pacecraft/Project HERSCHELL/SPIRE	Document Number	er SPIRE-RAL-REP- 002550	Issue 1
b System BSM	Date	8th December 2005	Model FS
	OUTGOING INSPE	ECTION REPORT	
FROM		ТО	
Project Rutherford Appleton Laboratory Space Science and Technology Depa Chilton DIDCOT OXON OX11 0QX	***************************************	Laboratoire d'Astonomic	-
Applicable sections		Drawings / Docum	nents Attached
Containers	Yes		
External Visual Inspection	Yes		
External Connector	Yes		
Documentation	Yes		
Verification of Interfacess	No		
Extra Comments Sheets	Yes		
INSPECTION CONDUCTED BY		WITNESS	ву
NAME D	ATE	NAME	DATE
Alan Pearce 8th Dece	ember 2005	Eric Clark (PA)	8th December 2005

		<u></u>		
Spacecraft/Project	HERSCHELL/SPIRE	Document Number	SPIRE-RAL-REP- 002550	Issue 1
Sub System	BSM	Date	8th December 2005	Model FS
		CONTAINER INS	PECTION	
TRANSPORT C	CONTAINERS EXTERNAL CON	DITION	REMARKS	Status
Mechanical damage to handling provisions	o container fasteners, locks, cl	ips or		Checked
Security / Locking Fit	ited			N/A
Markings for destinati	ion and description			Checked
Warning labels relatin	g to handling lifting and stack	ing limits Do Not D	rop Label Fitted to Internal & external co	ontainers See Remarks
Any additional Comm	ents			
TRANSPORT (CONTAINERS INTERNAL CONI	DITION	REMARKS	Status
Check Mounting fixtu	res fitted internal packaging			Checked
Internal padding / pac	kaging required			Checked
Mounting provisions	secure			N/A
Any additional Comm	ents			None
		ENVIROMENTAL M	ONITORS	
Temp Moni	No Fitted:	y Monitors	Shock Sensors Trigge 5g 10g X Axis OK	15g 25g 50g

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Oct. Occasions	DOM	1 5-4	Oth December 0005		
Sub System	BSM	Date	8th December 2005	Model	FS
		INSTRUMENT VISUAL	INSPECTION		

CHECK LIST	REMARKS	RESULTS
Contents against shipping list		Correct
All closure procedures	Flight Spare with Harness mated no unpacking of internal container required	See Remarks
Instrument label		Correct
Note status of external contamination		Acceptable
Contamination		
Degradation of paintwork or		Nana
Coating?		None
Fasteners correctly locked?	BSM to full flight spec container sealed and fastened correctly	See Remarks
Check protective covers are		
correctly labelled and fitted?	Savers fitted to connectors Harness connected to one. In sealed box	See Remarks
Double bagged?		N/A
Additional Comments	BSM FS is mounted in a clean sealed container with Harness passing through side to enable operation of BSM without removing it from a clean environment	See Remarks

Spacecraft/Project	HERSCHELL/SPIRE	Document Number SPIRI	E-RAL-REP- 002550	Issue 1
Sub System	BSM	Date 8th	h December 2005	Model FS
		INSPECTION OF ALL CONNECTO	ORS	
CHECK L	IST	REMARKS (LIST CONNECTO	DR NUMBERS)	RESULTS
Pin Alignment				Pass
Damaged Sockets				None
Internal Debris				None
Connector Covers fitted				N/A
Connector Savers Fitted	Savers fitted	+ Harness in one see Extra comments she	eet re Modifications	
EMC Covers Fitted				N/A
LIVIC COVERS FILLED	ng Items fitted			None
EMC Covers Fitted				

Spacecraft/Project HERSCHELL/S	SPIRE Document Number SPIRE-RAL-REP- 002550	Issue 1
Sub System BSM	Date 8th December 2005	Model FS
	DOCUMENTATION CHECK LIST	
Check	REMARKS	RESULTS
Oncox	NEMPARIO	RESOLIS
End Item Data Pack		No
Transportaion Documents		Yes
Packing un- Packing instructions		N/A
Additional Comments		
	*	<u> </u>
	Verification of Interfaces	
	Verification of interfaces	
	verification of interfaces	
Mechanical interface: dimensions specified	in the interface control documents such as mass, flatness of surfaces, location of fixing h	oles and overall
dimensions should be measured accurately a		
	in the interface control documents such as mass, flatness of surfaces, location of fixing h	
dimensions should be measured accurately a	in the interface control documents such as mass, flatness of surfaces, location of fixing h	d in delivery
dimensions should be measured accurately a documentation, (EIDP).	in the interface control documents such as mass, flatness of surfaces, location of fixing hand recorded. Record Test Report Number, or confirm that measurement result is include	d in delivery
dimensions should be measured accurately a documentation, (EIDP). INSPECTION / TEST REPORT NUMBER Electrical interfaces: verifying the location a	in the interface control documents such as mass, flatness of surfaces, location of fixing hand recorded. Record Test Report Number, or confirm that measurement result is include N/A for this inspection CHECKED No and types of connectors against interface control document is normally carried as part of results.	d in delivery
dimensions should be measured accurately a documentation, (EIDP). INSPECTION / TEST REPORT NUMBER Electrical interfaces: verifying the location a	in the interface control documents such as mass, flatness of surfaces, location of fixing hand recorded. Record Test Report Number, or confirm that measurement result is include N/A for this inspection CHECKED No.	d in delivery
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Sub System		BSM	Date	8th December 2005	Model
			EXTRA COMMENT	T SHEET	
The Harnes is con	nected to				
The Harness has b	een modifie	ed to configure FS BSM it	will need returning to its original cor	nfiguration when returned to SPIRE.	
On the	37 way Har	ness connector the follow	ing Pine were swapped		
On the	or way mai	riess connector the follow	ing i ins were swapped		
Pin 1	with	Pin 20			
Pin 4	with	Pin 23			















