

PRODUCT ASSURANCE
Space Science and Technology
Department

<b>EIDP DRB Subject :</b>	PFM Structure	DRB MoM N°:	SPIRE-RAL-MoM-002147	Issue N°:	1.0	Page 1 of 8

EIDP Doc Nº/issue:	SPIRE-MSS-DOC-002104 / 1.0	DRB Location:	PA Section R25 r 1.78	DRB Date:	13" Oct 04
Spacecraft / Project:	HERSCHEL / SPIRE	Instrument / Model:	Structure / PFM	Ser No:	

#### **AGENDA & PARTICIPANTS**

Part	ticipants:	Agenda:
Print Name	Signature Required	3
RAL: Eric Sawyer	-	
RAL Eric Clark		
MSSL Chris Brockley-Blatt		
Company / Institute:		
Company / Institute		Additional Distribution Spire Project Office.
Company / Institute		



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Action			Title 9 Description				
No	Responsibility	<b>Due Date</b>	Title & Description				
A 01	СВВ	02/11/04	Is there a separate EIDP for the MGSE?  Not yet but there will be				
A 02	ECS	15/10/04	Talk to Astrium if proof load certificate are required for the MGSE.				
A 03	СВВ	15/10/04	MSSL are raising an NCR regarding the CFRP feet				
			Delta DRB to be held to review corrective actions. CBB to return EIDP by 1 <sup>st</sup> of November				



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#### **CHECK LIST**

No	Record applicable answers and provide	Yes	No	N/A	Comments	Responsible
110	explanations in comment column	103	110	IVA	Comments	Sign & Date
1	Are all Documents, Drawings, etc complete, approved and under configuration control	Yes				Sign & Date
2	Do the Released items above reflect all approved Changes	Yes			They reflect the structure as of 12 July 2004	
3	Is the Hardware identical to other Hardware delivered? If not provide difference list			N/A		
4	Does the Hardware fulfil its functional requirements, Specifications? RFW's, ICD's etc.	Yes				
5	Does the As built Configured Items List reflect instrument as delivered		No		See comments 11.9	
6	Have all required environmental tests & analyses been completed	Yes			No environmental tests Analysis only	
7	Have all the required Tests and Qualification procedures and reports been completed and available to review.			N/A		
8	Have all the Declared Lists, i.e. DML, DMPL, DPL & components (EEE Parts) list been released (May not be included in EIDP, but must be available)	Yes				
9	Have PADS been raised and approved where required.			N/A		
10	Are the Test Readiness Review (TRR) minutes and the Post Test Reviews (PTR) complete and available?			N/A		



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#### **EIDP Check List**

No	Record applicable answers and provide	Yes	No	N/A	Comments	Responsible
	explanations in comment column					Sign & Date
11	EIDP CHECK (Refer to EIDP Contents		No		See following sub list	
	list)					
	Are all agreed sections of the EIDP					
	complete. Record any anomalies.					
11.1	S 00: Contents Page		No		Page numbers are not applicable just leave	CBB
					section numbers to be done	
11.2	S01: MSSL/SPIRE/PA013.01			N/A	Not all delivered items on list.	
	Deliverable items list				5264/306-22,23,25,26,27.28 etc Part of thermal	
					Hardware had been agreed this provided as a	
					separate EIDP	
					Clarify what list covers i.e. all items or ?	
11.3	S 03: Certificate of Conformance		No		Page 2 refers to STM in text shouldn't this be	CBB
					PFM documents. To be updated	
11.4	S04: Qualification Status List/Test Matrix		No		SECTION Missing To be added referring back	CBB
					to CQM STM	
11.5	S 05: Hardware tree		No		Page 11, 13, & 16 contents misaligned with	CBB
	MSSL/SPIRE/SP013.01				table at bottom of page	
11.6	S 06: If Drawing & Mod sheet				Are any of the changes related to NCR's,	CBB
	MSSL/SPIRE/SP005.04				ECR'S etc if so should be referenced	
					CBB to Check	
	S 06: 5264 910 titled BSM interface is					
	actually SCAL interface.				CBB to check against MSSL drawing register	CBB
	Not a complete set, no SMEC for example				and add does etc accordingly	



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No	Record applicable answers and provide	Yes	No	N/A	Comments	Responsible
	explanations in comment column					Sign & Date
11.7	S 07: Repeat of ICD, I would sooner see the				Comment for information repeated set should	
	drawings in section 5				be removed	
11.8	S 08: Electrical drawings				As there are none Add note on contents list and	
					or in section stating that, Actually stated could be made clearer	
11.9	S 09: Document tree CIDL				no number on:- AD26, , RAL document CIDL to be updated	СВВ
	The CIDL contains most of the hardware				No issue /date on AD43 To be corrected	CBB
	tree, why not just refer to the document.					
11.10	S 10 to 13: Missing				As these are N/A Add note on contents list and	
					or in section stating that. Actually stated could	
11.11					be made clearer	
11.11	S 14: Historical Record				Should be included (this would usually be	
					copied from the manufacturing log books etc Basically one line statements indicating order	
					of Major activites)	
11.12	S 15 to 22: Missing				As these are N/A Add note on contents list and	
	-				or in section stating that. Actually stated could	
					be made clearer	
11.13	S 23: List of NCR's				Is in section 24 Section 23 Missing.	CBB to re file
					Note This list will be updated as most of the	EC update in
					NCR's are now closed, RAL PA section	progress
			1		causing delay.	

Ref ISO FORM PA 047 Issue 01 29<sup>th</sup> July 2004



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No	Record applicable answers and provide explanations in comment column	Yes	No	N/A	Comments	Responsible Sign & Date
11.14	S 24: Copies of NCR's				None Major ones To be included	CBB
11.15	S 26 to 27: Missing				As these are N/A Add note on contents list and or in section stating that Actually stated could be made clearer	
11.16	S 28: Mass budget report.				Page 6, some ** which indicate not yet made, but weighed values in last column. What about CFRP feet?  Typo errors CBB to fix CBB to clarify design weight.	СВВ
11.17	S 29: Cleanliness statement				Section Missing, There are cleanliness requirements to be met for delivery / manufacture, this should be addressed in this  Cleanliness certificate to be included RAL to add bake out report.	CBB EC



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If all above points are satisfactory then the item may be accepted.

If not the item may be accepted with the caveat that the requirement in question will be met within an agreed time scale, (Listed Below).

#### LIST OF CAVEATS / SPECIAL CONDITIONS OF ACCEPTANCE / RID'S

Caveats / Special Conditions	<b>Completion Date</b>
Can be accepted when all above actions are resolved.	



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#### **DELIVERY ACCEPTED BY:**

RAL.
Signature & Date

Custo	Customer / Industry / Supplier.					
Name	Signature & Date					
Project						
Product Assurance						