

## TEST READINESS REVIEW (TRR) CHECKLIST & MoM

PRODUCT ASSURANCE Space Science and Technology Department

	TRR MoM	Date:	14 <sup>th</sup> Jan 2004	NUMBER	SPIRE-RAL-MOM-001902 rev 1
Spacecraft / Project			HERSCHEL		
Instrument / Model			SPIRE / CQM		
Sub System	/ Serial No.				
Type of Test			FPU Cold Verification Delta TRR		
AIV Facility Test No.			TBD		
Date(s) of Testing			Warm test 2 Jan 2	004. Cold Veri	fication planned 17 <sup>th</sup> Jan
Applicable Test Specification (Document No. & Issue)			SPIRE RAL DOC 1888 cold thermal verification master test procedure		
Applicable Test Procedure (Document No. & Issue)		9	AS ABOVE BEFORE TEST 0.1 TO BE UP ISSUED		

Assignment of Personnel			
Function	Name	Contact number	
Test Director	DAVE SMITH	LIST IN AIV LAB	
Project Manager	ERIC SAWYER	LIST IN AIV LAB	
AIV Facility Manager	DAVE SMITH	LIST IN AIV LAB	
Safety Officer	DAVE SMITH	LIST IN AIV LAB	
Product Assurance	Dave Kelsh Eric Clark	LIST IN AIV LAB	

	Documentation / Inspection Status
Test Documentation available:	·
AIV Facility Test Plan (if applicable?)	CRYO TEST PROCEDURE DAVE SMITH TO SUPPLY OFF LINE Harness x talk check to be updated harness integration to be marked up
Verification Procedures	Bruce ran through the verification to be completed Verification matrix to be done (Bruce)
Inspection Status and Records:	
Cleanliness	FPU bagged covers still on Particle counts tests performed witness mirrors assed particle count to be carried out before aperture covers removed and doors close
Unit/Item Bagged	FET BOXES ok some items are still open to be checked before start of test
Screws Locked	OK locking inserts used
Connector Savers	NOT FITTED
Hazards Identified	See Procedure SPIR RAL DOC 001888
Other	



## TEST READINESS REVIEW (TRR) CHECKLIST & MoM

PRODUCT ASSURANCE Space Science and Technology Department

TRR MoM Date: 14<sup>th</sup> Jan 2004 NUMBER SPIRE-RAL-MOM-001902 rev 1

## **CONTINUATION SHEET**

As Built Status			
Outstanding "NCR's"	41.1 OPEN mains filter to be connected to pump, to be checked 13 use as is Closed CEA NCRS to be reviewed before delta TRR delta 14 Jan with Bruce / Dave Eric QM1 use as is to remain open 51 bent pins Leak test to be done before use 52 Harness problem being fixed by tekdata 53 wheels changed on trolly 54 N/A 55 pin 25 J15 pushed in 56 detector ch do not follow icd use as is 57 still open		
Outstanding "Waiver's"			
"Open Work"	Disconnect harnesses done Complete warm functional test return to G56 done Fit cooler done Temperature harness done Fit level nought straps nearly complete Fit ND filters to black body done Potting harness, done fitting harness to cryostat, done To be done when pumping down  • Alignment of telescope simulator.  • Final verification test to be completed on telescope simulator.  • Purge telescope simulator.  Up load calibration curves, ready to go on MIB GSE thermometry harness to be re routed done Terminate ground wires to BDA done  Fit cold black body Connect thermometers to HOB plate Fit thermal links to hob plate Isolation check Prepare script for DCU warm functional check. Fit external Harnesses. Thermal test procedure to be updated Power dissipations etc to be converted to Commands CQM procedure to be marked up by Bruce (connector to be left disconnected)		
.MCU test has inrush current problem NCR to be raised Check CEA NCRs there may be one raised NCR to be raised against warm functional test Bruce to do. Still to  Emails to all concerned to be sent as from to day by Bruce Use the instrument Log book from now. Dave Smith to update procedures.			



## TEST READINESS REVIEW (TRR) CHECKLIST & MoM

PRODUCT ASSURANCE Space Science and Technology Department

TRR MoM	Date:	14 <sup>th</sup> Jan 2004	NUMBER	SPIRE-RAL-MOM-001902 rev 1

HARDWARE COMMENTS/ OBSERVATIONS:		

Decision for test continuation			
Company	Name	Signature	
RAL	Ken King		
RAL	Eric Sawyer		
RAL	Bruce Swinyard		
RAL	Eric Clark		