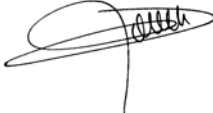


<b>PROJECT : Herschel</b>		<b>NON CONFORMANCE REPORT</b>	
Subsystem : Mirrors		Unit : <b>SPIRE</b>	
Model : Flight Unit		Identif. Number : PM6 - 02	
NCR occured during :    Manufacture [ ]    Inspec [X]    Test [ ]    Integ [ ]    Other [ ]			
NCR Title : Center of curvature location out of the specification.			
Ref doc is : SPIRE mirror specifications ref : LAM.PJT.SPI.SPT.200007 rev 9			
NCR Description :  Rz center of curvature deviation is <u>2 arcmin</u> in YOZ    instead of 0,5 arcmin RY center of curvature deviation is <u>6.7 arcmin</u> in XOZ instead of 0,5 arcmin			
Originator Name : G. Rousset		Date 23/01/2004	Signature : 
Cause of the NCR : Deviation during manufacture		Major [X]	Minor [ ]
Disposition/Corrective Action :		Corrective action carried out : Name :  Date :	
MRB date : 25/05/2004		MRB Minute Ref : No report	
MRB Conclusion : The deviation is acceptable and will be corrected by modification of the PM6 mount, as foreseen in the alignment procedure.			
Responsible for corrective Actions :		Distribution :	
All Corrective Actions Carried Out :		Date : 25/05/04	Name : G. Rousset 