

<b>PROJECT : Herschel</b>		<b>NON CONFORMANCE REPORT</b>	
Subsystem : SMECm		Unit : <b>SPIRE</b>	
Model : FM		Identif. <b>Motor 520312</b> Drawing ref : <b>SPI-MEC-52-DD-03</b>	
NCR occured during : Manufacture [ ] Inspec [ ] Test [ ] Integ [ <b>X</b> ] Other [ ]			
NCR Title : Core of the motor shifted by 0,1 mm with respect to the symmetry plane			
NCR Description : The core is not on the symmetry plane of the motor the shift is about 0.1mm			
Originator Name : G. Rousset		Date 29/06/2005	Signature : 
Cause of the NCR : Deviation during manufacture		Major [ ]	Minor [ <b>X</b> ]
Disposition/Corrective Action :		Corrective action carried out : Name :  Date :	
MRB date : 29/06/2005		MRB Minute Ref : No report	
MRB Conclusion: The present core has to be replaced by the core S/N #3 associated with the shim 9-10-11-12.  After implementation of this change, a check has been carried out. The remaining default is about 0.01 mm			
Responsible for corrective Actions :		All Corrective Actions Carried Out : Yes [ ] No [ ]	
	Date	Signature	
RAL Project manager :			
RAL PA/QA			
LAM Project manager	29/06/2005		
LAM PA/QA	29/06/2005		