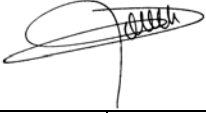


PROJECT : Herschel		NON CONFORMANCE REPORT	
Subsystem : Mirrors		Unit : SPIRE	
Model : FM		Identif. Number : PM6 - 02	
NCR occured during : Manufacture [] Inspec [X] Test [] Integ [] Other []			
NCR Title : $\Delta R/R$ higher than the specification ($< 10^{-3}$)			
NCR Description : The two theoretical radius, in warm condition, of the PM6 mirror are : $R1 = 308,797$ and $R2 = 360,912$ The measured values for these radius are $R1 = 309,678$ and $R2 = 361,923$ $\Delta R1/R1 = 2,9 \cdot 10^{-3}$ and $\Delta R2/R2 = 2,8 \cdot 10^{-3}$			
Originator Name : G. Rousset		Date 17/01/2004	Signature : 
Cause of the NCR : Deviation during manufacture		Major [X]	Minor []
Disposition/Corrective Action :		Corrective action carried out : Name : Date :	
MRB date : 22/03/2004 (KD telecon)		MRB Minute Ref : No report	
MRB Conclusion : The mirror can be use for flight <u>USE AS IS</u>			
Responsible for corrective Actions :		Distribution :	
All Corrective Actions Carried Out :	Date : 22/03/04	Name G. Rousset	Signature 