

PRODUCT ASSURANCE
Space Science and Technology
Department

<b>EIDP DRB Subject :</b>	Beam Steering Mirror FSM	DRB MoM N°:	SPIRE-RAL-MoM-002138	Issue N°:	1	Page 1 of 7
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EIDP Doc Nº/issue:	SPI-BSM-DOC-00745	DRB Location:	RAL	DRB Date:	6 <sup>th</sup> Oct 04
Spacecraft / Project:	SPIRE	Instrument / Model:	BSM Flight Spare	Ser No:	

#### **AGENDA & PARTICIPANTS**

Par	ticipants:	Agenda:
RAL:	Signature Required	General comments
E Sawyer  RAL: D Griffin		<ul><li>Check list</li><li>Performance issues</li></ul>
RAL: B Swinyard		
RAL: Eric Clark		Doug left the meeting after general comments were completed.  Bruce arrived after check list completed to cover performance
ATC: P Par-Burman		issues.
PPARC: Ray Carvell		
ESA		
ESA:		
Company / Institute		Additional Distribution PROJECT OFFICE Carsten Scharmberg
Company / Institute		Carsten Scharmoerg



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#### **GENERAL COMMENTS**

	Action		Title 9 Decemention
No	Responsibility	<b>Due Date</b>	Title & Description
A 1	Ray Carvell		ESA /ALCATEL were not informed in time to attend this meeting, may require a delta meeting.
A 2	Phil PB		D G comments.  Metrology data is in the Test report for the BSM but not for the shoe, Shoe drawing and metrology data (if available)to be included in the EIDP.
			PERFORMANCE ISSUES
A 3	Bruce S		Agreed RFW can be accepted Bruce will sign it for project. (ref Check list section 4)
			Test report SPI-BSM-REP-0010 Section 2.2 typo errors corrected during meeting.
			Any restriction on use when warm or in air should be detailed in the Handling plan or stated if not applicable.
			Power consumption is significantly lower than in original model and requirements.
			GENERAL PA NOTE
			Linking to the ftp site for evaluating the EIDP documentation is OK but the delivered EIDP MUST be a STAND ALONE document containing all the documents and Drawings referred to.  The EIDP is a snapshot of the ITEM as delivered ftp sites can be made inaccessible or be updated and therefore no longer reflect the as delivered Item



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### **CHECK LIST**

No	Record applicable answers and provide	Yes	No	N/A	Comments	Responsible
110	explanations in comment column	103	110	14/21	Comments	Sign & Date
1	Are all Documents, Drawings, etc complete,	Yes				Sign to Dute
	approved and under configuration control					
2	Do the Released items above reflect all	Yes				
	approved Changes					
3	Is the Hardware identical to other Hardware		No		Larger more powerful Magnets fitted to flight	
	delivered? If not provide difference list				spare	
4	Does the Hardware fulfil its functional	yes			RFW verbal agreement awaiting sign off	
	requirements, Specifications? RFW's,					
	ICD's etc.					
5	Does the As built Configured Items List	Yes				
	reflect instrument as delivered					
6	Have all required environmental tests &	Yes				
	analyses been completed					
7	Have all the required Tests and		No		Test Specification missing	
	Qualification procedures and reports been					
	completed and available to review.					
8	Have all the Declared Lists, i.e. DML,	Yes				
	DMPL, DPL & components (EEE Parts) list					
	been released (May not be included in					
	EIDP, but must be available)					
9	Have PADS been raised and approved		No		SPI-BSM-OTH-0011 raised	
	where required.				RAL to raise connector PAD	
10	Are the Test Readiness Review (TRR)	YES			To be included in the EIDP	
	minutes and the Post Test Reviews (PTR)					
	complete and available?					



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#### **EIDP Check List**

No	Record applicable answers and provide	Yes	No	N/A	Comments	Responsible
11	explanations in comment column EIDP CHECK (Refer to EIDP Contents		No		See points from EC list repeated below	Sign & Date
	list) Are all agreed sections of the EIDP complete. Record any anomalies.					
11.1	RD6				Anticipated that 3.2 (as built version) will be signed off in the very near future	
11.2	Document No SPI-BSM-DOC-00745 missing in header				To be corrected	P PB
11.3	Date in Version Control not the same as in Header				To be corrected	P PB
11.4	RD2 FED 209 Std has been superseded by EN-ISO-14644-1:1999				Leave as is for this model but ref new standard in future projects	
11.5	RD5 DML SPI-BSM-PRJ-0710 issue 1.3 on CIDL shows issue 1.5				To be corrected	P PB
11.6	RD3 DPL SPI-BSM-PRJ-0708 Issue 1.4 on CIDL shows issue 1.6				To be corrected	P PB
11.7	RD4 DPL SPI-BSM-PRJ-0709 Issue 1.1 on CIDL shows issue 1.3				To be corrected	P PB
11.8	RD7 Preparation and Torque Tightening of Fasteners SPI-BSM-NOT-0018 issue 1.1 CIDL Screw thread lubrication and torque control for BSM SPI-BSM-NOT-0018 issue 1.3 (Name and issue different)				To be corrected	P PB



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11.9		SM Design Description RJ-000466 on CIDL refers M-PRJ-0587			To be corrected		P	PB
11.10	EIDP section 3. issue 3.1	6 BSM issue v3.2 CIDL			To be corrected		P	PB
11.11	Family Tree not	t Listed in CIDL			To be corrected		P	PB
11.12	*	ification Summary 4.1.9 ref			To be corrected		P	PB
11.13					Flight Spare Model (suggest note added to doc)		oc) P	PB
11.14		Logs it is not clear from the een mated to what, Savers			ATC to reference where this information can be found or add to logs		be P	PB
11.15	copies of releva included but un waiver list for e complete list of	is missing I agree only ant RFW's need to be less you plan to have a each deliverable the waivers should be ame applies to NCR list.			Up dated List and copies to be	added	P	PB
11.16	Link to NCR lis	st not working.			Worked OK during Meeting n	o action requir	red.	
11.17	No copies of No	CR's included			Up dated List and copies to be	added	P.	PB
11.18	The EIDP is a combe listed on the	configured Item and should CIDL					P	PB

Ref ISO FORM PA 047 Issue 01 29<sup>th</sup> July 2004



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If all above points are satisfactory then the item may be accepted.

If not the item may be accepted with the caveat that the requirement in question will be met within an agreed time scale, (Listed Below).

#### LIST OF CAVEATS / SPECIAL CONDITIONS OF ACCEPTANCE / RID'S

Caveats / Special Conditions	<b>Completion Date</b>
Acceptance subject to completion of action items above.	



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#### **DELIVERY ACCEPTED BY:**

RAL.					
Name	Signature & Date				
Project Manager:					
Eric Sawyer					
PA Manager:					
Eric Clark					

Customer / Industry / Supplier.					
Name	Signature & Date				
Project					
Phil Par-Burman					
Product Assurance					
Phil Par-Burman					