

SSTD Outgoing Inspection Report

Spacecraft/Project **HERSCHELL/SPIRE**

Document Number **SPIRE-RAL-REP- 002861**

Issue **1.0**

Sub System **FCU**

Date **20-Mar-07**

Model **PFM**

OUTGOING INSPECTION REPORT

FROM
Project Rutherford Appleton Laboratory Space Science and Technology Department Chilton DIDCOT OXON OX11 0QX

TO
EADS-F Astrium GmbH. Projekt Herschel. Anlieferstelle : Halle 6052/Aloys Weber. Claude-Dornier- Strasse. D-88090 Immenstaad. Germany

Applicable sections	
Containers	Yes
External Visual Inspection	Yes
External Connector	Yes
Documentation	Yes
Verification of Interfaccs	No
Extra Comments Sheets	Yes

Drawings / Documents Attached
Photos

INSPECTION CONDUCTED BY

WITNESS BY

NAME
Dion Dawson (PA)

DATE
20/03/2007

NAME
Jan Rautakoski

DATE
20/03/2007

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CONTAINER INSPECTION

TRANSPORT CONTAINERS EXTERNAL CONDITION	REMARKS	Status
Mechanical damage to container fasteners, locks, clips or handling provisions		Checked
Security / Locking Fitted		N/A
Markings for destination and description		Checked
Warning labels relating to handling lifting and stacking limits		Checked
Any additional Comments		

TRANSPORT CONTAINERS INTERNAL CONDITION	REMARKS	Status
Check Mounting fixtures fitted internal packaging		Checked
Internal padding / packaging required		Checked
Mounting provisions secure	Secured to mounting	See Remarks
Any additional Comments		

ENVIROMENTAL MONITORS					
Temp Monitors		Humidity Monitors		Shock Sensors Triggerd Information	
Fitted: <input type="text"/>		Fitted: <input type="text"/>		5g	10g
Condition: <input type="text"/>		Condition: <input type="text"/>		15g	25g
				50g	
				X Axis	
				Y Axis	
				Z Axis	

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INSTRUMENT VISUAL INSPECTION

CHECK LIST	REMARKS	RESULTS
Contents against shipping list		Correct
All closure procedures		Correct
Instrument label		Correct
Note status of external contamination		
Degradation of paintwork or Coating?	Some minor cosmetic blemishes	
Fasteners correctly locked?	large number of screws had no visable locking applied	See Remarks
Check protective covers are correctly labelled and fitted?		N/A
Double bagged?		Correct
Additional Comments		

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INSPECTION OF ALL CONNECTORS

CHECK LIST	REMARKS (LIST CONNECTOR NUMBERS)	RESULTS
Pin Alignment		Pass
Damaged Sockets		None
Internal Debris		
Connector Covers fitted	The ESD covers were removed for inspection and replaced	See remark
Connector Savers Fitted	Removed as agreed at the DRB	See remark
EMC Covers Fitted	N/A	N/A
RED Tag Item / Green Tag Items fitted		N/A
Additional Comments	J39 and J40, missing - see extra comment sheets	See remark

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DOCUMENTATION CHECK LIST

Check	REMARKS	RESULTS
End Item Data Pack	Reviewed at DRB	Yes
Transportaion Documents		Yes
Packing un- Packing instructions		Yes
Additional Comments		

Verification of Interfaces

Mechanical interface: dimensions specified in the interface control documents such as mass, flatness of surfaces, location of fixing holes and overall dimensions should be measured accurately and recorded. Record Test Report Number, or confirm that measurement result is included in delivery documentation, (EIDP).

INSPECTION / TEST REPORT NUMBER To be preformed at integration **CHECKED** No

Electrical interfaces: verifying the location and types of connectors against interface control document is normally carried as part of mechanical verification, confirm this has been done. Functional testing: final functional test report number should be noted.

INSPECTION / TEST REPORT NUMBER To be preformed at integration **CHECKED** No

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EXTRA COMMENT SHEET

All connectors checked against ICD for Position, Size, Type, and orientation - correct, except for J39 and J40, which are missing.

J31, J32, J33 to J36 and J9 and J10 could not be checked for orientation as they are already in use.

20Mar07 - External inpection after cleaning - unit was rotated through 90 degrees to inpect remaining side.
One end - three screws found without visible fixing compond. Requirement for compound to be added (screws positioned just underneathAstrium label).
Minor dust contamination found on surfaces and rewmoved using cloths, IPA, swobs. Most dust found around foot of unit. Recommend vacuuming before packing. J39 and 40 on the ICD are not fitted to the FCU as these are test connectors and not required.

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View to show connectors – (not removed since delivery)



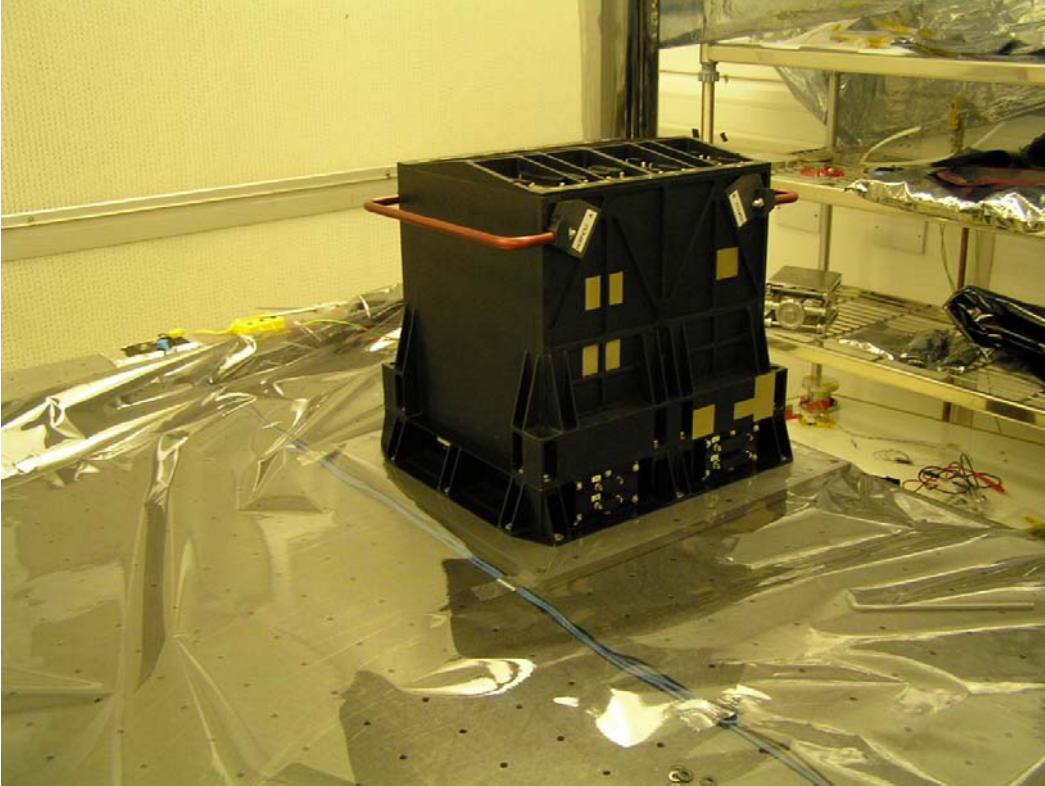
Connectors staked by manufacture



N.B. Other connector points were not photographed due to camera failure.

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Unit waiting for first layer of ESD protective bagging



Side view of unit to show ESD protective covers protecting the pins



End view of unit

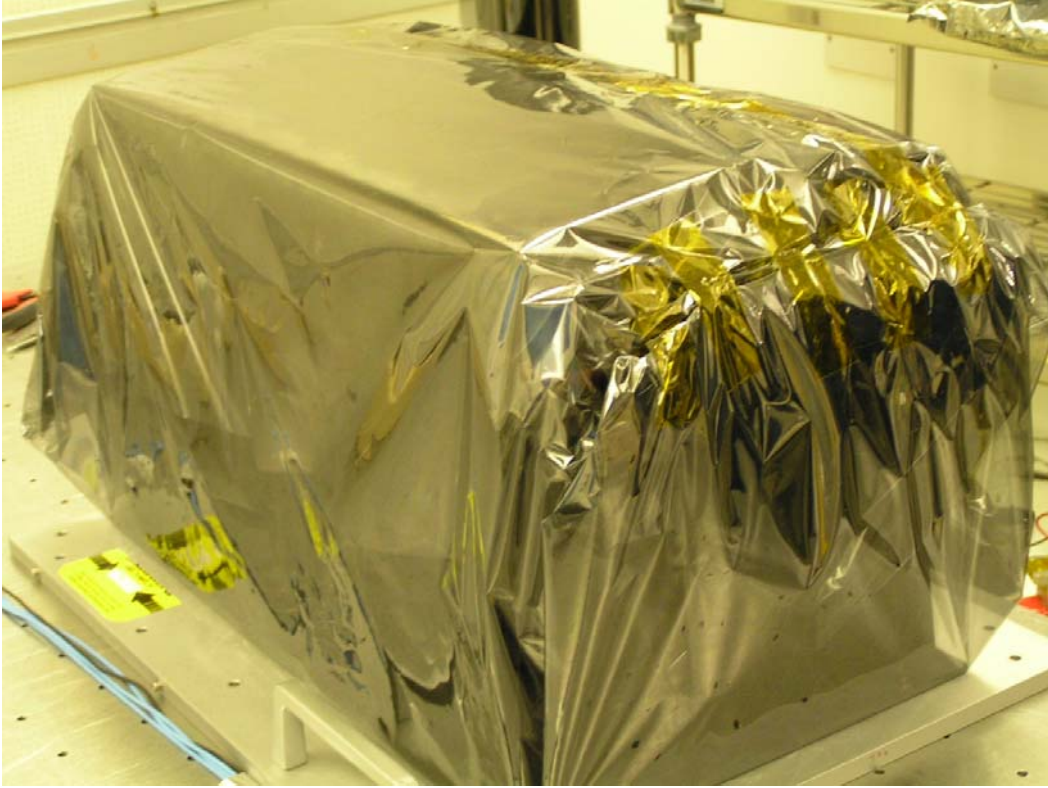


Covers refitted after inspection



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Double wrapped unit, secured to base



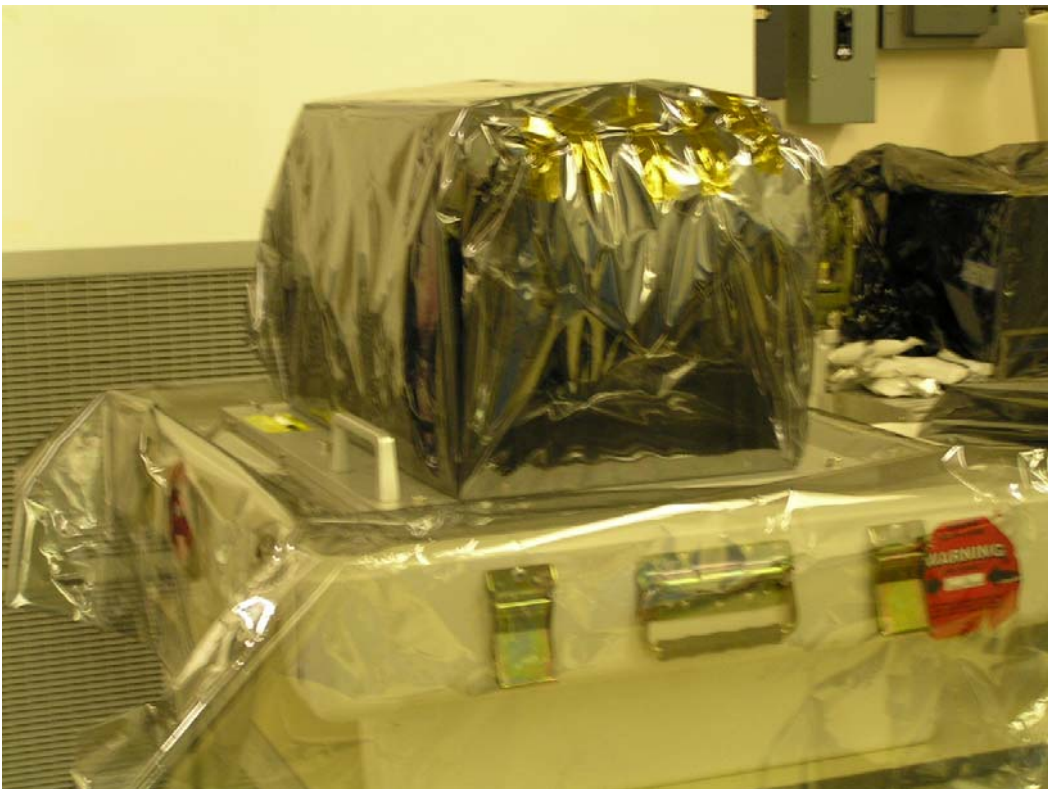
Transportation case with sealed shock absorbers.



Rough handling indicator on transportation outer case



Final packaging of the unit



Final packaging of the unit



Unit is sealed to protect from dust



Humidity and temperature detection inside transportation case



Marking on exterior of case to show 'which way up' for transport

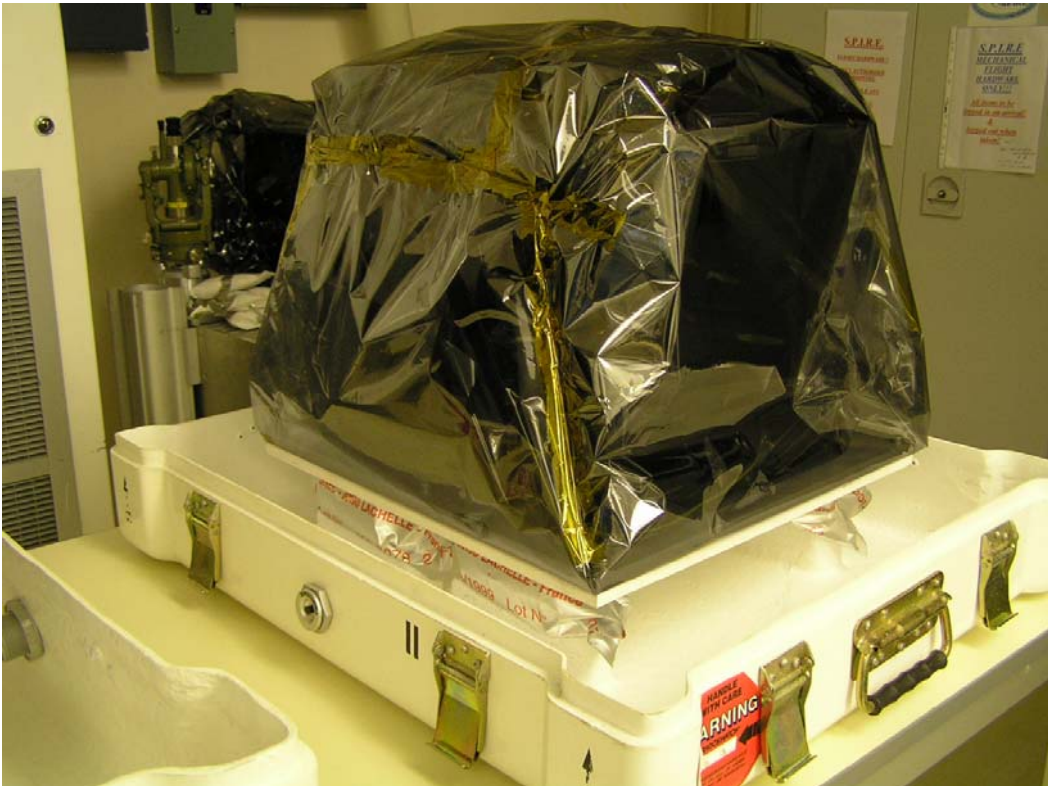


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Unit secured on the base, inside the transportation case



Unit secured inside the transportation case



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DCU and FCU units before lid are positioned



DCU and FCU fully packaged for dispatch

