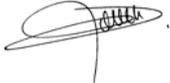


PROJECT : Herschel		NON CONFORMANCE REPORT	
Subsystem : SMECm		Unit : SPIRE	
Model : FM		Identif. Number : Structure de base # 10	
NCR occurred during : Manufacture <input checked="" type="checkbox"/> Inspec [] Test [] Integ [] Other []			
NCR Title : Flatness of the contact area on the SOB and attachment point damaged during machining			
NCR Description : <ul style="list-style-type: none"> ✓ The flatness of the contact area is out of spec by 4 μ. (Spec is 10 μ) ✓ One of the attachment point has been damaged during the machining (See the attached pictures) 			
Originator Name : G. Rousset		Date 22/06/2005	Signature : 
Cause of the NCR : Deviation during the machining		Major []	Minor [X]
Disposition/Corrective Action :		Corrective action carried out : Name : Date :	
MRB date :	MRB Minute Ref :		
MRB Conclusion : <p style="text-align: center;">Use as is</p>			
Responsible for corrective Actions :		All Corrective Actions Carried Out : Yes [] No []	
	Date	Signature	
RAL Project manager :			
RAL PA/QA			
LAM Project manager			
LAM PA/QA			

