

Date	Time	AIDS	Power	Mate	Demate	Transport	Notes
30-Sep-2004		242008		x	x		Assembly Process Connector Mates
9-Nov-2004		244149		x	x		kapton cable sub-assy test post-wirebonding continuity test
11-Nov-2004		244149		x	x		<b>Assembly Complete</b> assembly complete continuity test
11-Nov-2004		244296				x	103->158 for vacuum bakeout, 80C 24hrs
interim		244296					pump, vacuum bake 80C 24hrs, vent
13-Nov-2004		244296				x	158 -> 183-215
13-Nov-2004		244296		x	x		post-bake continuity test
13-Nov-2004		244317		x			installation in thermal cycle cryostat
13-Nov-2004		244317					pump
interim		244317					2X thermal cycle 290K -> <12K (with continuity tests)
16-Nov-2004		244317					vent
16-Nov-2004		244317			x		removal from thermal cycle cryostat
16-Nov-2004		244317		x	x		post-thermal cycle continuity test
16-Nov-2004		244317				x	158 -> 103, for cover removal and inspection
17-Nov-2004		244317					re-install cover
17-Nov-2004		244317				x	103 -> 158 for vib test prep
17-Nov-2004		244331					installation in shake fixture
18-Nov-2004		244331				x	transport 183 -> 144 shake lab
18-Nov-2004		244331					pump
18-Nov-2004		244331					cool -> ~85K
18-Nov-2004		244331					vibration test, z-axis, 60 sec, Protoflight levels
18-Nov-2004		244331					warm
19-Nov-2004		244331					vent
19-Nov-2004		244331				x	144 -> 183 for removal from shake fixture
19-Nov-2004		244331				x	183-> 103
23-Nov-2004		244331		x	x		post-vibe continuity test

Date	Time	AIDS	Power	Mate	Demate	Transport	Notes
							Assembly Process Connector Mates
30-Sep-2004		243274		x	x		kapton cable sub-assy test
23-Nov-2004		244155		x	x		post-wirebonding continuity test
							Assembly Complete
24-Nov-2004		244155		x	x		assembly complete continuity test
24-Nov-2004		244402				x	103-> 158
interim		244402					pump, vacuum bake 80C 24hrs, vent
29-Nov-2004		244402				x	158 -> 183-215
29-Nov-2004		244402		x	x		post-bake continuity test
29-Nov-2004		244417		x			installation in thermal cycle cryostat
29-Nov-2004		244417					pump
interim		244417					2X thermal cycle 290K -> <12K (with continuity tests)
1-Dec-2004		244417					vent
1-Dec-2004		244417			x		removal from thermal cycle cryostat
1-Dec-2004		244417				x	158 -> 103
1-Dec-2004		244417		x	x		post-thermal cycle electrical test
1-Dec-2004		244417					remove cover, inspect, re-install cover
2-Dec-2004		244417				x	103 -> 158 for vib test prep
2-Dec-2004		244443					installation in shake fixture
3-Dec-2004		244443				x	transport 183 -> 144 shake lab
3-Dec-2004		244443					pump
3-Dec-2004		244443					cool -> ~85K
3-Dec-2004		244443					vibration test, z-axis, 60 sec, Protoflight levels
3-Dec-2004		244443					warm
3-Dec-2004		244443					vent
3-Dec-2004		244443				x	144 -> 183
4-Dec-2004		244443					removal from shake fixture
6-Dec-2004		244443				x	transport 183 -> 103
6-Dec-2004		244443		x	x		post-vibe continuity test