

# SSTD Outgoing Inspection Report

Spacecraft/Project    **HERSCHELL/SPIRE**

Document Number    **SPIRE-RAL-REP- 002859**

Issue    **1.0**

Sub System    **DPU**

Date    **20-Mar-07**

Model    **PFM**

## OUTGOING INSPECTION REPORT

FROM
<b>Project</b> Rutherford Appleton Laboratory Space Science and Technology Department Chilton DIDCOT OXON OX11 0QX

TO
<b>EADS-F</b> Astrium GmbH. Projekt Herschel. Anlieferstelle : Halle 6052/Aloys Weber. Claude-Dornier- Strasse. D-88090 Immenstaad. Germany

Applicable sections	
Containers	Yes
External Visual Inspection	Yes
External Connector	Yes
Documentation	Yes
Verification of Interfaccs	Yes
Extra Comments Sheets	Yes

Drawings / Documents Attached
Photos

**INSPECTION CONDUCTED BY**

**WITNESS BY**

NAME
Dion Dawson (PA)

DATE
20/03/2007

NAME
Jan Rautakoski

DATE
20/03/2007

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## CONTAINER INSPECTION

TRANSPORT CONTAINERS EXTERNAL CONDITION	REMARKS	Status
Mechanical damage to container fasteners, locks, clips or handling provisions		Checked
Security / Locking Fitted		Checked
Markings for destination and description		Checked
Warning labels relating to handling lifting and stacking limits		Checked
Any additional Comments		

TRANSPORT CONTAINERS INTERNAL CONDITION	REMARKS	Status
Check Mounting fixtures fitted internal packaging		Checked
Internal padding / packaging required	Triple layer of wrapping used	See Remarks
Mounting provisions secure		Checked
Any additional Comments		

ENVIROMENTAL MONITORS					
<b>Temp Monitors</b>		<b>Humidity Monitors</b>		<b>Shock Sensors Triggerd Information</b>	
Fitted:	<input type="text" value="Yes"/>	Fitted:	<input type="text" value="Yes"/>	5g	10g
Condition:	<input type="text" value="Satisfactory"/>	Condition:	<input type="text" value="Satisfactory"/>	15g	25g
				50g	

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**INSTRUMENT VISUAL INSPECTION**

CHECK LIST	REMARKS	RESULTS
Contents against shipping list		Correct
All closure procedures		Correct
Instrument label		Correct
Note status of external contamination	Minor particulate contamination removed with vacuum cleaner and wipes / IPA	See Remarks
Degradation of paintwork or Coating?		None
Fasteners correctly locked?		Correct
Check protective covers are correctly labelled and fitted?	Removed for pin inspection and replaced.	None
Double bagged?		Correct
Additional Comments		

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**INSPECTION OF ALL CONNECTORS**

CHECK LIST	REMARKS (LIST CONNECTOR NUMBERS)	RESULTS
Pin Alignment		Pass
Damaged Sockets		None
Internal Debris		N/A
Connector Covers fitted	ESD covers were removed and replaced after inspection	Pass
Connector Savers Fitted	Removed as discussed at DRB	N/A
EMC Covers Fitted		N/A
RED Tag Item / Green Tag Items fitted		N/A
Additional Comments		

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## DOCUMENTATION CHECK LIST

Check	REMARKS	RESULTS
End Item Data Pack		Yes
Transportaion Documents		Yes
Packing un- Packing instructions		Yes
Additional Comments	Included in EIDP	See Remarks

## Verification of Interfaces

**Mechanical interface:** dimensions specified in the interface control documents such as mass, flatness of surfaces, location of fixing holes and overall dimensions should be measured accurately and recorded. Record Test Report Number, or confirm that measurement result is included in delivery documentation, (EIDP).

**INSPECTION / TEST REPORT NUMBER**    To be preformed at integration    **CHECKED**    No

**Electrical interfaces:** verifying the location and types of connectors against interface control document is normally carried as part of mechanical verification, confirm this has been done. Functional testing: final functional test report number should be noted.

**INSPECTION / TEST REPORT NUMBER**    To be preformed at integration    **CHECKED**    No

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<b>EXTRA COMMENT SHEET</b>
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The majority of screws for the external casing do not have locking compound. Screws have been confirmed to be self locking. No further action required.

Note- lid of box is painted and body of the box is anodized. The anodized finish had a slight oily appearance with small imperfections that looked like dust - these were not removed by IPA, cloth wipes and are part of the anadized finish.

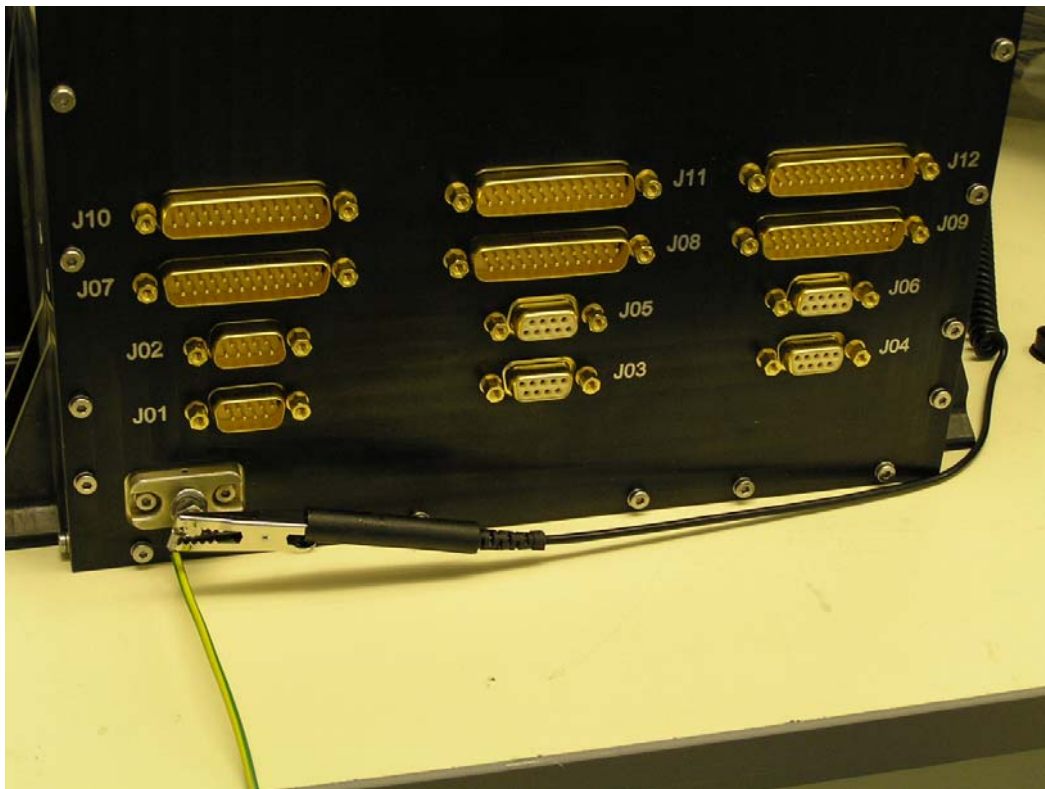
It was confirmed with the Project manager that the oily appearance is due to the finish and not contamination.  
Covers removed form connectors - D connector orientation correct to drawing, no contamination or damage to pins.

The customer requires a final clean of the top cover before packing to remove minor dust contamination.

Photographs taken of unit both before and after wrapping.

Packed without grounding as it is not practical to maintain in transport (i.e. same state as as on delivery), external ground lead was enclosed in three layers of wrapping for added protection. Note connector savers included seperatly as agreed at DRB.

View of pins and connectors

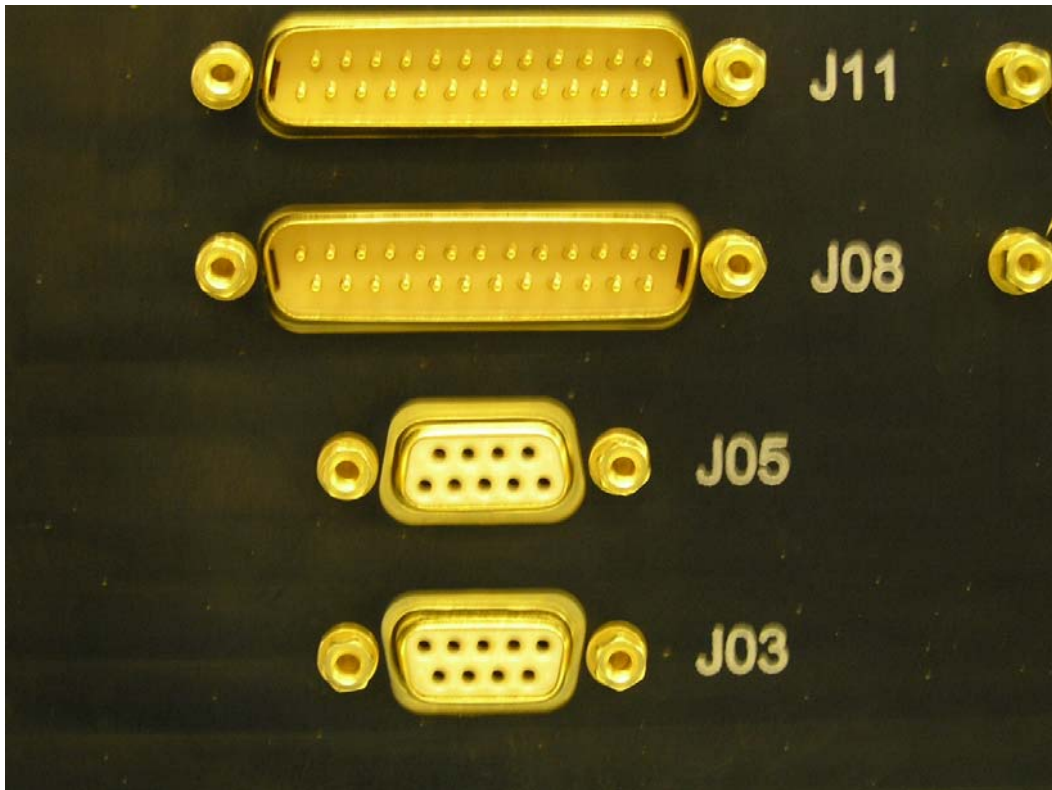


Positions J01, J02, J07, J10

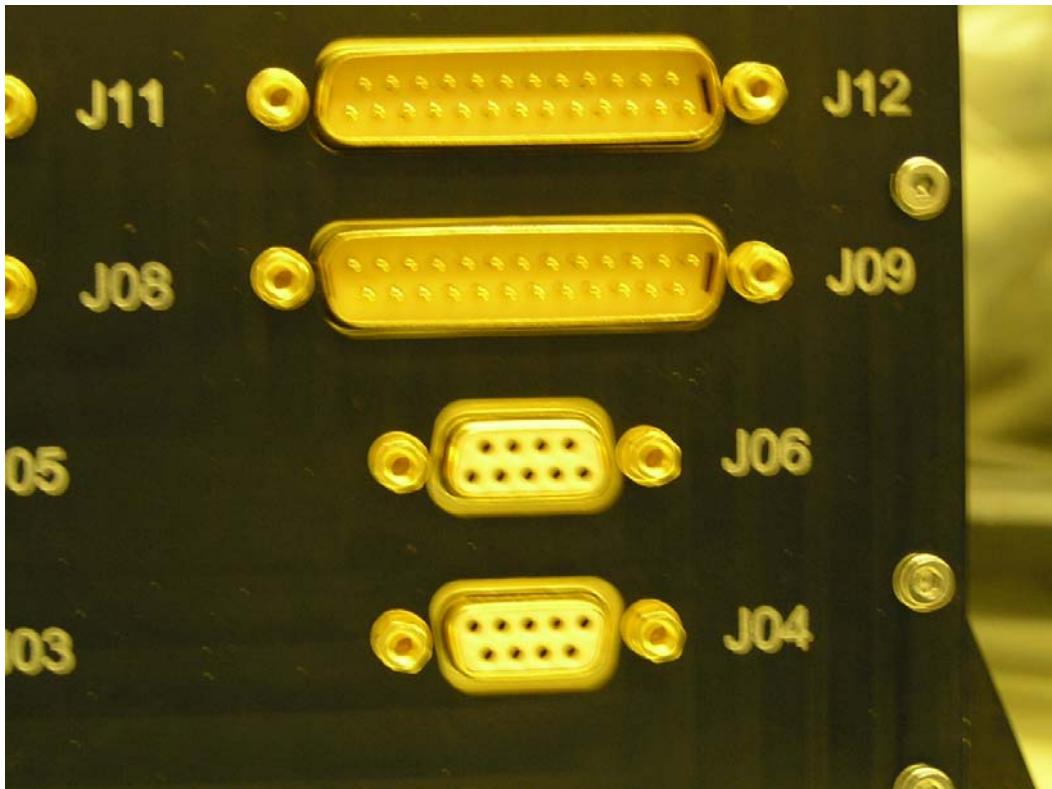


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**Positions J03,J05,J08 and J11**



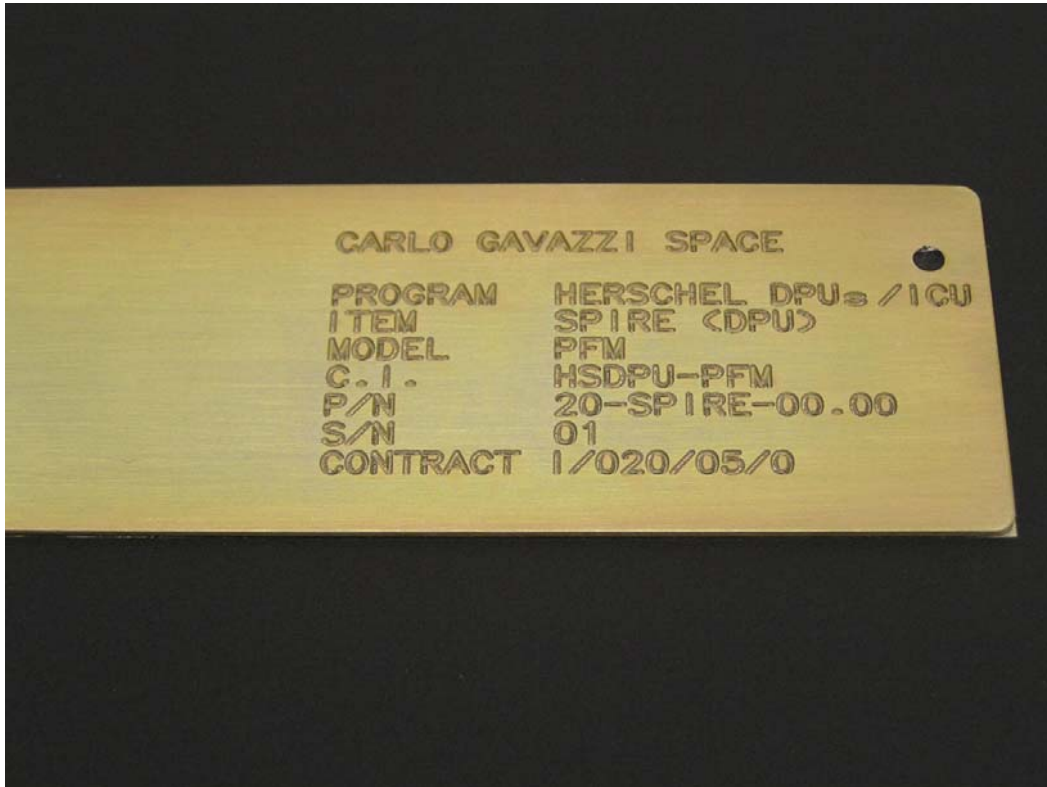
**Positions J04,J06,J09 and J12**





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Name plate on DPU

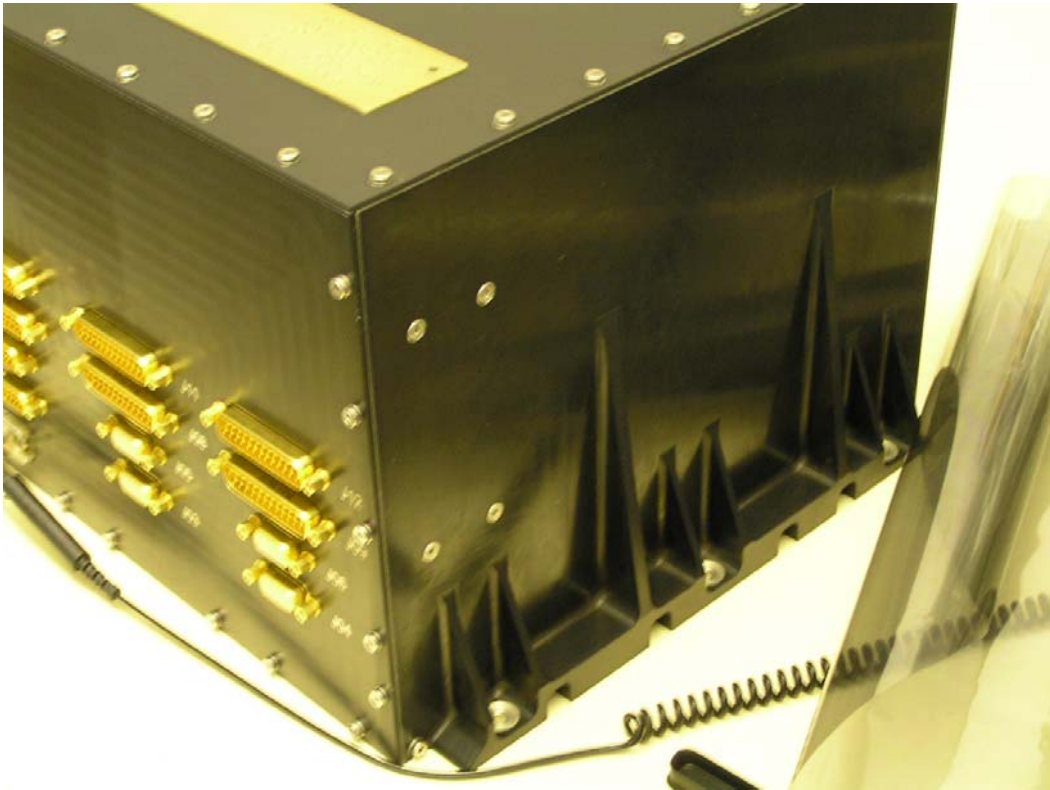


Connectors' and name plate

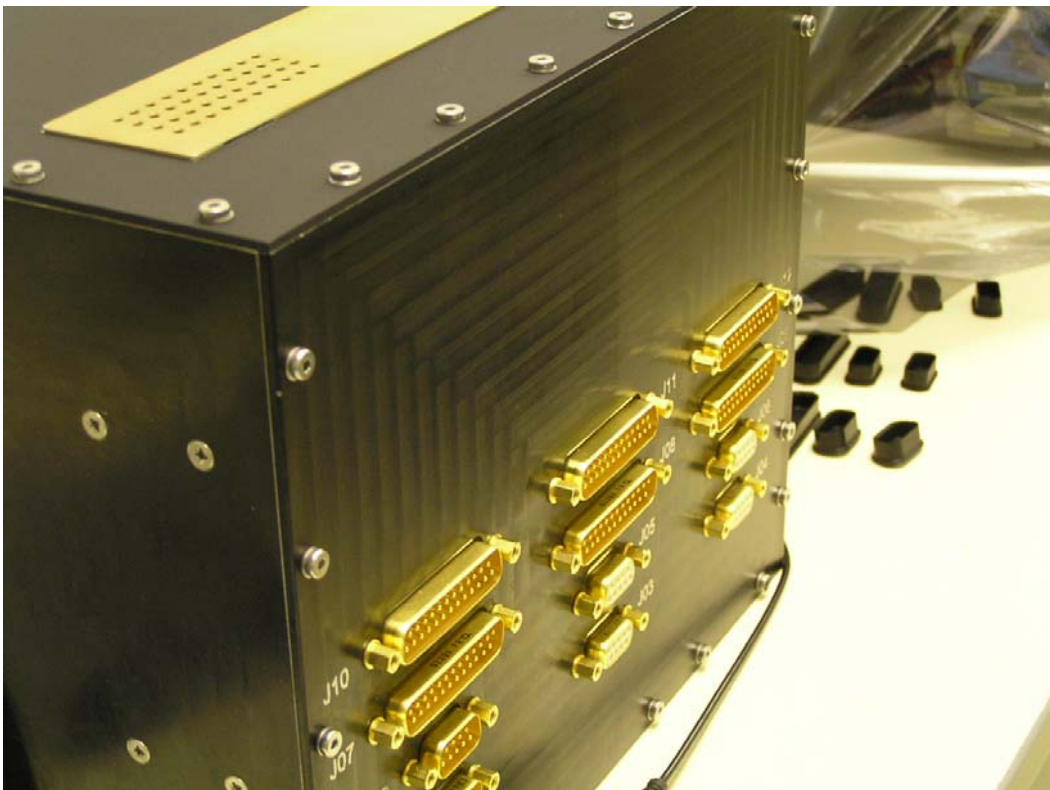


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**View to show grounding point during inspection and surface machine pattering**



**Machine pattering in the anodized surface**



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**Minor marks in anodized surface**



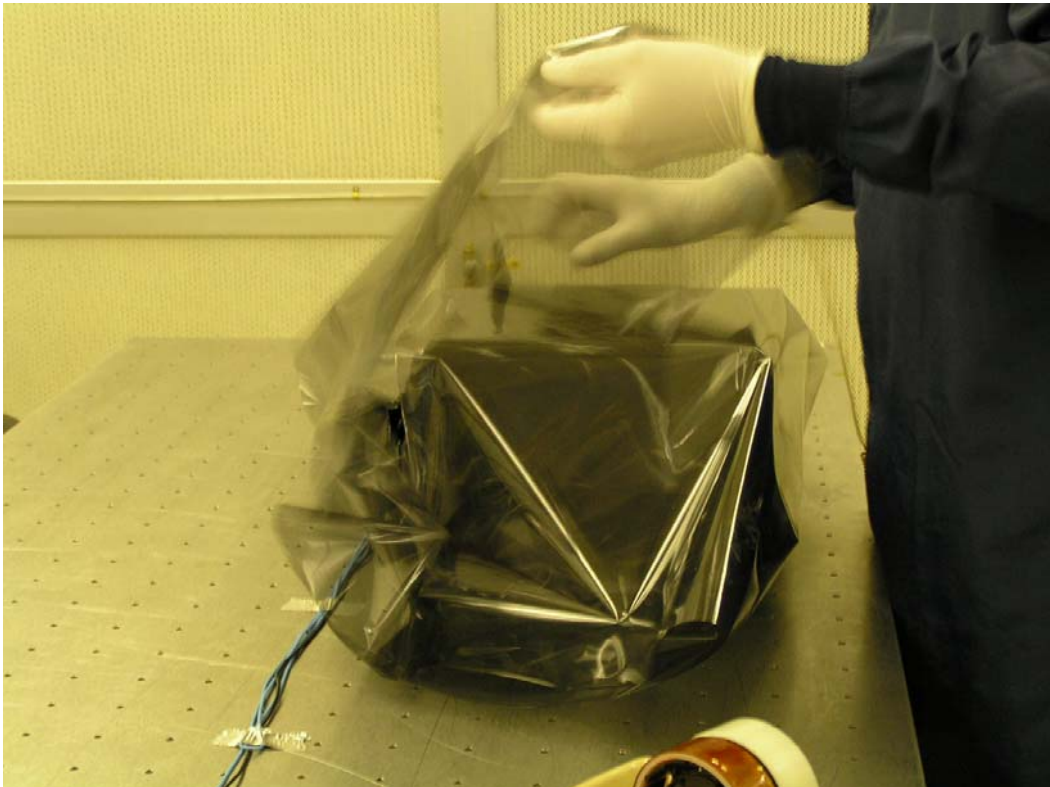
**Post final cleaning inspection, just prior to bagging**





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**Triple layers of protective bagging used**



**Unit inside transportation case, before addition of end packaging**



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**Lid of case sealed before dispatch**



**Spire labels added**

