


<b>PROJECT : Herschel</b>		<b>NON CONFORMANCE REPORT</b>	
Subsystem : mirrors		Unit : <b>SPIRE</b>	
Model : <b>FM</b>		Identif. Number : <b>CM5 _ 02</b>	
NCR occurred during : Manufacture [ ] Inspec [ <b>X</b> ] Test [ ] Integ [ ] Other [ ]			
NCR Title : Center of curvature location out of the specification.			
Ref doc is : SPIRE mirror specifications ref : LAM.PJT.SPI.SPT.200007 rev 9			
NCR Description :  Rz center of curvature deviation is 2,62 arcmin in YOZ instead of 0,5 arcmin Ry center of curvature deviation is 3,98 arcmin in XOZ instead of 0,5 arcmin			
Originator Name : G. Rousset		Date 25/05/2004	Signature : 
Cause of the NCR : Deviation during manufacture		Major [ <b>X</b> ]	Minor [ ]
Disposition/Corrective Action :		Corrective action carried out : Name :  Date :	
MRB date : 25/03/2004		MRB Minute Ref : No report	
MRB Conclusion : The deviation is acceptable and will be corrected by modification of the PM6 and SM6 mirror mounts, as foreseen in the alignment procedure  <p style="text-align: center;"><b><u>USE AS IS</u></b></p>			
Responsible for corrective Actions :		Distribution :	
All Corrective Actions Carried Out :		Date : 24/05/2004	Name G. Rousset  Signature 