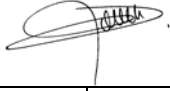


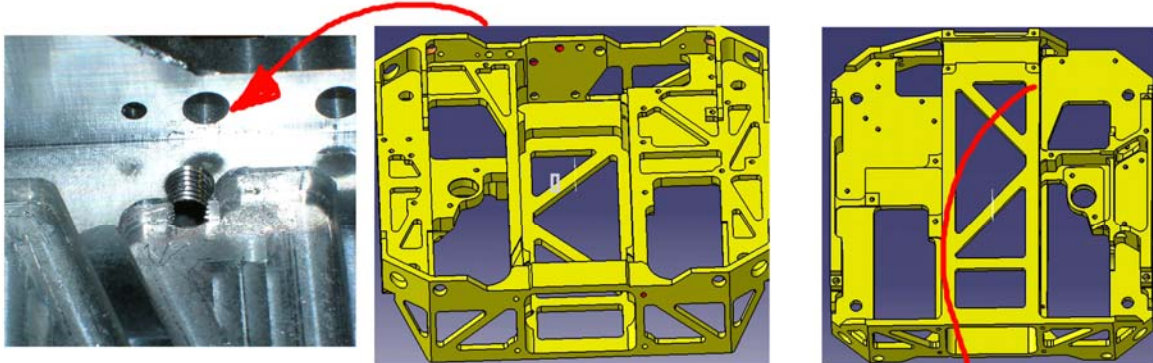


PROJECT : Herschel		NON CONFORMANCE REPORT	
Subsystem : SMECm		Unit : SPIRE	
Model :		Identif. Structure de base # 10 Drawing ref : SPI-MEC-10-DD-01-G	
NCR occured during : Manufacture [] Inspec [] Test [X] Integ [] Other []			
NCR Title : Wrong location of the holes used to attach the clamp for the harness			
NCR Description : Wrong location (0.7mm) of the two M2.5 holes used to attach the clamp for the harness. One of the hole is half part on the rib half part on the recess			
Originator Name : G. Rousset		Date 29/06/2005	Signature : 
Cause of the NCR : Deviation during manufacture		Major []	Minor [X]
Disposition/Corrective Action :		Corrective action carried out : Name : Date :	
MRB date : 29/06/2005		MRB Minute Ref : No report	
MRB Conclusion: A counterboring dia 6mm depth 2mm will be machined in the axe of the M2.5 hole. An Inox washer (XN26TW) Ext Dia 5.5mm with a M2.5 hole in the centre will be manufactured. The washer will be glued with DP 490.			
Responsible for corrective Actions :		All Corrective Actions Carried Out : Yes [] No []	
	Date	Signature	
RAL Project manager :			
RAL PA/QA			
LAM Project manager	29/06/2005		
LAM PA/QA	29/06/2005		



Décalage de 7/10^e des trous de fixation
de la bride serre cable

(Base n° 10)

