




<b>PROJECT : Herschel</b>		<b>NON CONFORMANCE REPORT</b>	
Subsystem : Mirrors		Unit : <b>SPIRE</b>	
Model : Flight Unit		Identif. Number : SM11B - 02	
NCR occured during : Manufacture [ ] Inspec [X] Test [ ] Integ [ ] Other [ ]			
NCR Title : Center of curvature location out of the specification.			
Ref doc is : SPIRE mirror specifications ref : LAM.PJT.SPI.SPT.200007 rev 9			
NCR Description :			
Ry center of curvature deviation is <u>1.29 arcmin</u> in XOZ instead of 0,5 arcmin			
Originator Name : G. Rousset		Date 23/01/2004	Signature : 
Cause of the NCR : Deviation during manufacture		Major [X]	Minor [ ]
Disposition/Corrective Action :		Corrective action carried out : Name :  Date :	
MRB date : 22/03/2004 (KD telecon)		MRB Minute Ref : No report	
MRB Conclusion : The difference with the specification is lower than on the STM mirror The mirror can be use for flight.  <b><u>USE as IS</u></b>			
Responsible for corrective Actions :		Distribution :	
All Corrective Actions Carried Out :		Date : 20/03/2004	Name : G. Rousset  Signature : 