SPIRE BSM Declared Processes

Procedure ID SPI-BSM-PRJ-708 ITEM 18

Cleaning Components

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Version Control

Date	Index	Remarks
29/11/02	1.0	Issue to tie in with DPL
17/06/04	1.1	DPL, DML and PA plan revision change

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Applicable documents

Applicable documents are project specific and may be assumed to apply fully to the BSM, unless stated otherwise

Ref	Title	Author	Reference	Date
AD 1	SPIRE BSM Declared Process List v 1.6	IP	SPI-BSM-PRJ-0708	15/06/04
AD 2	SPIRE ATC PA PLAN v1.5	BCG	SPI-BSM-PRJ-0711	09/06/03
AD 3				
AD 4				

Reference documents

Reference documents are generic and may only apply in part to the project, or may be for information or reference only.

Ref	Title	Author	Reference	Date
RD 1	SPIRE BSM Declared Materials List v1.5	IP	SPI-BSM-PRJ-0710	15/06/04
RD 2				
RD 3				
RD 4				

Glossary

Refer to: http://www.roe.ac.uk/atc/projects/spire/SPIRE_BSM_Glossary.html

1 SCOPE

2 INTRODUCTION

3 PROCESS CLEAN COMPONENTS BEFORE ASSEMBLY

3.1 Ultrasonic clean components and rinse in hot running water.

Handle wearing protective gloves.

Dry in oven at a maximum temperature of 50 degrees C for 10 minutes.

Place in sealable bag and store until required.

Note:- components with magnets attached need to be examined under a microscope and any magnetic particles stuck to the magnets must be removed with tweezers.

No amount of ultrasonic cleaning or washing will remove these particles.