

Minutes of Meeting

Date:	22.08.2005	Hersch	el
DocNo.:	HP-2-ASED-MN-1039		
Meeting place:	EADS Astrium OTN	Chairman:	D. Hendry / S. Idler
Date/Time:	22.08.2005 / 13:00	Secretary	S. Idler
Agenda dated:	TRR/PTR Standard Agenda	Close of Meeting:	22.08.2005
Subject:	TRR/PTR for SPIRE SFT Warm	prior to Cryostat EQN	1 Cool Down
Participants:	A. Aramburu SPIRE S. Sidher SPIRE D. Hendry ASED S. Ilsen ASED C. Schlosser ASED C. Scharmberg ESA A. Knight ASP	Additional ES Distribution: AS	SA SP
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Summary and Conclusion:

TRR:

Hardware and EGSE is ready for testing. No open NCR or open action has been identified which blocks the SFT warm.

PTR:

The instrument warm functional test prior to cryostat cool down has been successfully performed. The results were as expected. It has been demonstrated that the SFT can run without I-EGSE support and therefore can be run without instrument participation.

2 new NCR's will be raised but can be accepted use as is for EQM.



Reference	Results	Remarks
	TRR	
	TRR Agenda:	
	1. As Built / As Designed Configuration Status / S/W Status	
	2. Inspection / Integration Status	
	3. NCR / RFW Status	
	4. Open Work / Open Actions	
	5. Test Procedures / Test Reports	
	6. Safety Hazards and Hazardous Operations	
	7. Test Equipment / Facility and Calibration Status	
	8. Cleanliness	
	9. Test Personnel and Responsibilities	
	10. Problem Areas	
	11. AOB	
	12. Conclusion	



Reference	Results	Remarks
	1. As Built / As Designed Configuration Status / S/W Staus	
	The H/W configuration is as per SPIRE WU CQM DRB (see SCI-PT-35045). The primary power to the DPU (28 V) is supplied by the PLM SCOE. FCU/DCU is powered by the SPIRE Power Bench.	
	The S/W configuration is as per Annex 1.	
	The test configuration is as per HP-2-ASED-PR-0051, issue 1.1.	
	There has been no change of the hardware/on-board software since the last SPIRE functional test after SPIRE SIH el. integration (see HP-2-ASED-MN-1018) with the exception that the cryostat has been moved from cleanroom class 100 to cleanroom class 100000 (power and data bus cables and grounding has been disconnected/reconnected; cryostat cover has been closed). For details see logbook.	
	2. Inspection / Integration Status	
	Customer MIP was performed prior to cryostat closure (HP-2-ASED-MN-1029).	
	3. NCR / RFW Status	
	The following open NCR's have been identified:	
	ASED-NC-1042 SPIRE Event Packet (5,2) could not be forwarded to IEGSE MIB has been accordingly changed. Validation has been done during last test, see HP-2-ASED-TR-	



Reference	Results	Remarks
	0077.	
	NCR to be closed.	
	ASED-NC-1096 SPIRE warm electronics: mounted protection cups are not ESD approved	
	"Use as is" for EQM. No impact on EMC is envisaged. Open for PEM (Al on SPIRE)	
	ASED-NC-1083 SPIRE MIL bus functional behaviour out of requirement detect. w. IDAS	
	NCR is open for PFM, "use as is" for EQM (no impact on testing).	
	ASED-NCR-0251 (First command has to be sent twice) The problem has to be investigated by Alcatel /Satellite Services. There is already an existing AI for	
	Alcatel from the last Progress Meeting (SCI-PT-35527, AI 1, due date 20.05.05). Requires manual	
	intervention during SPIRE power on. Alcatel has raised a CR to Satellite Services to resolve problem (software update)	
	NCR open.	
	ASED-NC-1246 Cryobarness EPUL Faraday Shield isolation inconsistencies	
	SIH has been repaired and successfully verified.	
	NCR to be closed.	
	ASED-NC-1248 SPIRE SIH PSW_JFETV Open circuit	
	Open connection is not used for EQM, i. e. "use as is" for EQM.	
	NCR open.	
	ASED-NC-1269: tmd.dat file not complete Alcatel should add all missing SPIRE SPID's to the tmd.dat file and provide a new MIB.	



Reference	Results	Remarks
	NCR open.	
	ASED-NC-1270: CCS packet display problems The CCS window "Packet History Display" shows gaps in the sequence of packets. Terma state that this behaviour is normal due to priorities in data processing. NCR to be closed.	
	ASED-NC-1340: FPU Connector Screws Acceptable for EQM. Confirm that problem does not exist for PFM. NCR open for PFM.	
	The open NCR's do not block the testing.	
	No RfWs existing with the exception of RD-0031.	
	4. Open Work / Open Actions	
	No open work to be done prior to test. The validation of the new .tcl files will be done within the testing, no problems expected since no new commands and no change of the MIB.	
	5. Test Procedure / Test Reports	
	The following approved procedures shall be used to perform the SPIRE SFT Warm:	
	 Instrument PLM EQM Level Test Procedure: HP-2-ASED-PR-0051, issue 1.1 (top level procedure for instrument testing). 	



Reference	Results	Remarks
	 EGSE Set-Up Procedure: HP-2-ASED-PR-0035, issue 4. SPIRE Short Functional Test (SFT) Procedures for the CCS: SPIRE-RAL-PRC-002494, Issue 1.0. 	
	This SPIRE procedure -002494 is new and allows running the SFT without the I-EGSE, as required. The procedure is based on the one executed last time (SPIRE-RAL-PRC-002422, issue 1.4): subset of commands, but new .tcl files. The procedure -002494 has been red-marked by ASED to include the ext. power supply operation and panel LED/display indication and will be accordingly updated by SPIRE.	
	The following test reports are planned:	
	 Overall test report summary after completion of test campaign. It will be produced by ASED and will contain the actual test flow and all references to TRR/PTR and test reports. Report for the SPIRE SFT Warm prior to Cool Down: HP-2-ASED-TR-0084. 	
	The data analysis report from the last test has been issued by SPIRE: EQM Warm Functional Test Report, SPIRE-RAL-REP-002471, issue 1.0	
	6. Safety Hazards and Hazardous Operations	
	HK values are monitored by the CCS. An alarm will be issued automatically by the CCS if a limit is exceeded. In case of serious out of limit the instrument will be shut down under the responsibility of SPIRE. I. e. during entire test SPIRE personnel must be available.	
	Decision how to proceed in case of failure will be taken on the spot in conjunction with SPIRE team and test conductor.	



Reference		Results	Remarks
	7. Test Equipment / Facility and Calibration Status The test equipment and configuration is as per test procedure (section 5 above). External power supplies operation is covered therein.		
	8. Cleanliness		
	The test will be performed in clean room class 100000 conditions. 9. Test Personnel and Responsibilities		
	Test director: CCS operator: SPIRE IEGSE operator: SPIRE Engineering: PA: ESA / Alcatel representative:	S. Idler S. Ilsen A. Aramburu S. Sidher D. Hendry C. Scharmberg / A. Knight	
	10. Problem Areas		
	The following problem areas ha	ave been identified (same as last test):	
	- 1st command to be sent	twice (see NCR above)	



Reference	Results		Remarks
	- MIB inconsistencies (see NCR above)		
	They do not block the test.		
	11. AOB		
	Planning:		
	SFT:22.08.200PTR:22.08.200)5, 14:00)5, 17:00	
	12. Conclusion		
	Hardware and EGSE is ready for testing. No open NCR blocks the SFT.	or open action has been identified which	



Reference	Results	Remarks
	<u>PTR</u>	
	PTR Agenda:	
	1. Identification of Test Item	
	2. Review of Manufacturing, Integration & Test Doc.	
	3. Review of Test Data / Reports / Procedure Variation Sheets	
	4. NCR / RFW Review	
	5. Open Work / Open Actions Identification	
	6. Conclusion on Post Test Review (PTR)	



Reference	Results	Remarks
	1. Identification of Test Item	
	See TRR minutes above, section 1 and 2. No changes to hardware and software configuration during test.	
	2. Review of Manufacturing, Integration & Test Doc.	
	See TRR minutes above, section 5. Procedure variation due to ASED-NC-0251.	
	3. Review of Test Data / Reports / Procedure Variation Sheets	
	The following reports have been generated:	
	Report for the SPIRE SFT Warm prior to Cool Down: HP-2-ASED-TR-0084.	
	Procedure variation sheets are part of the test report.	
	No separate report will be generated by SPIRE. The QLA of the housekeeping data showed nominal values consistent with the correct functioning of the instrument.	
	4. NCR / RFW Review	
	The following non-conformances have been detected during the test:	



Reference	Results	Remarks
	 Initial value of parameter TM5N is 00003FFF, the expected value is 00000000. This was already the case at all previous PLM level tests but was not recognised. NCR will be raised by ASED. Source packets arrive in incorrect source sequence counter order. No missing packets. No contents errors. This was already the case at all previous PLM level tests but was not recognised. NCR will be raised by ASED. Note: NCR-ASED-1247 (PACS) to be revisited. 	
	Corresponding NCR's will be raised.	
	5. Open Work / Open Actions Identification	
	The following issues have to be clarified prior to the forthcoming PLM AIT activities (cryostat cool down, IMT, EMC test):	
	Cool down constraints:	
	SPIRE IID-B has the following requirements related to cool down rate:	
	Section 5.15.1.2 Cooling and Pumping restrictions	
	 During cryostat warm-up or cool-down phases: Above 100 K the rate of temperature change dT/dt shall not exceed 20 K/hour . Below 100K the rate of temperature change dT/dt shall not exceed 50 K/hour. The rate of depressurisation/pressurisation dP/dt shall not exceed 50 mBar/min 	
	No requirement exists for the delta between temperature levels L0/L1 and L2 (OBA temperature).	



Reference	Results	Remarks
	SPIRE to check whether limitation of delta temperatures is needed.	AI 01 SPIRE
	During cool down the instrument remain switched off.	due 23.08.05
	SFT cold	
	It is agreed that the SFT Cold He II will be conducted as first step of the IMT. For procedure validation purposes the SFT Cold He I will be executed after the EMC test programme. The SFT Cold He I/II uses the same commanding as the SFT Warm, the monitoring limits are different. SPIRE to provide a dedicated procedure for SFT Cold He I/II.	
	IMT	
	SPIRE will provide a consolidated IMT procedure (with similar standard as for e. g. PRC-002422). The procedure shall contain a detailed hourly planning for the IMT assuming 8 hours test time per day. The cooler recycle constraints should be clearly reflected therein, e. g. when is it required to leave the instrument switched-on during night (this needs to be formally requested since the baseline PLM AIT planning does not foresee operations during night). Any needs with respect to the background radiation (cover flushing) shall be identified (e. g. characterisation of background radiation). Test data post processing (QLA) durations shall be taken into account (step-by-step) if these activities cannot be done in parallel to the pure testing.	AI 02 SPIRE due 31.08.05
	The procedure shall also address the verification of the cooler hold time as requested in SPIRE-RAL- NOT-002284, issue 2 (about 36 h, i. e. instrument needs to remain switched on during night). ESA does not consider such test mandatory (hold time can also be estimated based on shorter time behaviour). However ESA considers 24 h operation beneficial to maximise test time during the day.	



Reference	Results	Remarks
	EMC Test Issues	
	A dedicated meeting is planned on 01.09.2005, 08:00 to 13:00.	
	The suggested principle agenda is	
	 a) Introduction b) EMC test procedure (comments, TBDs, whatever) c) EMC test times (detailed break down) d) Risk factors (e. g. status of instrument level EMC testing, differences to flight standard as ext. power supplies etc.) 	
	6. Conclusion on Post Test Review (PTR)	
	The instrument warm functional test prior to cryostat cool down has been successfully performed. The results were as expected. It has been demonstrated that the SFT can run without I-EGSE support and therefore can be run without instrument participation.	
	2 new NCR's will be raised but can be accepted use as is for EQM.	

Meeting: HP-2-ASED-MN-1039

Action Item List

Herschel

Title:TRR/PTR for SPIRE SFT Warm prior to Cryostat EQM Cool DownDate:22.08.2005

No.:	Description:	Due Date	Originator	Actionee	Source	Completion
01	SPIRE to check whether limitation of delta temperatures is needed.	23.08.05	S. Idler (ASED)	S. Sidher (SPIRE)		
02	SPIRE will provide a consolidated IMT procedure.	31.08.05	S. Idler (ASED)	S. Sidher (SPIRE)		

Instrument Test S/W Data Sheet

Date:-22.08.05 Instrument:-SPIRE Test configuration:-INSTRUMENT Instrument Procedure:- SPIRE-RAL-PRC-002494 Issue 1.0 dated 19.08.05 ASED Procedure:-HP-2-ASED-PR-0051 Issue 1.1

SW Ident	Issue /Version	Responsible	Comment
Inst OBS	2.0.A	Inst	
Inst OBS	Boot SW June 2003	Inst	
CDMS Sim	Not Used	Inst	
SPIRE MIB on I-EGSE	Not Used for SFT	Inst	
HCSS Build Version	Not Used for SFT	Inst	
SPIRE Build	Not Used for SFT	Inst	
TCL Scripts bridge files	SPIRE-SFTs-Issue1_19082005.tar.gz	ASP	19.08.2005
CCS MIB Bridge files	Herchel_PLM_1_1.zip	ASP	Received: 11.07.2005 (PACS 7.18 SPIRE 20050705 HIFI
			9.0)
CCS S/W Release	2.0.577	Terma	
CDMU DFE CMS	2.3.0.0	SSBV	Part of CDMU DFE Workstation
CDMU DFE Pipe I/F (IPC Handler	2.3.0.0	SSBV	Part of CDMU DFE Workstation
P7001)			
CDMU DFE Pipe I/F (IPC Handler Pipe	1.2.1.0	SSBV	Part of CDMU DFE Workstation
P 7002)			
CDMU archive Browser	2.2.2.72	SSBV	Part of CDMU DFE Workstation
Mil-STD-1553b BusMonitor	1.11.1.87	SSBV	Part of CDMU DFE Workstation
CDMU DFE IPC Handler object	2.4.0.18	SSBV	Part of CDMU DFE Workstation
implementation			
SimFE	1.5.0.0	SSBV	Part of CDMU DFE Platform
HLBC	1.06.00	SSBV	Part of CDMU DFE Platform
PLM SCOE CMS	1.5.0.0	SSBV	Part of PLM SCOE Workstation
PLM SCOE archive browser	2.2.1.70	SSBV	Part of PLM SCOE Workstation
PLM SCOE pipe I/F	1.3.0.0	SSBV	Part of PLM SCOE Workstation
PLM SCOE IPC Handler object	2.1.0.7	SSBV	Part of PLM SCOE Workstation
implementation			
PDU Controller	1.5.0.0	SSBV	Part of PLM SCOE Platform