |                 |          |
| 92  | Mate CB 312300 P06 to 312300 J06                                                        |                 |          |
| 93  | Remove and store protective cover from CB 312300 P05                                    |                 |          |

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|-----|----------------------------------------------------------------------------------|-----------------|----------|
| 94  | Remove and store SPIRE Safeing Plug Type-VII from CB 312300 J05                  |                 |          |
| 95  | Mate CB 312300 P05 to 312300 J05                                                 |                 |          |
| 96  | Remove and store protective cover from CB 312300 P04                             |                 |          |
| 97  | Remove and store SPIRE Safeing Plug Type-VIII from CB 312300 J04                 |                 |          |
| 98  | Mate CB 312300 P04 to 312300 J04                                                 |                 |          |
| 99  | Remove and store protective cover from CB 312300 P03                             |                 |          |
| 100 | Remove and store SPIRE Safeing Plug Type-VIII from CB 312300 J03                 |                 |          |
| 101 | Mate CB 312300 P03 to 312300 J03                                                 |                 |          |
|     | <b>Spectrometer Initial Mating</b>                                               |                 |          |
| 102 | Short the contacts of the BOB for 312200 J06/P06 to chassis to remove any charge |                 |          |
| 103 | Remove and store the protective cover from 312200 P06                            |                 |          |
| 104 | Mate the BOB prepared for 312200 J06/P06 to 312200 P06                           |                 |          |
| 105 | Demate and store the SPIRE Safeing Plug Type-VI from SVM-CB 312200 J06           |                 |          |
| 106 | Mate the inline BOB prepared for 312200 J06/P06 to 312200 J06                    |                 |          |
| 107 | Remove and store the protective cover from 312200 P05                            |                 |          |
| 108 | Demate the SPIRE Safeing Plug Type-VII from SVM-CB 312200 J05                    |                 |          |
| 109 | Mate 312200 P05 to 312200 J05                                                    |                 |          |
| 110 | Mate 312100 P01A to J01A                                                         |                 |          |
|     | <b>Photometer Initial Mating</b>                                                 |                 |          |
|     | <i>SIH-03</i>                                                                    |                 |          |
| 111 | Short the contacts of the BOB for 312100 J04/P04 to chassis to remove any charge |                 |          |
| 112 | Remove and store the protective cover from 312100 P04                            |                 |          |

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|-----|---------------------------------------------------------------|-----------------|----------|
| 113 | Mate the BOB prepared for 312100 J04/P04 to 312200 P04        |                 |          |
| 114 | Demate the SPIRE Safeing Plug Type-V from SVM-CB 3122100 J04  |                 |          |
| 115 | Mate the inline BOB prepared for 312100 J04/P04 to 312100 J04 |                 |          |
|     | <i>SIH-04</i>                                                 |                 |          |
| 116 | Remove and store the protective cover from 312100 P03         |                 |          |
| 117 | Demate the SPIRE Safeing Plug Type-VII from SVM-CB 312100 J03 |                 |          |
| 118 | Mate 312100 P03 to 312200 J03                                 |                 |          |
| 119 | Mate 312100 P01B to J01B                                      |                 |          |
|     | <i>SIH-05</i>                                                 |                 |          |
| 120 | Remove and store the protective cover from 312100 P02         |                 |          |
| 121 | Demate the SPIRE Safeing Plug Type-VII from SVM-CB 312100 J02 |                 |          |
| 122 | Mate 312100 P02 to 312200 J02                                 |                 |          |
|     | <i>SIH-06</i>                                                 |                 |          |
| 123 | Remove and store the protective cover from 312200 P03         |                 |          |
| 124 | Demate the SPIRE Safeing Plug Type-VII from SVM-CB 312200 J03 |                 |          |
| 125 | Mate 312200 P03 to 312200 J03                                 |                 |          |
|     | <i>SIH-07</i>                                                 |                 |          |
| 126 | Remove and store the protective cover from 312200 P04         |                 |          |
| 127 | Demate the SPIRE Safeing Plug Type-VII from SVM-CB 312200 J04 |                 |          |
| 128 | Mate 312200 P04 to 312200 J04                                 |                 |          |
|     | <i>SIH-08</i>                                                 |                 |          |
| 129 | Remove and store the protective cover from 312200 P01         |                 |          |
| 130 | Demate the SPIRE Safeing Plug Type-VII from SVM-CB 312200 J01 |                 |          |



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|-----|---------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 131 | Mate 312200 P01 to 312200 J01                                 |                                                                                                                                                                                                                         |          |
|     | <i>SIH-09</i>                                                 |                                                                                                                                                                                                                         |          |
| 132 | Remove and store the protective cover from 312200 P02         |                                                                                                                                                                                                                         |          |
| 133 | Demate the SPIRE Safeing Plug Type-VII from SVM-CB 312200 J02 |                                                                                                                                                                                                                         |          |
| 134 | Mate 312200 P02 to 312200 J02                                 |                                                                                                                                                                                                                         |          |
|     | <b>Instrument switch-on (Phot. JFETs)</b>                     |                                                                                                                                                                                                                         |          |
| 135 | Execute Procedure: SPIRE-FM-SFT-DPU-ON-P (§7.1, p. 38)        | Nominal HK packets:<br>Critical HK packets:<br>THSK refresh:<br>TM2N refresh:<br>TM1N refresh:<br>SPIRE/CCS time sync:<br>SCOS/THSK/QLA sync:                                                                           |          |
| 136 | Execute Procedure: SPIRE-FM-SFT-DRCU-ON-P (§7.2, p. 40)       | THSK stop:<br>TM2N stop:<br>THSK start:<br>TM2N start:<br>SCUP5V (~ 5.2 ± 0.5V):<br>SCUP9V (~ 9.0 ± 0.2V):<br>SCUM9V (~ -9.0 ± 0.2V):<br>BIASP5V (~ 5.1 ± 0.5V):<br>BIASP9V (~ 9.0 ± 0.2V):<br>BIASM9V (~ -9.0 ± 0.2V): |          |
| 137 | Execute Procedure: SPIRE-FM-SFT-FUNC-SCU-01-P (§7.3, p.41)    | SCUFRAMECNT:<br>TM5N:                                                                                                                                                                                                   |          |

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|-----|-------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 138 | Execute Procedure: SPIRE-FM-SFT-FUNC-SCU-03-P (§7.4, p.43)  | SCUTEMPSTAT:<br>PUMPHTRTEMP:<br>PUMPHSTEMP:<br>EVAPHSTEMP:<br>SHUNTTEMP:<br>EMCFILTEMP:<br>SL0TEMP:<br>PL0TEMP:<br>OPTTEMP:<br>BAFTEMP:<br>BSMIFTEMP:<br>SCAL2TEMP:<br>SCAL4TEMP:<br>SCALTEMP:<br>SMECIFTEMP:<br>SMECTEMP:<br>BSMTEMP: |          |
| 139 | Execute Procedure: SPIRE-FM-SFT-FUNC-SCU-06-P (§7.5, p.45)  | SUBKSTAT:<br>SUBKTEMP:                                                                                                                                                                                                                 |          |
| 140 | Execute Procedure: SPIRE-FM-SFT-FUNC-SCU-07-P (§7.6, p.46)  | SPHSV:<br>EVHSV:<br>SPHTRV:                                                                                                                                                                                                            |          |
| 141 | Execute Procedure: SPIRE-FM-SFT-FUNC-SCU-04-P (§7.7, p. 47) | PCALV:<br>PCALCURR:                                                                                                                                                                                                                    |          |
| 142 | Execute Procedure: SPIRE-FM-SFT-FUNC-SCU-05-P (§7.8, p.48)  | SCAL4CURR:<br>SCAL4V:<br>SCAL2CURR:<br>SCAL2V:                                                                                                                                                                                         |          |

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|-----|------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|----------|
| 143 | Execute Procedure: SPIRE-FM-SFT-FUNC-MCU-01-P (§7.9, p. 49)      | MCUBITSTAT:<br>MCUP5V:<br>MCUP14V:<br>MCUM14V:<br>MCUP15V:<br>MCUM15V:<br><br>MCUMACTEMP:<br>MCUSMECTEMP:<br>MCUBSMTEMP: |          |
| 144 | Execute Procedure: SPIRE-FM-SFT-FUNC-MCU-02-P (§7.10 p.50)       | MCUFRAMECNT:                                                                                                             |          |
| 145 | Execute Procedure: SPIRE-FM-SFT-FUNC-BSM-01-P (§7.11 p.51)       | CHOPSENSPWR:<br>JIGGSENSPWR:                                                                                             |          |
| 146 | Execute Procedure: SPIRE-FM-SFT-BSM-OFF (§7.12, p.52)            | CHOPSENSPWR:<br>JIGGSENSPWR:                                                                                             |          |
| 147 | Execute Procedure: SPIRE-FM-SFT-FUNC-SMEC-01-P (§7.13, p.53)     | SMECENCPWR:<br>SMECLVDPWR:                                                                                               |          |
| 148 | Execute Procedure: SPIRE-FM-SFT-SMEC-OFF-P (§7.14, p.54)         | SMECENCPWR:<br>SMECLVDPWR:                                                                                               |          |
| 149 | Execute Procedure: SPIRE-FM-SFT-FUNC-DCU-01-P (§7.15, p.55)      | DCUFRAMECNT:                                                                                                             |          |
| 150 | Execute Procedure: SPIRE-FM-SFT-FUNC-DCU-04-PHOT-P (§7.16, p.56) | PLIABITSTAT:<br>PLIAP5V:<br>PLIAP9V:<br>PLIAM9V:<br>LIAP1TEMP to LIAP9TEMP:                                              |          |

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| No: | Activity                                                      | Remarks/Results                                                                                                                                                                                                   | Sign off |
|-----|---------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 151 | Execute Procedure: SPIRE-FM-SFT-PHOT-JFET-ON-01 (§7.17, p.57) | PSWJFETSTAT:<br>PMLWJFETSTAT:<br>PSWJFET1V:<br>PSWJFET2V:<br>PSWJFET3V:<br>PSWJFET4V:<br>PSWJFET5V:<br>PSWJFET6V:<br>PMWJFET1V:<br>PMWJFET2V:<br>PMWJFET3V:<br>PMWJFET4V:<br>PLWJFET1V:<br>PLWJFET2V:<br>TCJFETV: |          |
|     | <b>Photometer and PTC Idd/Iss</b>                             |                                                                                                                                                                                                                   |          |

| No:            | Activity                                                                                                                                                                                | Remarks/Results                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Sign off       |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------------|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|-----|--|-----|--|-----|--|-----|--|----|--|-----|--|-----|--|-----|--|--|
| 152            | Measure the voltage drop with a DVM across the inline resistors in the BOB prepared for CB312100 P04/J04. The expected values should lie between 55 and 100mV<br><br>(PLW, PSW and PMW) | <table border="1"> <thead> <tr> <th data-bbox="1077 392 1451 416">Contact number</th> <th data-bbox="1458 392 1821 416">Voltage drop</th> </tr> </thead> <tbody> <tr><td>26</td><td></td></tr> <tr><td>37</td><td></td></tr> <tr><td>38</td><td></td></tr> <tr><td>49</td><td></td></tr> <tr><td>48</td><td></td></tr> <tr><td>60</td><td></td></tr> <tr><td>59</td><td></td></tr> <tr><td>71</td><td></td></tr> <tr><td>50</td><td></td></tr> <tr><td>61</td><td></td></tr> <tr><td>62</td><td></td></tr> <tr><td>51</td><td></td></tr> <tr><td>86</td><td></td></tr> <tr><td>87</td><td></td></tr> <tr><td>97</td><td></td></tr> <tr><td>98</td><td></td></tr> <tr><td>108</td><td></td></tr> <tr><td>109</td><td></td></tr> <tr><td>116</td><td></td></tr> <tr><td>117</td><td></td></tr> <tr><td>99</td><td></td></tr> <tr><td>100</td><td></td></tr> <tr><td>110</td><td></td></tr> <tr><td>111</td><td></td></tr> </tbody> </table> | Contact number | Voltage drop | 26 |  | 37 |  | 38 |  | 49 |  | 48 |  | 60 |  | 59 |  | 71 |  | 50 |  | 61 |  | 62 |  | 51 |  | 86 |  | 87 |  | 97 |  | 98 |  | 108 |  | 109 |  | 116 |  | 117 |  | 99 |  | 100 |  | 110 |  | 111 |  |  |
| Contact number | Voltage drop                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 26             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 37             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 38             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 49             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 48             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 60             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 59             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 71             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 50             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 61             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 62             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 51             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 86             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 87             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 97             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 98             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 108            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 109            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 116            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 117            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 99             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 100            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 110            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 111            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 153            | Measure the voltage drop with a DVM across the inline resistors in the BOB prepared for CB312200 P06/J06. The expected values should lie between 55 and 100mV<br><br>(PTC)              | <table border="1"> <thead> <tr> <th data-bbox="1077 1193 1451 1217">Contact number</th> <th data-bbox="1458 1193 1821 1217">Voltage drop</th> </tr> </thead> <tbody> <tr><td>24</td><td></td></tr> <tr><td>35</td><td></td></tr> </tbody> </table>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Contact number | Voltage drop | 24 |  | 35 |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| Contact number | Voltage drop                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 24             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 35             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |

# SPIRE

## Procedure

PFM Final SIH Electrical Integration/Checkout Procedure

**Ref:** SPIRE-RAL-PRC-002951  
**Issue:** 2.0  
**Date:** 29-08-07  
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| No: | Activity                                                                                                                                | Remarks/Results |           |              | Sign off |
|-----|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------|--------------|----------|
|     |                                                                                                                                         | Contact A       | Contact B | Voltage Drop |          |
| 154 | Measure the voltage drop along the cryoharness for the PMW/PSW/PLW arrays using the contacts form the BOB prepared for CB312100 P04/J04 | 26              | 42        |              |          |
|     |                                                                                                                                         | 37              | 54        |              |          |
|     |                                                                                                                                         | 38              | 53        |              |          |
|     |                                                                                                                                         | 49              | 52        |              |          |
|     |                                                                                                                                         | 48              | 41        |              |          |
|     |                                                                                                                                         | 60              | 30        |              |          |
|     |                                                                                                                                         | 59              | 10        |              |          |
|     |                                                                                                                                         | 71              | 11        |              |          |
|     |                                                                                                                                         | 50              | 19        |              |          |
|     |                                                                                                                                         | 61              | 29        |              |          |
|     |                                                                                                                                         | 62              | 16        |              |          |
|     |                                                                                                                                         | 51              | 27        |              |          |
|     |                                                                                                                                         | 86              | 7         |              |          |
|     |                                                                                                                                         | 87              | 14        |              |          |
|     |                                                                                                                                         | 97              | 24        |              |          |
|     |                                                                                                                                         | 98              | 35        |              |          |
|     |                                                                                                                                         | 108             | 23        |              |          |
|     |                                                                                                                                         | 109             | 34        |              |          |
|     |                                                                                                                                         | 116             | 33        |              |          |
|     |                                                                                                                                         | 117             | 45        |              |          |
| 99  | 70                                                                                                                                      |                 |           |              |          |
| 100 | 81                                                                                                                                      |                 |           |              |          |
| 110 | 69                                                                                                                                      |                 |           |              |          |
| 111 | 80                                                                                                                                      |                 |           |              |          |
| 155 | Measure the voltage drop along the cryoharness for the PTC arrays using the contacts form the BOB prepared for CB312200 P06/J06         | Contact A       | Contact B | Voltage Drop |          |
|     |                                                                                                                                         | 24              | 3         |              |          |
|     |                                                                                                                                         | 35              | 2         |              |          |

# SPIRE

## Procedure

PFM Final SIH Electrical Integration/Checkout Procedure

**Ref:** SPIRE-RAL-PRC-002951  
**Issue:** 2.0  
**Date:** 29-08-07  
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| No: | Activity                                                       | Remarks/Results                                                                                                                                                                                                   | Sign off |
|-----|----------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 156 | Execute Procedure: SPIRE-FM-SFT-PHOT-JFET-ON-02 (§7.18, p. 59) | PSWJFETSTAT:<br>PMLWJFETSTAT:<br>PSWJFET1V:<br>PSWJFET2V:<br>PSWJFET3V:<br>PSWJFET4V:<br>PSWJFET5V:<br>PSWJFET6V:<br>PMWJFET1V:<br>PMWJFET2V:<br>PMWJFET3V:<br>PMWJFET4V:<br>PLWJFET1V:<br>PLWJFET2V:<br>TCJFETV: |          |

| No:            | Activity                                                                                                                                                                                | Remarks/Results                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Sign off       |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------------|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|----|--|-----|--|-----|--|-----|--|-----|--|----|--|-----|--|-----|--|-----|--|--|
| 157            | Measure the voltage drop with a DVM across the inline resistors in the BOB prepared for CB312100 P04/J04. The expected values should lie between 55 and 100mV<br><br>(PLW, PSW and PMW) | <table border="1"> <thead> <tr> <th data-bbox="1077 392 1451 416">Contact number</th> <th data-bbox="1458 392 1821 416">Voltage drop</th> </tr> </thead> <tbody> <tr><td>26</td><td></td></tr> <tr><td>37</td><td></td></tr> <tr><td>38</td><td></td></tr> <tr><td>49</td><td></td></tr> <tr><td>48</td><td></td></tr> <tr><td>60</td><td></td></tr> <tr><td>59</td><td></td></tr> <tr><td>71</td><td></td></tr> <tr><td>50</td><td></td></tr> <tr><td>61</td><td></td></tr> <tr><td>62</td><td></td></tr> <tr><td>51</td><td></td></tr> <tr><td>86</td><td></td></tr> <tr><td>87</td><td></td></tr> <tr><td>97</td><td></td></tr> <tr><td>98</td><td></td></tr> <tr><td>108</td><td></td></tr> <tr><td>109</td><td></td></tr> <tr><td>116</td><td></td></tr> <tr><td>117</td><td></td></tr> <tr><td>99</td><td></td></tr> <tr><td>100</td><td></td></tr> <tr><td>110</td><td></td></tr> <tr><td>111</td><td></td></tr> </tbody> </table> | Contact number | Voltage drop | 26 |  | 37 |  | 38 |  | 49 |  | 48 |  | 60 |  | 59 |  | 71 |  | 50 |  | 61 |  | 62 |  | 51 |  | 86 |  | 87 |  | 97 |  | 98 |  | 108 |  | 109 |  | 116 |  | 117 |  | 99 |  | 100 |  | 110 |  | 111 |  |  |
| Contact number | Voltage drop                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 26             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 37             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 38             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 49             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 48             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 60             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 59             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 71             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 50             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 61             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 62             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 51             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 86             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 87             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 97             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 98             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 108            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 109            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 116            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 117            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 99             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 100            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 110            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 111            |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 158            | Measure the voltage drop with a DVM across the inline resistors in the BOB prepared for CB312200 P06/J06. The expected values should lie between 55 and 100mV<br><br>(PTC)              | <table border="1"> <thead> <tr> <th data-bbox="1077 1193 1451 1217">Contact number</th> <th data-bbox="1458 1193 1821 1217">Voltage drop</th> </tr> </thead> <tbody> <tr><td>24</td><td></td></tr> <tr><td>35</td><td></td></tr> </tbody> </table>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Contact number | Voltage drop | 24 |  | 35 |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| Contact number | Voltage drop                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 24             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |
| 35             |                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |              |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |    |  |     |  |     |  |     |  |     |  |    |  |     |  |     |  |     |  |  |



# SPIRE

## Procedure

PFM Final SIH Electrical Integration/Checkout Procedure

**Ref:** SPIRE-RAL-PRC-002951  
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| No: | Activity                                                                                                                                | Remarks/Results |           |              | Sign off |
|-----|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------|--------------|----------|
|     |                                                                                                                                         | Contact A       | Contact B | Voltage Drop |          |
| 159 | Measure the voltage drop along the cryoharness for the PMW/PSW/PLW arrays using the contacts form the BOB prepared for CB312100 P04/J04 | 26              | 42        |              |          |
|     |                                                                                                                                         | 37              | 54        |              |          |
|     |                                                                                                                                         | 38              | 53        |              |          |
|     |                                                                                                                                         | 49              | 52        |              |          |
|     |                                                                                                                                         | 48              | 41        |              |          |
|     |                                                                                                                                         | 60              | 30        |              |          |
|     |                                                                                                                                         | 59              | 10        |              |          |
|     |                                                                                                                                         | 71              | 11        |              |          |
|     |                                                                                                                                         | 50              | 19        |              |          |
|     |                                                                                                                                         | 61              | 29        |              |          |
|     |                                                                                                                                         | 62              | 16        |              |          |
|     |                                                                                                                                         | 51              | 27        |              |          |
|     |                                                                                                                                         | 86              | 7         |              |          |
|     |                                                                                                                                         | 87              | 14        |              |          |
|     |                                                                                                                                         | 97              | 24        |              |          |
|     |                                                                                                                                         | 98              | 35        |              |          |
|     |                                                                                                                                         | 108             | 23        |              |          |
|     |                                                                                                                                         | 109             | 34        |              |          |
|     |                                                                                                                                         | 116             | 33        |              |          |
|     |                                                                                                                                         | 117             | 45        |              |          |
| 99  | 70                                                                                                                                      |                 |           |              |          |
| 100 | 81                                                                                                                                      |                 |           |              |          |
| 110 | 69                                                                                                                                      |                 |           |              |          |
| 111 | 80                                                                                                                                      |                 |           |              |          |
| 160 | Measure the voltage drop along the cryoharness for the PTC arrays using the contacts form the BOB prepared for CB312200 P06/J06         | Contact A       | Contact B | Voltage Drop |          |
|     |                                                                                                                                         | 24              | 3         |              |          |
|     |                                                                                                                                         | 35              | 2         |              |          |

# SPIRE

## Procedure

PFM Final SIH Electrical Integration/Checkout Procedure

**Ref:** SPIRE-RAL-PRC-002951  
**Issue:** 2.0  
**Date:** 29-08-07  
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| No: | Activity                                                          | Remarks/Results                                                                                                                                                                                                   | Sign off |
|-----|-------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 161 | Execute Procedure: SPIRE-FM-SFT-PHOT-JFET-OFF (§7.19, p. 61)      | PSWJFETSTAT:<br>PMLWJFETSTAT:<br>PSWJFET1V:<br>PSWJFET2V:<br>PSWJFET3V:<br>PSWJFET4V:<br>PSWJFET5V:<br>PSWJFET6V:<br>PMWJFET1V:<br>PMWJFET2V:<br>PMWJFET3V:<br>PMWJFET4V:<br>PLWJFET1V:<br>PLWJFET2V:<br>TCJFETV: |          |
| 162 | Execute Procedure: SPIRE-FM-SFT-PLIA-OFF-P (§7.20, p.63)          | PLIABITSTAT:<br>PLIAP5V:<br>PLIAP9V:<br>PLIAM9V:<br>LIAP1TEMP to LIAP9TEMP:                                                                                                                                       |          |
| 163 | Execute Procedure: SPIRE-FM-SFT-FUNC-DCU-04-SPEC-P (§7.21, p. 64) | SLIABITSTAT:<br>SLIAP5V:<br>SLIAP9V:<br>SLIAM9V:<br>LIAS1TEMP to LIAS3TEMP:                                                                                                                                       |          |
|     | <b>Measure Spect. Idd/Iss</b>                                     |                                                                                                                                                                                                                   |          |
| 164 | Execute Procedure: SPIRE-FM-SFT-SPEC-JFET-ON-01 (§7.22, p. 65)    | SPECJFETSTAT:<br>SSWJFET1V:<br>SSWJFET2V:<br>SLWJFET1V:                                                                                                                                                           |          |

| No:       | Activity                                                                                                                                                                                                                                              | Remarks/Results                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Sign off  |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------------|--------------|----|----|--|-----|----|-----|-----|----|--|-----|----|----|----|----|--|----|----|--|----|----|--|----|----|--|--|
| 165       | Measure the voltage drop with a DVM across the inline resistors in the BOB prepared for CB312200 P06/J06. The expected values should lie between 25 and 50mV for contacts 91, 92, 103 and 113 and between 55 and 100mV for contacts 57, 68, 70 and 81 | <table border="1"> <thead> <tr> <th>Function</th> <th>Voltage drop</th> </tr> </thead> <tbody> <tr><td>92</td><td></td></tr> <tr><td>91</td><td></td></tr> <tr><td>103</td><td></td></tr> <tr><td>113</td><td></td></tr> <tr><td>68</td><td></td></tr> <tr><td>57</td><td></td></tr> <tr><td>70</td><td></td></tr> <tr><td>81</td><td></td></tr> </tbody> </table>                                                                                                             | Function  | Voltage drop | 92           |    | 91 |  | 103 |    | 113 |     | 68 |  | 57  |    | 70 |    | 81 |  |    |    |  |    |    |  |    |    |  |  |
| Function  | Voltage drop                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 92        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 91        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 103       |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 113       |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 68        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 57        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 70        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 81        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 166       | Measure the voltage drop with a DVM between the contacts indicated on the BOB prepared for CB312200 P06/J06.                                                                                                                                          | <table border="1"> <thead> <tr> <th>Contact A</th> <th>Contact B</th> <th>Voltage Drop</th> </tr> </thead> <tbody> <tr><td>92</td><td>31</td><td></td></tr> <tr><td>91</td><td>43</td><td></td></tr> <tr><td>103</td><td>42</td><td></td></tr> <tr><td>113</td><td>54</td><td></td></tr> <tr><td>68</td><td>19</td><td></td></tr> <tr><td>57</td><td>29</td><td></td></tr> <tr><td>70</td><td>53</td><td></td></tr> <tr><td>81</td><td>52</td><td></td></tr> </tbody> </table> | Contact A | Contact B    | Voltage Drop | 92 | 31 |  | 91  | 43 |     | 103 | 42 |  | 113 | 54 |    | 68 | 19 |  | 57 | 29 |  | 70 | 53 |  | 81 | 52 |  |  |
| Contact A | Contact B                                                                                                                                                                                                                                             | Voltage Drop                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 92        | 31                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 91        | 43                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 103       | 42                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 113       | 54                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 68        | 19                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 57        | 29                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 70        | 53                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 81        | 52                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 167       | Execute Procedure: SPIRE-FM-SFT-SPEC-JFET-ON-02 (§7.23, p. 66)                                                                                                                                                                                        | SPECJFETSTAT:<br>SSWJFET1V:<br>SSWJFET2V:<br>SLWJFET1V:                                                                                                                                                                                                                                                                                                                                                                                                                        |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |

| No:       | Activity                                                                                                                                                                                                                                              | Remarks/Results                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Sign off  |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------------|--------------|----|----|--|-----|----|-----|-----|----|--|-----|----|----|----|----|--|----|----|--|----|----|--|----|----|--|--|
| 168       | Measure the voltage drop with a DVM across the inline resistors in the BOB prepared for CB312200 P06/J06. The expected values should lie between 25 and 50mV for contacts 91, 92, 103 and 113 and between 55 and 100mV for contacts 57, 68, 70 and 81 | <table border="1"> <thead> <tr> <th>Function</th> <th>Voltage drop</th> </tr> </thead> <tbody> <tr><td>92</td><td></td></tr> <tr><td>91</td><td></td></tr> <tr><td>103</td><td></td></tr> <tr><td>113</td><td></td></tr> <tr><td>68</td><td></td></tr> <tr><td>57</td><td></td></tr> <tr><td>70</td><td></td></tr> <tr><td>81</td><td></td></tr> </tbody> </table>                                                                                                             | Function  | Voltage drop | 92           |    | 91 |  | 103 |    | 113 |     | 68 |  | 57  |    | 70 |    | 81 |  |    |    |  |    |    |  |    |    |  |  |
| Function  | Voltage drop                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 92        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 91        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 103       |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 113       |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 68        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 57        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 70        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 81        |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 169       | Measure the voltage drop with a DVM between the contacts indicated on the BOB prepared for CB312200 P06/J06.                                                                                                                                          | <table border="1"> <thead> <tr> <th>Contact A</th> <th>Contact B</th> <th>Voltage Drop</th> </tr> </thead> <tbody> <tr><td>92</td><td>31</td><td></td></tr> <tr><td>91</td><td>43</td><td></td></tr> <tr><td>103</td><td>42</td><td></td></tr> <tr><td>113</td><td>54</td><td></td></tr> <tr><td>68</td><td>19</td><td></td></tr> <tr><td>57</td><td>29</td><td></td></tr> <tr><td>70</td><td>53</td><td></td></tr> <tr><td>81</td><td>52</td><td></td></tr> </tbody> </table> | Contact A | Contact B    | Voltage Drop | 92 | 31 |  | 91  | 43 |     | 103 | 42 |  | 113 | 54 |    | 68 | 19 |  | 57 | 29 |  | 70 | 53 |  | 81 | 52 |  |  |
| Contact A | Contact B                                                                                                                                                                                                                                             | Voltage Drop                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 92        | 31                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 91        | 43                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 103       | 42                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 113       | 54                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 68        | 19                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 57        | 29                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 70        | 53                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 81        | 52                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 170       | Execute Procedure: SPIRE-FM-SFT-SPEC-JFET-OFF (§7.24, p. 67)                                                                                                                                                                                          | SPECJFETSTAT:<br>SSWJFET1V:<br>SSWJFET2V:<br>SLWJFET1V:                                                                                                                                                                                                                                                                                                                                                                                                                        |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 171       | Execute Procedure: SPIRE-FM-SFT-SLIA-OFF-P (§7.25, p.69)                                                                                                                                                                                              | SLIABITSTAT<br>SLIAP5V<br>SLIAP9V<br>SLIAM9V                                                                                                                                                                                                                                                                                                                                                                                                                                   |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |
| 172       | Execute Procedure SPIRE-FM-SFT-MCU-OFF-P, (§7.26, p.70)                                                                                                                                                                                               | MCUBITSTAT                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |           |              |              |    |    |  |     |    |     |     |    |  |     |    |    |    |    |  |    |    |  |    |    |  |    |    |  |  |

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| No: | Activity                                                                                             | Remarks/Results         | Sign off |
|-----|------------------------------------------------------------------------------------------------------|-------------------------|----------|
| 173 | Execute Procedure SPIRE-FM-SFT-SCU-OFF-P (§7.27, p. 71)                                              | SCUTEMPSTAT<br>SUBKSTAT |          |
| 174 | Execute Procedure: SPIRE-FM-SFT-DRCU-OFF-P (§7.28, p.72)                                             | THSK:<br>TM2N:          |          |
| 175 | Execute Procedure SPIRE-FM-SFT-DPU-OFF-P, (§7.29, p.73)                                              |                         |          |
| 176 | Carry out near real time analysis of the data to verify that:<br>$0\% < (I_{dd-iss}) / I_{dd} < 8\%$ |                         |          |
|     | <b>Final Spectrometer Connection</b>                                                                 |                         |          |
| 177 | Demate the 128-way BOB from CB 312200 P06                                                            |                         |          |
| 178 | Demate the 128-way BOB from CB 312200 J06                                                            |                         |          |
| 179 | Mate CB 312200 J06/P06                                                                               |                         |          |
| 180 | <b>Final Photometer Connection</b>                                                                   |                         |          |
| 181 | Demate the 128-way BOB from CB 312100 P04                                                            |                         |          |
| 182 | Demate the 128-way BOB from CB 312100 J04                                                            |                         |          |
| 183 | Mate CB 312100 J04/P04                                                                               |                         |          |
| 184 | End of procedure                                                                                     |                         |          |

## 5. DE-MATING OF SIH-IS AND SIH-SS FOR LPU INTEGRATION

### 5.1 Prerequisites

1. The procedure outlined in §4 of this procedure has been completed.

### 5.2 End State

The SIH is broken at the SVM-CB

The FPU is protected from ESD damage by the safeing plugs on SVM-CB connectors

The SPIRE SVM panel may be opened

### 5.3 Notes

1. SPIRE is ESD sensitive. Handling of these units is to be carried out by personnel suitably trained and equipped. Prior to carrying out the mating operations detailed below, the Pxx and Jxx connectors are to put in an ionized air stream for > 30 sec to discharge the harness.

### 5.4 Detailed Procedure

| No: | Activity                                               | Remarks/Results | Sign off |
|-----|--------------------------------------------------------|-----------------|----------|
|     | <b>De-mating of SIH-IS and SIH-SS</b>                  |                 |          |
|     | <i>SIH-03</i>                                          |                 |          |
| 1   | Demate 312100 P04                                      |                 |          |
| 2   | Mate SPIRE Safeing Plug Type-V to SVM-CB 312100 J04    |                 |          |
| 3   | Cover 312100 P04 with ESD dust cover                   |                 |          |
|     | <i>SIH-01</i>                                          |                 |          |
| 4   | Demate 312200 P06                                      |                 |          |
| 5   | Mate SPIRE Safeing Plug Type-VI to SVM-CB 312200 J06   |                 |          |
| 6   | Cover 312200 P06 with ESD dust cover                   |                 |          |
|     | <i>SIH-11</i>                                          |                 |          |
| 7   | Demate 312300 P04                                      |                 |          |
| 8   | Mate SPIRE Safeing Plug Type-VIII to SVM-CB 312300 J04 |                 |          |
| 9   | Cover 312300 P04 with ESD dust cover                   |                 |          |
| 10  | Demate 312300 P01                                      |                 |          |
| 11  | Cover 312300 P01 with ESD dust cover                   |                 |          |
| 12  | <i>SIH-13</i>                                          |                 |          |
| 13  | Demate 312300 P03                                      |                 |          |
| 14  | Mate SPIRE Safeing Plug Type-VIII to SVM-CB 312300 J03 |                 |          |
| 15  | Cover 312300 P03 with ESD dust cover                   |                 |          |
| 16  | Demate 312300 P02                                      |                 |          |
| 17  | Cover 312300 P02 with ESD dust cover                   |                 |          |
| 18  | <i>SIH-02</i>                                          |                 |          |
| 19  | Demate 312200 P05                                      |                 |          |
| 20  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312200 J05  |                 |          |
| 21  | Cover 312200 P05 with ESD dust cover                   |                 |          |

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| No: | Activity                                              | Remarks/Results | Sign off |
|-----|-------------------------------------------------------|-----------------|----------|
| 22  | Demate 312100 P01A                                    |                 |          |
| 23  | Cover 312100 P01A with ESD dust cover                 |                 |          |
| 24  | <i>SIH-04</i>                                         |                 |          |
| 25  | Demate 312100 P01B                                    |                 |          |
| 26  | Cover 312100 P01B with ESD dust cover                 |                 |          |
| 27  | Demate 312100 P03                                     |                 |          |
| 28  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312100 J03 |                 |          |
| 29  | Cover 312100 P03 with ESD dust cover                  |                 |          |
| 30  | <i>SIH-05</i>                                         |                 |          |
| 31  | Demate 312100 P02                                     |                 |          |
| 32  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312100 J02 |                 |          |
| 33  | Cover 312100 P02 with ESD dust cover                  |                 |          |
| 34  | <i>SIH-06</i>                                         |                 |          |
| 35  | Demate 3121200 P03                                    |                 |          |
| 36  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312200 J03 |                 |          |
| 37  | Cover 312200 P03 with ESD dust cover                  |                 |          |
| 38  | <i>SIH-07</i>                                         |                 |          |
| 39  | Demate 3121200 P04                                    |                 |          |
| 40  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312200 J04 |                 |          |
| 41  | Cover 312200 P04 with ESD dust cover                  |                 |          |
| 42  | <i>SIH-08</i>                                         |                 |          |
| 43  | Demate 3121200 P01                                    |                 |          |
| 44  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312200 J01 |                 |          |
| 45  | Cover 312200 P01 with ESD dust cover                  |                 |          |
| 46  | <i>SIH-09</i>                                         |                 |          |
| 47  | Demate 3121200 P02                                    |                 |          |
| 48  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312200 J02 |                 |          |
| 49  | Cover 312200 P02 with ESD dust cover                  |                 |          |
| 50  | <i>SIH-10</i>                                         |                 |          |



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| No: | Activity                                              | Remarks/Results | Sign off |
|-----|-------------------------------------------------------|-----------------|----------|
| 51  | Demate 3121300 P06                                    |                 |          |
| 52  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312300 J06 |                 |          |
| 53  | Cover 312300 P06 with ESD dust cover                  |                 |          |
| 54  | <i>SIH-12</i>                                         |                 |          |
| 55  | Demate 3121300 P05                                    |                 |          |
| 56  | Mate SPIRE Safeing Plug Type-VII to SVM-CB 312300 J05 |                 |          |
| 57  | Cover 312300 P05 with ESD dust cover                  |                 |          |
|     | End of procedure                                      |                 |          |

## 6. MATING OF SIH-IS AND SIH-SS AFTER LPU INTEGRATION

### 6.1 Prerequisites

1. The DCU, FCU and DPU have been mechanically and electrically integrated to the SVM panel and the SIH-SS-XX harnesses are all integrated but not mated to the SVM-CB
2. The SIH-CS harnesses have been mated to the SPIRE FPU + JFP/JFS
3. The SPIRE SVM panel has been closed
4. The PLM has been mechanically integrated to the SVM
5. The SIH-IS-XX harnesses are mechanically integrated onto the outside of the cryostat.
  - a. They are mated at the CVV-CB
  - b. They are mechanically integrated to the SVM-CB with the designated ESD safeing plugs
6. The LPU Integration has been successfully completed

### 6.2 Notes

1. SPIRE is ESD sensitive. Handling of these units is to be carried out by personnel suitably trained and equipped. Prior to carrying out the mating operations detailed below, the Pxx and Jxx connectors are to put in an ionized air stream for > 30 sec to discharge the harness.

### 6.3 Detailed Procedure

| No: | Activity                                                   | Remarks/Results | Sign off |
|-----|------------------------------------------------------------|-----------------|----------|
|     | <b>Mating of SIH-SS to SIH-IS</b>                          |                 |          |
| 1   | <i>SIH-12</i>                                              |                 |          |
| 2   | Remove ESD dust cover from 312300 P05                      |                 |          |
| 3   | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312300 J05  |                 |          |
| 4   | Mate 312300 J05 to P05                                     |                 |          |
| 5   | <i>SIH-10</i>                                              |                 |          |
| 6   | Remove ESD dust cover from 3121300 P06                     |                 |          |
| 7   | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312300 J06  |                 |          |
| 8   | Mate 312300 J06 to P06                                     |                 |          |
| 9   | <i>SIH-11</i>                                              |                 |          |
| 10  | Remove ESD dust cover from 312300 P04                      |                 |          |
| 11  | Demate SPIRE Safeing Plug Type-VIII from SVM-CB 312300 J04 |                 |          |
| 12  | Mate 312300 P04 to J04                                     |                 |          |
| 13  | Remove ESD dust cover from 312300 P01                      |                 |          |
| 14  | Mate 312300 P01 to J01                                     |                 |          |
| 15  | <i>SIH-13</i>                                              |                 |          |
| 16  | Remove ESD dust cover from 312300 P03                      |                 |          |
| 17  | Demate SPIRE Safeing Plug Type-VIII from SVM-CB 312300 J03 |                 |          |
| 18  | Mate 312300 P03 to J03                                     |                 |          |
| 19  | Remove ESD dust cover from 312300 P02                      |                 |          |
| 20  | Mate 312300 P02 to J01                                     |                 |          |
| 21  | <i>SIH-04</i>                                              |                 |          |
| 22  | Remove ESD dust cover from 312100 P01B                     |                 |          |
| 23  | Mate 312100 P01B to J01B                                   |                 |          |

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| No: | Activity                                                  | Remarks/Results | Sign off |
|-----|-----------------------------------------------------------|-----------------|----------|
| 24  | Remove ESD dust cover from 312100 P03                     |                 |          |
| 25  | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312100 J03 |                 |          |
| 26  | Mate 312100 P03 to J03                                    |                 |          |
| 27  | <i>SIH-02</i>                                             |                 |          |
| 28  | Remove ESD dust cover from 312200 P05                     |                 |          |
| 29  | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312200 J05 |                 |          |
| 30  | Mate 312200 P05 to J05                                    |                 |          |
| 31  | Remove ESD dust cover from 312100 P01A                    |                 |          |
| 32  | Mate 312100 P01A to J01A                                  |                 |          |
| 33  | <i>SIH-01</i>                                             |                 |          |
| 34  | Remove ESD dust cover from 312200 P06                     |                 |          |
| 35  | Demate SPIRE Safeing Plug Type-VI from SVM-CB 312200 J06  |                 |          |
| 36  | Mate 312200 P06 to J06                                    |                 |          |
| 37  | <i>SIH-05</i>                                             |                 |          |
| 38  | Remove ESD dust cover from 312100 P02                     |                 |          |
| 39  | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312100 J02 |                 |          |
| 40  | Mate 312100 P02 to J02                                    |                 |          |
| 41  | <i>SIH-06</i>                                             |                 |          |
| 42  | Remove ESD dust cover from 3121200 P03                    |                 |          |
| 43  | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312200 J03 |                 |          |
| 44  | Mate 312200 P03 to J03                                    |                 |          |
| 45  | <i>SIH-07</i>                                             |                 |          |
| 46  | Remove ESD dust cover from 3121200 P04                    |                 |          |
| 47  | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312200 J04 |                 |          |
| 48  | Mate 312200 P04 to J04                                    |                 |          |
| 49  | <i>SIH-08</i>                                             |                 |          |
| 50  | Remove ESD dust cover from 3121200 P01                    |                 |          |
| 51  | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312200 J01 |                 |          |
| 52  | Mate 312200 P01 to J01                                    |                 |          |

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| No: | Activity                                                  | Remarks/Results | Sign off |
|-----|-----------------------------------------------------------|-----------------|----------|
| 53  | <i>SIH-09</i>                                             |                 |          |
| 54  | Remove ESD dust cover from 3121200 P02                    |                 |          |
| 55  | Demate SPIRE Safeing Plug Type-VII from SVM-CB 312200 J02 |                 |          |
| 56  | Mate 312200 P02 to J02                                    |                 |          |
| 57  | <i>SIH-03</i>                                             |                 |          |
| 58  | Demate 312100 P04                                         |                 |          |
| 59  | Mate SPIRE Safeing Plug Type-V to SVM-CB 312100 J04       |                 |          |
| 60  | Mate 312100 P04 to J04                                    |                 |          |
| 61  | End of procedure                                          |                 |          |

## 7. APPENDICES

### 7.1 Procedure SPIRE-FM-SFT-DPU-ON-P

|                              |                                                                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.3                                                                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 28 Aug 2007                                                                                                                                                                                                                                                                               |
| <b>Purpose</b>               | To switch on the SPIRE DPU PRIME and start generating housekeeping                                                                                                                                                                                                                        |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are switched off                                                                                                                                                                                                                                                 |
| <b>Final configuration</b>   | SPIRE DPU PRIME is ON and SPIRE HK is being produced , SPIRE DRCU PRIME is OFF                                                                                                                                                                                                            |
| <b>Preconditions</b>         | <ul style="list-style-type: none"> <li>• SPIRE FM DPU is electrically integrated with the Herschel Satellite</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• FUNCTIONAL TEST PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                                 |
| <b>Pass/Fail Criteria</b>    | Nominal and critical HK reports start being generated at their nominal rates of 1Hz and 0.5Hz respectively.                                                                                                                                                                               |

| Step | Description                                                                                                                                                                                                                                                                                                                        | Parameter | Expected Values Before/After | Actual Values Before/After | Pass/Fail |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------------------|----------------------------|-----------|
| 1    | Select DPU AND OBS PARAMETERS display is on the CCS                                                                                                                                                                                                                                                                                | —         | —                            | —                          |           |
| 2    | <b>Power ON the SPIRE DPU PRIME unit using the dedicated spacecraft LCL line and configure 1553 Spacecraft bus for SPIRE DPU PRIME (RT = 21)</b>                                                                                                                                                                                   | —         | —                            | —                          |           |
| 3    | Wait for the boot software to produce at least 2 event packets (5,1)                                                                                                                                                                                                                                                               |           |                              |                            |           |
| 4    | Execute TCL script SPIRE-FM-SFT-DPU-START-P-SP.tcl                                                                                                                                                                                                                                                                                 | —         | —                            | —                          |           |
| 5    | Check that Nominal and Critical HK packets are arriving at the CCS:<br><b>SPIRE Nominal HK:</b> <ul style="list-style-type: none"> <li>• (type ,subtype) : (3,25)</li> <li>• APID : 0x502</li> </ul> <b>SPIRE Critical HK:</b> <ul style="list-style-type: none"> <li>• (type ,subtype) : (3,25)</li> <li>• APID: 0x500</li> </ul> |           |                              |                            |           |
| 6    | Check that THSK parameter is refreshing every second                                                                                                                                                                                                                                                                               | THSK      | Refreshing @ 1 Hz            | —                          |           |
| 7    | Check that TM2N parameter is incrementing by 1 every second                                                                                                                                                                                                                                                                        | TM2N      | Incrementing by 1 @ 1Hz      | —                          |           |

| Step                            | Description                                                                                     | Parameter | Expected Values Before/After | Actual Values Before/After | Pass/Fail |
|---------------------------------|-------------------------------------------------------------------------------------------------|-----------|------------------------------|----------------------------|-----------|
| 8                               | Check that TM1N parameter is incrementing by 1 every 2 second                                   | TM1N      | Incrementing by 1 @ 0.5Hz    |                            |           |
| 9                               | <b>On CCS check the consistency of the SPIRE on board time to the HCDMU time and the CCS. *</b> | —         | —                            |                            |           |
| 10                              | On IEGSE check the consistency between SCOS time and THSK and QLA time.                         | THSK      | Incrementing once per second |                            |           |
| <b>Test Result (Pass/Fail):</b> |                                                                                                 |           |                              |                            |           |

*\* Assuming that OBT is provided by the HCDMU is TAI, there should be a 33 second difference between OBS and CCS time (assuming CCS is using UTC). In the case the HCDMU is using UTC to specify the on board time, there should be no difference between THSK and the CCS/IEGSE system time.*

### 7.2 Procedure SPIRE-FM-SFT-DRCU-ON-P

|                              |                                                                                                                                                                                                                                                                                                                                  |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                                                                              |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                                                                     |
| <b>Purpose</b>               | To switch on the SPIRE DRCU PRIME and start generating housekeeping                                                                                                                                                                                                                                                              |
| <b>Initial configuration</b> | SPIRE DPU PRIME is ON and DRCU PRIME is switched OFF                                                                                                                                                                                                                                                                             |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced                                                                                                                                                                                                                                                                   |
| <b>Preconditions</b>         | <ul style="list-style-type: none"> <li>• SPIRE FM DRCU is electrically integrated with the Herschel Satellite</li> <li>• SPIRE DRCU is switched OFF</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• FUNCTIONAL TEST PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                                                                        |
| <b>Pass/Fail Criteria</b>    | DRCU voltages show expected 'ON' values                                                                                                                                                                                                                                                                                          |

| Step                            | Description                                                                        | Parameter                                                   | Expected Values Before/After                                                                   | Actual Values Before/After | Success/Failure |
|---------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------|------------------------------------------------------------------------------------------------|----------------------------|-----------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-DRCU-START-P-STEP1.tcl                             | —                                                           | —                                                                                              | —                          |                 |
| 2                               | Check that THSK parameter is not refreshing anymore                                | THSK                                                        | Not refreshing                                                                                 | —                          |                 |
| 3                               | Check that TM2N parameter is not incrementing anymore                              | TM2N                                                        | Not incrementing                                                                               | —                          |                 |
| 4                               | <b>Power ON the SPIRE DRCU PRIME unit using the dedicated spacecraft LCL line.</b> | —                                                           | —                                                                                              | —                          |                 |
| 5                               | Execute TCL script SPIRE-FM-SFT-DRCU-START-P-STEP2.tcl                             | —                                                           | —                                                                                              | —                          |                 |
| 6                               | Check that THSK parameter is again refreshing every second                         | THSK                                                        | Refreshing @ 1Hz                                                                               |                            |                 |
| 7                               | Check that TM2N parameter is again incrementing every second                       | TM2N                                                        | Incrementing by 1 @ 1Hz                                                                        | —                          |                 |
| 8                               | Check that the SCU/DCU voltages show nominal values                                | SCUP5V<br>SCUP9V<br>SCUM9V<br>BIASP5V<br>BIASP9V<br>BIASM9V | ~ 5.2 ± 0.5V<br>~ 9.0 ± 0.2V<br>~ -9.0 ± 0.2V<br>~ 5.1 ± 0.5V<br>~ 9.0 ± 0.2V<br>~ -9.0 ± 0.2V | —                          |                 |
| <b>Test Result (Pass/Fail):</b> |                                                                                    |                                                             |                                                                                                |                            |                 |



**7.3 Procedure SPIRE-FM-SFT-FUNC-SCU-01-P**

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | SCU science packet generation check                                                                                                                                                                                                       |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced                                                                                                                                                                            |
| <b>Final configuration</b>   | Unchanged                                                                                                                                                                                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail Criteria</b>    | Specified SCU HK parameters show expected increment.                                                                                                                                                                                      |

**Procedure Steps:**

| <b>Step</b>                     | <b>Description</b>                                | <b>Parameter</b>    | <b>Expected Values Before/After</b> | <b>Actual Values Before/After</b> | <b>Success/Failure</b> |
|---------------------------------|---------------------------------------------------|---------------------|-------------------------------------|-----------------------------------|------------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-SCU-01-P.tcl | SCUFRAMECNT<br>TM5N | 0/31<br>0x3FFF/1                    |                                   |                        |
| <b>Test Result (Pass/Fail):</b> |                                                   |                     |                                     |                                   |                        |

### 7.4 Procedure SPIRE-FM-SFT-FUNC-SCU-03-P

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | SCU DC thermometry check                                                                                                                                                                                                                  |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced                                                                                                                                                                            |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and DC thermometry is ON                                                                                                                                                   |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail Criteria</b>    | DC Thermometry channels show temperature readings according to the actual instrument temperature*<br>*: At warm temperatures all channels should show short circuit RAW readings of -32768                                                |

#### Procedure Steps:

| Step | Description                                                                                                                                                                                                                           | Parameter - Unit                                                                                                                                                                 | Expected Values Before/ During/ After                              | Actual Values Before/ During/ After | Success/ Failure |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|-------------------------------------|------------------|
| 1    | Execute TCL script SPIRE-FM-SFT-FUNC-SCU-03-P.tcl                                                                                                                                                                                     | —                                                                                                                                                                                | —                                                                  | —                                   | —                |
| 2    | <b>Wait for the parameter BBFULLTYPE to get set to SCU_DC_Therm</b>                                                                                                                                                                   |                                                                                                                                                                                  |                                                                    |                                     |                  |
| 3    | A few seconds later record the value of parameter SCUTEMPSTAT                                                                                                                                                                         | SCUTEMPSTAT                                                                                                                                                                      | 0/FFFF/FFFF                                                        |                                     |                  |
| 5    | If the instrument is warm, record the values of SCU DC thermometry channels. Nominal values should show a short circuit status (or RAW -32768)<br><br><b>Non Nominal (Open Circuit Criterion): RAW reading in the range [0, -100]</b> | PUMPHTRTEMP<br>PUMPHSTEMP<br>EVAPHSTEMP<br>SHUNTTEMP<br>EMCFILTEMP<br>SL0TEMP<br>PLOTTEMP<br>OPTTEMP<br>BAFTEMP<br>BSMIFTEMP<br>SCAL2TEMP<br>SCAL4TEMP<br>SCALTEMP<br>SMECIFTEMP | —<br>—<br>—<br>—<br>—<br>—<br>—<br>—<br>—<br>—<br>—<br>—<br>—<br>— |                                     |                  |

# SPIRE

## Procedure

PFM Final SIH Electrical Integration/Checkout Procedure

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| Step                            | Description | Parameter - Unit    | Expected Values<br>Before/<br>During/<br>After | Actual<br>Values<br>Before/<br>During/<br>After | Success/<br>Failure |
|---------------------------------|-------------|---------------------|------------------------------------------------|-------------------------------------------------|---------------------|
|                                 |             | SMECTEMP<br>BSMTEMP | —<br>—                                         |                                                 |                     |
| <b>Test Result (Pass/Fail):</b> |             |                     |                                                |                                                 |                     |

### 7.5 Procedure SPIRE-FM-SFT-FUNC-SCU-06-P

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | SCU AC thermometry check                                                                                                                                                                                                                  |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and DC thermometry is ON                                                                                                                                                   |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON                                                                                                                                                |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail Criteria</b>    | AC Thermometry channel shows temperature readings according to the actual instrument temperature                                                                                                                                          |

#### Procedure Steps:

| Step                            | Description                                                                                                                                                                               | Parameter - Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-SCU-06-P.tcl                                                                                                                                         | —                | —                                     | —                                   | —                |
| 2                               | <b>Wait for the parameter BBFULLTYPE to get set to SCU_AC_Therm</b>                                                                                                                       |                  |                                       |                                     |                  |
| 3                               | A few seconds later record the value of parameter SUBKSTAT                                                                                                                                | SUBKSTAT         | 0/1/1                                 |                                     |                  |
| 4                               | If the instrument is warm, only record the values of SCU AC thermometry channel if it indicates an open circuit.<br><br><b>Open Circuit Criterion: RAW reading in the range [0, -100]</b> | SUBKTEMP         | —                                     |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                                                                           |                  |                                       |                                     |                  |

### 7.6 Procedure SPIRE-FM-SFT-FUNC-SCU-07-P

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Sorption Cooler Heater Check                                                                                                                                                                                                              |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and DC thermometry is ON                                                                                                                                                   |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON                                                                                                                                                |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail Criteria</b>    | Sorption cooler heat switches and pump heater show expected voltages                                                                                                                                                                      |

#### Procedure Steps:

| Step                            | Description                                                                                                                                                                   | Parameter - Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-SCU-07-P.tcl                                                                                                                             | —                | —                                     | —                                   | —                |
| 2                               | <b>Wait for the parameter BBFULLTYPE to get set to Cooler_Htr_Chk</b>                                                                                                         | BBFULLTYPE       | Cooler_Htr_Chk                        |                                     |                  |
| 3                               | Record the value of parameter SPHSV – the Sorption Pump Heat Switch Voltage.<br><i>This voltage stays on for ~20 seconds. Wait for the voltage to go to zero to continue.</i> | SPHSV - mV       | 0/~323/0                              |                                     |                  |
| 4                               | Record the value of parameter EVHSV – the Evaporator Heat Switch Voltage.<br><i>This voltage stays on for ~20 seconds. Wait for the voltage to go to zero to continue.</i>    | EVHSV - mV       | 0/~323/0                              |                                     |                  |
| 5                               | Record the value of parameter SPHTRV – the Sorption Pump Heater Voltage.<br><i>This voltage stays on for ~20 seconds. Wait for the voltage to go to zero to continue.</i>     | SPHTRV - V       | 0/~8.8/0                              |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                                                               |                  |                                       |                                     |                  |

### 7.7 Procedure SPIRE-FM-SFT-FUNC-SCU-04-P

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Photometer Calibration Check (PRIME)                                                                                                                                                                                                      |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON                                                                                                                                                |
| <b>Final configuration</b>   | Unchanged                                                                                                                                                                                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail Criteria</b>    | PCAL voltage and current agree with expected values                                                                                                                                                                                       |

#### Procedure Steps:

| Step                            | Description                                                                                                                                                                                                                                                                                | Parameter Name - Unit                                | Expected Values Before/ During/ After                  | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|--------------------------------------------------------|-------------------------------------|------------------|
| 1                               | <p>Execute TCL script SPIRE-FM-SFT-FUNC-SCU-04-P.tcl</p> <p>The expected values during the test should be monitored when parameter <b>BBFULLTYPE</b> in the SFT PARAMETERS display is set to <b>PCAL_Check</b> This usually happens about 30 seconds from the start of test execution.</p> | <p>PCALCURR - mA<br/>PCALV – V</p> <p>BBFULLTYPE</p> | <p>0.0/0.1/0.0<br/>0.0/0.026/0.0</p> <p>PCAL_Check</p> |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                                                                                                                                                                            |                                                      |                                                        |                                     |                  |

### 7.8 Procedure SPIRE-FM-SFT-FUNC-SCU-05-P

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Spectrometer Calibration Check (PRIME)                                                                                                                                                                                                    |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON                                                                                                                                                |
| <b>Final configuration</b>   | Unchanged                                                                                                                                                                                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | SCAL2 and SCAL4 voltage and currents agree with expected values                                                                                                                                                                           |

#### Procedure Steps:

| Step                            | Description                                                                                                                             | Parameter - Unit             | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-SCU-05-P.tcl                                                                                       | —                            | —                                     | —                                   |                  |
| 2                               | <b>Wait for the parameter BBFULLTYPE to get set to SCAL4_Check</b>                                                                      | BBFULLTYPE                   | SCAL4_Check                           |                                     |                  |
| 3                               | A few seconds later record the value of parameters SCAL4CURR and SCAL4V<br><i>These parameters are set back to 0 after ~30 seconds</i>  | SCAL4CURR – mA<br>SCAL4V – V | 0.0/0.10/0.0<br>0.0/0.05/0.0          |                                     |                  |
| 4                               | <b>Wait for the parameter BBFULLTYPE to get set to SCAL2_Check</b>                                                                      | BBFULLTYPE                   | SCAL2_Check                           |                                     |                  |
| 5                               | A few seconds later record the values of parameters SCAL2CURR and SCAL2V<br><i>These parameters are set back to 0 after ~30 seconds</i> | SCAL2CURR – mA<br>SCAL2V – V | 0.0/0.10/0.0<br>0.0/0.05/0.0          |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                         |                              |                                       |                                     |                  |

### 7.9 Procedure SPIRE-FM-SFT-FUNC-MCU-01-P

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.3                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 28 <sup>th</sup> August 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | MCU (PRIME) Boot Check                                                                                                                                                                                                                    |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON                                                                                                                                                |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                       |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | MCU voltages and board temperatures show expected 'ON' values                                                                                                                                                                             |

| Step                            | Description                                                             | Parameter - Unit                                                                                  | Expected Values Before/ During/ After                                                                             | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|-------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-MCU-01-P.tcl                       | —                                                                                                 | —                                                                                                                 | —                                   | —                |
| 2                               | Check that the MCU is booted up successfully                            | MCUBITSTAT                                                                                        | 0/1/1                                                                                                             |                                     |                  |
| 3                               | Check MCU HK parameter values and ensure that the values are refreshing | MCUP5V<br>MCUP14V<br>MCUM14V<br>MCUP15V<br>MCUM15V<br><br>MCUMACTEMP<br>MCUSMECTEMP<br>MCUBSMTEMP | ~ 5.0 ± 0.2V<br>~ 14.0 ± 0.5V<br>~ -14.0 ± 0.5V<br>~ 15.0 ± 0.5V<br>~ -15.0 ± 0.7V<br><br>~300K<br>~300K<br>~300K |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                         |                                                                                                   |                                                                                                                   |                                     |                  |



**7.10 Procedure: SPIRE-FM-SFT-FUNC-MCU-02-P**

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | MCU Nominal Frame Generation Check                                                                                                                                                                                                        |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                       |
| <b>Final configuration</b>   | Unchanged.                                                                                                                                                                                                                                |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | Specified MCU HK parameters show expected increment                                                                                                                                                                                       |

**Procedure Steps:**

| Step                            | Description                                       | Parameter - Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|---------------------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-MCU-02-P.tcl | MCUFRAMECNT      | FM : 0/297                            | —                                   | —                |
| <b>Test Result (Pass/Fail):</b> |                                                   |                  |                                       |                                     |                  |

### 7.11 Procedure SPIRE-FM-SFT-FUNC-BSM-01-P

|                              |                                                                                                                                                                                                                                                                           |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                              |
| <b>Purpose</b>               | BSM (PRIME) Chop/Jiggle Sensor Check.                                                                                                                                                                                                                                     |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                                                       |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. BSM Chop/Jiggle sensors are ON.                                                                                                                       |
| <b>Constraints</b>           | <ul style="list-style-type: none"><li>• SPIRE DRCU PRIME is switched ON</li><li>• SPIRE MCU PRIME is booted.</li><li>• SPIRE MIB PRIME is imported in the CCS database.</li><li>• CCS is up and running</li><li>• SFT PARAMETERS display is selected on the CCS</li></ul> |
| <b>Duration</b>              | 5 minutess                                                                                                                                                                                                                                                                |
| <b>Pass/Fail criteria</b>    | HK Parameters CHOPSENSPWR and JIGGSENSPWR show expected ON values.                                                                                                                                                                                                        |

#### Procedure Steps:

| Step                            | Description                                             | Parameter - Unit           | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|---------------------------------------------------------|----------------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-BSM-01-P.tcl       | —                          | —                                     | —                                   | —                |
| 2                               | Check that the Chop and Jiggle sensors have switched on | CHOPSENSPWR<br>JIGGSENSPWR | 0/1/1<br>0/1/1                        |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                         |                            |                                       |                                     |                  |

**7.12 Procedure SPIRE-FM-SFT-BSM-OFF**

|                              |                                                                                                                                                                                                                                                                                 |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                             |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                    |
| <b>Purpose</b>               | BSM (PRIME) Switch OFF                                                                                                                                                                                                                                                          |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. BSM Chop/Jiggle sensors are ON.                                                                                                                             |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. BSM Chop/Jiggle sensors are OFF.                                                                                                                            |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MCU PRIME is booted.</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                       |
| <b>Pass/Fail criteria</b>    | HK Parameters CHOSENTPWR and JIGGSENTPWR show expected OFF values.                                                                                                                                                                                                              |

**Procedure Steps:**

| Step                            | Description                                             | Parameter – Unit          | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|---------------------------------------------------------|---------------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute SPIRE-FM-SFT-BSM-OFF-P.tcl                      | —                         | —                                     | —                                   | —                |
| 2                               | Check that the power to the BSM sensors is switched off | CHOSENTPWR<br>JIGGSENTPWR | 1/-/0<br>1/-/0                        |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                         |                           |                                       |                                     |                  |

### 7.13 Procedure SPIRE-FM-SFT-FUNC-SMEC-01-P

|                              |                                                                                                                                                                                                                                                                                 |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.3                                                                                                                                                                                                                                                                             |
| <b>Date</b>                  | 28 <sup>th</sup> August 2007                                                                                                                                                                                                                                                    |
| <b>Purpose</b>               | SMEC (PRIME) Encoder/LVDT Sensor Check.                                                                                                                                                                                                                                         |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                                                             |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. SMEC Encoder and LVDT are ON.                                                                                                                               |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MCU PRIME is booted.</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                       |
| <b>Pass/Fail criteria</b>    | HK Parameters SMECENC PWR and SMECLVDT PWR show expected ON values.                                                                                                                                                                                                             |

#### Procedure Steps:

| Step                            | Description                                            | Parameter – Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|--------------------------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-SMEC-01-P.tcl     | —                | —                                     | —                                   | —                |
| 2                               | Check that power to the SMEC LED and LVDT sensor is on | SMECENC PWR      | 0/-/1                                 |                                     |                  |
|                                 |                                                        | SMECLVDT PWR     | 0/1/1                                 |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                        |                  |                                       |                                     |                  |

### 7.14 Procedure SPIRE-FM-SFT-SMEC-OFF-P

|                              |                                                                                                                                                                                                                                                                                 |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.3                                                                                                                                                                                                                                                                             |
| <b>Date</b>                  | 28 <sup>th</sup> August 2007                                                                                                                                                                                                                                                    |
| <b>Purpose</b>               | SMEC (PRIME) Switch OFF                                                                                                                                                                                                                                                         |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. SMEC Encoder and LVDT are ON.                                                                                                                               |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. SMEC Encoder and LVDT are OFF.                                                                                                                              |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MCU PRIME is booted.</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                       |
| <b>Pass/Fail criteria</b>    | HK Parameters SMECENC PWR and SMECLVDT PWR show expected OFF values.                                                                                                                                                                                                            |

#### Procedure Steps:

| Step                            | Description                                              | Parameter – Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|----------------------------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute SPIRE-FM-SFT-SMEC-OFF-P.tcl                      | —                | —                                     | —                                   | —                |
| 2                               | Check that the power to the SMEC sensors is switched off | SMECENC PWR      | 1/-/0                                 |                                     |                  |
|                                 |                                                          | SMECLVDT PWR     | 1/-/0                                 |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                          |                  |                                       |                                     |                  |

**7.15 Procedure SPIRE-FM-SFT-FUNC-DCU-01-P**

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | DCU science packet generation check for all Photometer and Spectrometer packet types (PF, PSW, PMW, PLW, SF, SSW and SLW)                                                                                                                 |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                       |
| <b>Final configuration</b>   | Unchanged                                                                                                                                                                                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | Specified DCU HK parameter shows expected increment                                                                                                                                                                                       |

**Procedure Steps:**

| <b>Step</b>                     | <b>Description</b>                                | <b>Parameter</b> | <b>Expected Values Before/After</b> | <b>Actual Values Before/After</b> | <b>Success/Failure</b> |
|---------------------------------|---------------------------------------------------|------------------|-------------------------------------|-----------------------------------|------------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-DCU-01-P.tcl | DCUFRAMECNT      | 0/700                               |                                   |                        |
| <b>Test Result (Pass/Fail):</b> |                                                   |                  |                                     |                                   |                        |

### 7.16 Procedure: SPIRE-FM-SFT-FUNC-DCU-04-PHOT-P

|                              |                                                                                                                                                                                                                                                                                                     |
|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.3                                                                                                                                                                                                                                                                                                 |
| <b>Date</b>                  | 28 <sup>th</sup> August 2007                                                                                                                                                                                                                                                                        |
| <b>Purpose</b>               | Photometer LIAs PRIME Check                                                                                                                                                                                                                                                                         |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                                                                                 |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. Photometer LIAs are ON                                                                                                                                                          |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• Photometer LIAs are OFF</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• DCU PARAMETERS &amp; SFT PARAMETERS displays are selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                                           |
| <b>Pass/Fail criteria</b>    | Specified Photometer LIA HK parameters show expected ON values                                                                                                                                                                                                                                      |

| Step                            | Description                                                                                                                                                                                                              | Parameter                     | Expected Values Before/After                      | Actual Values Before/After | Success/Failure |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------------------------------------------------|----------------------------|-----------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-DCU-04-PHOT-P.tcl                                                                                                                                                                   | PLIABITSTAT                   | 0/1/1                                             |                            |                 |
| 2                               | Check Photometer LIA HK parameter values and ensure that the values are refreshing                                                                                                                                       | PLIAP5V<br>PLIAP9V<br>PLIAM9V | -/ 5.2 ± 0.2V<br>-/ 11.5 ± 0.5V<br>-/-11.5 ± 0.5V |                            |                 |
| 3                               | <b>On the DCU PARAMETERS display check that the LIA temperatures are slowly warming up.</b><br>At switch-on it is possible that some of the LIA temperatures will be in soft or even hard limits. No action is required. | LIAP1TEMP to<br>LIAP9TEMP     | ~ 290-300 K                                       |                            |                 |
| 4                               | <b>Wait for ~3 minutes before continuing with the SFTs</b>                                                                                                                                                               | —                             | —                                                 | —                          | —               |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                                                                                                          |                               |                                                   |                            |                 |

### 7.17 Procedure: SPIRE-FM-SFT-PHOT-JFET-ON-01

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 1.0                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 29 <sup>th</sup> August 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Photometer JFETs Switch On                                                                                                                                                                                                                |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Photometer LIAs are ON                                                                                                |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Photometer LIAs are ON<br>Photometer JFETs are ON                                                                     |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• DCU PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | Photometer JFET HK parameters show expected ON values                                                                                                                                                                                     |

| Step | Description                                                                                                                          | Parameter | Expected Values Before/After | Actual Values Before/After | Success/Failure |
|------|--------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------------------|----------------------------|-----------------|
| 1    | Execute TCL script SPIRE-FM-SFT-PHOT-JFET-ON.tcl<br><br>Wait for the script to finish executing before proceeding with the next step | —         | —                            | —                          | —               |



| Step                            | Description                                                                                                                                             | Parameter                                                                                                                                                                                                          | Expected Values Before/ After                                                                                                                                                                                                                             | Actual Values Before /After | Success/ Failure |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|------------------|
| 2                               | <p><b>On the DCU PARAMETERS display check the JFET HK parameters</b></p> <p><b>Check with Instrument Team before proceeding with the next test.</b></p> | PSWJFETSTAT<br>PMLWJFETSTAT<br><br>PSWJFET1V<br>PSWJFET2V<br>PSWJFET3V<br>PSWJFET4V<br>PSWJFET5V<br>PSWJFET6V<br><br>PMWJFET1V<br>PMWJFET2V<br>PMWJFET3V<br>PMWJFET4V<br><br>PLWJFET1V<br>PLWJFET2V<br><br>TCJFETV | 0x3F<br>0x7F<br><br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br><br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br><br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br><br>-1.49 ± 0.1 V |                             |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                                         |                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                           |                             |                  |

### 7.18 Procedure: SPIRE-FM-SFT-PHOT-JFET-ON-02

|                              |                                                                                                                                                                                                                                      |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 1.0                                                                                                                                                                                                                                  |
| <b>Date</b>                  | 29 <sup>th</sup> August 2007                                                                                                                                                                                                         |
| <b>Purpose</b>               | Photometer JFETs Switch On                                                                                                                                                                                                           |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Photometer LIAs are ON                                                                                           |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Photometer LIAs are ON<br>Photometer JFETs are ON                                                                |
| <b>Constraints</b>           | <ul style="list-style-type: none"><li>• SPIRE DRCU PRIME is switched ON</li><li>• SPIRE MIB PRIME is imported in the CCS database.</li><li>• CCS is up and running</li><li>• DCU PARAMETERS display is selected on the CCS</li></ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                            |
| <b>Pass/Fail criteria</b>    | Photometer JFET HK parameters show expected ON values                                                                                                                                                                                |

| Step | Description                                                                                                                          | Parameter | Expected Values Before/After | Actual Values Before/After | Success/Failure |
|------|--------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------------------|----------------------------|-----------------|
| 1    | Execute TCL script SPIRE-FM-SFT-PHOT-JFET-ON.tcl<br><br>Wait for the script to finish executing before proceeding with the next step | —         | —                            | —                          | —               |

| Step                            | Description                                                                                                                                             | Parameter                                                                                                                                                                                                          | Expected Values Before/ After                                                                                                                                                                                                                                          | Actual Values Before /After | Success/ Failure |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|------------------|
| 2                               | <p><b>On the DCU PARAMETERS display check the JFET HK parameters</b></p> <p><b>Check with Instrument Team before proceeding with the next test.</b></p> | PSWJFETSTAT<br>PMLWJFETSTAT<br><br>PSWJFET1V<br>PSWJFET2V<br>PSWJFET3V<br>PSWJFET4V<br>PSWJFET5V<br>PSWJFET6V<br><br>PMWJFET1V<br>PMWJFET2V<br>PMWJFET3V<br>PMWJFET4V<br><br>PLWJFET1V<br>PLWJFET2V<br><br>TCJFETV | 0x3F<br>0x7F<br><br>-1.68 ± 0.02 V<br>-1.59 ± 0.02 V<br>-1.59 ± 0.02 V<br>-1.68 ± 0.02 V<br>-1.78 ± 0.02 V<br>-1.68 ± 0.02 V<br><br>-1.68 ± 0.02 V<br>-1.88 ± 0.02 V<br>-1.59 ± 0.02 V<br>-1.88 ± 0.02 V<br><br>-1.78 ± 0.02 V<br>-1.59 ± 0.02 V<br><br>-1.49 ± 0.02 V |                             |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                                         |                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                        |                             |                  |

### 7.19 Procedure: SPIRE-FM-SFT-PHOT-JFET-OFF

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 1.0                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 29 <sup>th</sup> August 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Photometer JFETs Switch Off                                                                                                                                                                                                               |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Photometer LIAs are ON<br>Photometer JFETs are ON                                                                     |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Photometer LIAs are ON<br>Photometer JFETs are OFF                                                                    |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• DCU PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | Photometer JFET HK parameters show expected OFF values                                                                                                                                                                                    |

| Step | Description                                                                                                                                  | Parameter | Expected Values Before/After | Actual Values Before/After | Success/Failure |
|------|----------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------------------|----------------------------|-----------------|
| 1    | Execute TCL script SPIRE-FM-SFT-PHOT-JFET-OFF.tcl<br><br><b>Wait for the script to finish executing before proceeding with the next step</b> | —         | —                            | —                          | —               |

| Step | Description                                                                                                                               | Parameter                                                                                                                                                                                                          | Expected Values Before/ After                                                                                                               | Actual Values Before /After | Success/ Failure |
|------|-------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|------------------|
| 2    | On the DCU PARAMETERS display check the JFET HK parameters<br><br><b>Check with Instrument Team before proceeding with the next test.</b> | PSWJFETSTAT<br>PMLWJFETSTAT<br><br>PSWJFET1V<br>PSWJFET2V<br>PSWJFET3V<br>PSWJFET4V<br>PSWJFET5V<br>PSWJFET6V<br><br>PMWJFET1V<br>PMWJFET2V<br>PMWJFET3V<br>PMWJFET4V<br><br>PLWJFET1V<br>PLWJFET2V<br><br>TCJFETV | 0<br>0<br><br>0.0 V<br>0.0 V<br>0.0 V<br>0.0 V<br>0.0 V<br>0.0 V<br><br>0.0 V<br>0.0 V<br>0.0 V<br>0.0 V<br><br>0.0 V<br>0.0 V<br><br>0.0 V |                             |                  |

**Test Result (Pass/Fail):**

### 7.20 Procedure: SPIRE-FM-SFT-PLIA-OFF-P

|                              |                                                                                                                                                                                                                                                                             |
|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                         |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                |
| <b>Purpose</b>               | Photometer LIAs PRIME Switch OFF                                                                                                                                                                                                                                            |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. Photometer LIAs are ON                                                                                                                                  |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. Photometer LIAs are OFF                                                                                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• Photometer LIAs are ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                   |
| <b>Pass/Fail criteria</b>    | Specified Photometer LIA HK parameters show expected OFF values                                                                                                                                                                                                             |

| Step                            | Description                                    | Parameter                     | Expected Values Before/After                    | Actual Values Before/After | Success/Failure |
|---------------------------------|------------------------------------------------|-------------------------------|-------------------------------------------------|----------------------------|-----------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-PLIA-OFF-P.tcl | PLIABITSTAT                   | 1/-/0                                           |                            |                 |
| 2                               | Check Photometer LIA HK parameter values       | PLIAP5V<br>PLIAP9V<br>PLIAM9V | 5.2 ± 0.2V/-<br>11.5 ± 0.5V/-<br>-11.5 ± 0.5V/- |                            |                 |
| <b>Test Result (Pass/Fail):</b> |                                                |                               |                                                 |                            |                 |

### 7.21 Procedure: SPIRE-FM-SFT-FUNC-DCU-04-SPEC-P

|                              |                                                                                                                                                                                                                                                                                                       |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.3                                                                                                                                                                                                                                                                                                   |
| <b>Date</b>                  | 28 <sup>th</sup> August 2007                                                                                                                                                                                                                                                                          |
| <b>Purpose</b>               | Spectrometer LIAs PRIME Check                                                                                                                                                                                                                                                                         |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                                                                                   |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. Spectrometer LIAs are ON                                                                                                                                                          |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• Spectrometer LIAs are OFF</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS &amp; DCU PARAMETERS displays are selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                                             |
| <b>Pass/Fail criteria</b>    | Specified Spectrometer LIA HK parameters show expected ON values                                                                                                                                                                                                                                      |

#### Procedure Steps for FM:

| Step                            | Description                                                                                                                                                                                                       | Parameter                     | Expected Values Before/After                       | Actual Values Before/After | Success/Failure |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|----------------------------------------------------|----------------------------|-----------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-FUNC-DCU-04-SPEC-P.tcl                                                                                                                                                            | SLIABITSTAT                   | 0/1/1                                              |                            |                 |
| 2                               | Check Spectrometer LIA HK parameter values and ensure that the values are refreshing                                                                                                                              | SLIAP5V<br>SLIAP9V<br>SLIAM9V | -/ 5.2 ± 0.2V<br>-/ 11.5 ± 0.5V<br>-/ -11.5 ± 0.5V |                            |                 |
| 3                               | On the DCU PARAMETERS display check that the LIA temperatures are slowly warming up.<br>At switch-on it is possible that some of the LIA temperatures will be in soft or even hard limits. No action is required. | LIAS1TEMP to<br>LIAS3TEMP     | ~ 290-300 K                                        |                            |                 |
| 4                               | <b>Wait for ~3 minutes before continuing with the SFTs</b>                                                                                                                                                        | —                             | —                                                  | —                          | —               |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                                                                                                   |                               |                                                    |                            |                 |

### 7.22 Procedure: SPIRE-FM-SFT-SPEC-JFET-ON-01

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 1.0                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 29 <sup>th</sup> August 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Spectrometer JFETs Switch On                                                                                                                                                                                                              |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Spectrometer LIAs are ON                                                                                              |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Spectrometer LIAs are ON<br>Spectrometer JFETs are ON                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• DCU PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |

| Step                            | Description                                                                                                                                 | Parameter                                                   | Expected Values Before/ After                                | Actual Values Before /After | Success/ Failure |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|--------------------------------------------------------------|-----------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-SPEC-JFET-ON.tcl<br><br><b>Wait for the script to finish executing before proceeding with the next step</b> | —                                                           | —                                                            | —                           | —                |
| 2                               | On the DCU PARAMETERS display check the JFET HK parameters<br><br><b>Check with Instrument Team before proceeding with the next test.</b>   | SPECJFETSTAT<br><br>SSWJFET1V<br>SSWJFET2V<br><br>SLWJFET1V | 7<br><br>-1.49 ± 0.1 V<br>-1.49 ± 0.1 V<br><br>-1.49 ± 0.1 V |                             |                  |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                             |                                                             |                                                              |                             |                  |

**Pass/Fail criteria**

Spectrometer JFET HK parameters show expected ON values



### 7.23 Procedure: SPIRE-FM-SFT-SPEC-JFET-ON-02

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 1.0                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 29 <sup>th</sup> August 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Spectrometer JFETs Switch On                                                                                                                                                                                                              |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Spectrometer LIAs are ON                                                                                              |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Spectrometer LIAs are ON<br>Spectrometer JFETs are ON                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• DCU PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | Spectrometer JFET HK parameters show expected ON values                                                                                                                                                                                   |

| Step | Description                                                                                                                                 | Parameter                                                   | Expected Values Before/After                                    | Actual Values Before/After | Success/Failure |
|------|---------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|-----------------------------------------------------------------|----------------------------|-----------------|
| 1    | Execute TCL script SPIRE-FM-SFT-SPEC-JFET-ON.tcl<br><br><b>Wait for the script to finish executing before proceeding with the next step</b> | —                                                           | —                                                               | —                          | —               |
| 2    | On the DCU PARAMETERS display check the JFET HK parameters<br><br><b>Check with Instrument Team before proceeding with the next test.</b>   | SPECJFETSTAT<br><br>SSWJFET1V<br>SSWJFET2V<br><br>SLWJFET1V | 7<br><br>-1.68 ± 0.02 V<br>-2.07 ± 0.02 V<br><br>-1.59 ± 0.02 V |                            |                 |

### 7.24 Procedure: SPIRE-FM-SFT-SPEC-JFET-OFF

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 1.0                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 29 <sup>th</sup> August 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | Spectrometer JFETs Switch Off                                                                                                                                                                                                             |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Spectrometer LIAs are ON<br>Spectrometer JFETs are ON                                                                 |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced<br>AC/DC thermometry is ON<br>MCU PRIME is booted<br>Spectrometer LIAs are ON<br>Spectrometer JFETs are OFF                                                                |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• DCU PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | Spectrometer JFET HK parameters show expected OFF values                                                                                                                                                                                  |

| Step | Description                                                                                                                                  | Parameter | Expected Values Before/After | Actual Values Before/After | Success/Failure |
|------|----------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------------------|----------------------------|-----------------|
| 1    | Execute TCL script SPIRE-FM-SFT-SPEC-JFET-OFF.tcl<br><br><b>Wait for the script to finish executing before proceeding with the next step</b> | —         | —                            | —                          | —               |

| Step                            | Description                                                                                                                               | Parameter                                                   | Expected Values Before/After         | Actual Values Before/After | Success/Failure |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|--------------------------------------|----------------------------|-----------------|
| 2                               | On the DCU PARAMETERS display check the JFET HK parameters<br><br><b>Check with Instrument Team before proceeding with the next test.</b> | SPECJFETSTAT<br><br>SSWJFET1V<br>SSWJFET2V<br><br>SLWJFET1V | 0<br><br>0.0 V<br>0.0 V<br><br>0.0 V |                            |                 |
| <b>Test Result (Pass/Fail):</b> |                                                                                                                                           |                                                             |                                      |                            |                 |

### 7.25 Procedure: SPIRE-FM-SFT-SLIA-OFF-P

|                              |                                                                                                                                                                                                                                                                               |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                           |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                  |
| <b>Purpose</b>               | Spectrometer LIAs PRIME Switch OFF                                                                                                                                                                                                                                            |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. Spectrometer LIAs are ON                                                                                                                                  |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted. Spectrometer LIAs are OFF                                                                                                                                 |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• Spectrometer LIAs are ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                     |
| <b>Pass/Fail criteria</b>    | Specified Spectrometer LIA HK parameters show expected OFF values                                                                                                                                                                                                             |

| Step                            | Description                                    | Parameter                     | Expected Values Before/After                    | Actual Values Before/After | Success/Failure |
|---------------------------------|------------------------------------------------|-------------------------------|-------------------------------------------------|----------------------------|-----------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-SLIA-OFF-P.tcl | SLIABITSTAT                   | 1/-/0                                           |                            |                 |
| 2                               | Check Photometer LIA HK parameter values       | SLIAP5V<br>SLIAP9V<br>SLIAM9V | 5.2 ± 0.2V/-<br>11.5 ± 0.5V/-<br>-11.5 ± 0.5V/- |                            |                 |
| <b>Test Result (Pass/Fail):</b> |                                                |                               |                                                 |                            |                 |

### 7.26 Procedure SPIRE-FM-SFT-MCU-OFF-P

|                              |                                                                                                                                                                                                                                                                             |
|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                         |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                |
| <b>Purpose</b>               | MCU PRIME Switch OFF                                                                                                                                                                                                                                                        |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is booted.                                                                                                                                                         |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON and MCU PRIME is OFF.                                                                                                                                                            |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MCU PRIME is ON.</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                   |
| <b>Pass/Fail criteria</b>    | Specified MCU HK Parameter shows expected value.                                                                                                                                                                                                                            |

#### Procedure Steps:

| Step | Description                        | Parameter – Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|------|------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1    | Execute SPIRE-FM-SFT-MCU-OFF-P.tcl | —                | —                                     | —                                   | —                |
| 2    | Check that the MCU is switched off | MCUBITSTAT       | 1/-/0                                 |                                     |                  |

**Test Result (Pass/Fail):**

### 7.27 Procedure SPIRE-FM-SFT-SCU-OFF-P

|                              |                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                              |
| <b>Purpose</b>               | SCU PRIME Switch OFF                                                                                                                                                                                                                      |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON.                                                                                                                                               |
| <b>Final configuration</b>   | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is OFF                                                                                                                                               |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                 |
| <b>Pass/Fail criteria</b>    | Specified SCU HK Parameters show expected value.                                                                                                                                                                                          |

#### Procedure Steps:

| Step                            | Description                                                   | Parameter - Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|---------------------------------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-SCU-OFF-P.tcl                 | —                | —                                     | —                                   | —                |
| 2                               | A few seconds later record the value of parameter SCUTEMPSTAT | SCUTEMPSTAT      | FFFF/-/0                              |                                     |                  |
| 3                               | A few seconds later record the value of parameter SUBKSTAT    | SUBKSTAT         | 1/-/0                                 |                                     |                  |
| <b>Test Result (Pass/Fail):</b> |                                                               |                  |                                       |                                     |                  |

### 7.28 Procedure: SPIRE-FM-SFT-DRCU-OFF-P

|                              |                                                                                                                                                                                                                                                                                              |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                                          |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                                 |
| <b>Purpose</b>               | DRCU PRIME Switch OFF                                                                                                                                                                                                                                                                        |
| <b>Initial configuration</b> | SPIRE DPU and DRCU PRIME are ON and SPIRE HK is being produced and AC/DC thermometry is ON.                                                                                                                                                                                                  |
| <b>Final configuration</b>   | SPIRE DPU PRIME is ON, SPIRE DRCU PRIME is OFF and SPIRE HK is not being produced .                                                                                                                                                                                                          |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE-FM-SFT-SCU-OFF has been executed.</li> <li>• SPIRE DRCU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                                    |
| <b>Pass/Fail criteria</b>    | THSK and TM2N stop refreshing/incrementing                                                                                                                                                                                                                                                   |

| Step                            | Description                                           | Parameter - Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|-------------------------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Execute TCL script SPIRE-FM-SFT-DRCU-OFF.tcl          | ---              | ---                                   | ---                                 |                  |
| 2                               | Check that THSK parameter is not refreshing anymore   | THSK             | Not refreshing                        | ---                                 |                  |
| 3                               | Check that TM2N parameter is not incrementing anymore | TM2N             | Not incrementing                      | ---                                 |                  |
| 4                               | <b>Power OFF the SPIRE DRCU PRIME unit.</b>           | ---              | ---                                   | ---                                 |                  |
| <b>Test Result (Pass/Fail):</b> |                                                       |                  |                                       |                                     |                  |

### 7.29 Procedure SPIRE-FM-SFT-DPU-OFF-P

|                              |                                                                                                                                                                                                                                                                                              |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                                          |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                                 |
| <b>Purpose</b>               | DPU PRIME Switch OFF                                                                                                                                                                                                                                                                         |
| <b>Initial configuration</b> | SPIRE DPU PRIME is ON but not generating HK.                                                                                                                                                                                                                                                 |
| <b>Final configuration</b>   | SPIRE DPU PRIME is OFF.                                                                                                                                                                                                                                                                      |
| <b>Constraints</b>           | <ul style="list-style-type: none"> <li>• SPIRE-FM-SFT-DRCU-OFF has been executed.</li> <li>• SPIRE DPU PRIME is switched ON</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• SFT PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                                    |
| <b>Pass/Fail criteria</b>    | Power to SPIRE DPU PRIME is OFF                                                                                                                                                                                                                                                              |

#### Procedure Steps:

| Step                            | Description                         | Parameter – Unit | Expected Values Before/ During/ After | Actual Values Before/ During/ After | Success/ Failure |
|---------------------------------|-------------------------------------|------------------|---------------------------------------|-------------------------------------|------------------|
| 1                               | Power OFF the SPIRE DPU PRIME unit. | —                | —                                     | —                                   |                  |
| <b>Test Result (Pass/Fail):</b> |                                     |                  |                                       |                                     |                  |



### 7.30 SPIRE-SAFE-SWITCH-OFF

|                              |                                                                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Version</b>               | 2.2                                                                                                                                                                                                                                                                                       |
| <b>Date</b>                  | 2 <sup>nd</sup> January 2007                                                                                                                                                                                                                                                              |
| <b>Purpose</b>               | To switch OFF the SPIRE instrument if an anomaly should occur                                                                                                                                                                                                                             |
| <b>Initial configuration</b> | SPIRE can be on ANY configuration as specified on the procedure steps                                                                                                                                                                                                                     |
| <b>Final configuration</b>   | SPIRE is OFF                                                                                                                                                                                                                                                                              |
| <b>Preconditions</b>         | <ul style="list-style-type: none"> <li>• SPIRE FM DPU is electrically integrated with the Herschel Satellite</li> <li>• SPIRE MIB PRIME is imported in the CCS database.</li> <li>• CCS is up and running</li> <li>• FUNCTIONAL TEST PARAMETERS display is selected on the CCS</li> </ul> |
| <b>Duration</b>              | 5 minutes                                                                                                                                                                                                                                                                                 |
| <b>Pass/Fail Criteria</b>    | SPIRE is OFF.<br>All instrument subsystems are completely powered OFF.                                                                                                                                                                                                                    |

**Note:**

All HK parameters relevant to this procedure can be located on the FUNCTIONAL TEST PARAMETERS CCS display

| Step | Description                                                                                                                                                 | Parameter - Unit          | Display   | Expected value before/ after                      | Actual value before/ after |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|-----------|---------------------------------------------------|----------------------------|
| 1    | Check the current instrument configuration                                                                                                                  | MODE                      | See above | One of:<br>PHOTSBY<br>SPECSTBY<br>REDY<br>DRCU_ON |                            |
| 2    | If the current value of MODE HK parameter is:<br>PHOTSBY → Go to step 3<br>SPECSTBY → Go to step 4<br>REDY → Go to step 5<br>DRCU_ON → Go to step 6         |                           |           |                                                   |                            |
| 3    | Execute Procedures:<br><ul style="list-style-type: none"> <li>▪ SPIRE-FM-SFT-PDET-OFF-P/R</li> <li>▪ SPIRE-FM-SFT-BSM-OFF-P/R</li> </ul> Then Go to step 5  | PLIABITSAT<br>CHOPSENSPWR |           | 1/0<br>1/0                                        |                            |
| 4    | Execute Procedures:<br><ul style="list-style-type: none"> <li>▪ SPIRE-FM-SFT-SDET-OFF-P/R</li> <li>▪ SPIRE-FM-SFT-SMEC-OFF-P/R</li> </ul> Then Go to step 5 | SLIABITSAT<br>SMECENCPWR  |           | 1/0<br>1/0                                        |                            |

| Step | Description                                                                                                                                   | Parameter - Unit          | Display | Expected value before/ after | Actual value before/ after |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|---------|------------------------------|----------------------------|
| 5    | Execute Procedure: <ul style="list-style-type: none"><li>▪ SPIRE-FM-SFT-MCU-OFF-P/R</li><li>▪ SPIRE-FM-SFT-SCU-OFF-P/R</li></ul> Go to step 6 | MCUBITSTAT<br>SCUTEMPSTAT |         | 1/0<br>0xFFFF/0              |                            |
| 6    | Execute Procedure: <ul style="list-style-type: none"><li>▪ SPIRE-FM-SFT-DRCU-OFF-P/R</li></ul> Go to step 7                                   | TM2N<br>THSK              |         | Updating/<br>Not<br>updating |                            |
| 7    | Execute Procedure: <ul style="list-style-type: none"><li>▪ SPIRE-FM-SFT-DPU-OFF-P/R</li></ul>                                                 | n/a                       |         | n/a                          |                            |