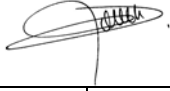



<b>PROJECT : Herschel</b>		<b>NON CONFORMANCE REPORT</b>	
Subsystem : SMECm		Unit : <b>SPIRE</b>	
Model : FM		Identif. <a href="#">Motor 520312</a> Drawing ref :	
NCR occured during : Manufacture [ ] Inspec [ ] Test [ ] Integ [ <b>X</b> ] Other [ ]			
NCR Title : Wrong location of the attachment holes of the coil frame on the SMEC baseplate			
NCR Description : The threaded holes used to attach the SMEC baseplate on he coil frame are slightly tilted (0.1mm on the whole length of the coil). The holes on the baseplate are so not fully faving the threaded holes on the coil			
Originator Name : G. Rousset		Date 29/06/2005	Signature : 
Cause of the NCR : Deviation during manufacture		Major [ ]	Minor [ <b>X</b> ]
Disposition/Corrective Action :		Corrective action carried out : Name : Date :	
MRB date : 29/06/2005		MRB Minute Ref : No report	
MRB Conclusion: Holes in the baseplate will be enlarged to allow the screws to go through without efforts .			
Responsible for corrective Actions :		All Corrective Actions Carried Out : Yes [ <b>X</b> ] No [ ]	
	Date	Signature	
RAL Project manager :			
RAL PA/QA			
LAM Project manager	15/02/2006		
LAM PA/QA	15/02/2006	