Minutes of SPIRE Grounding Review RAL, 23, 24 Sept. 2002 SPIRE-UCF-MOM-001405

Matt Griffin, Oct. 10 2002

Present	
SPIRE Project Team	John Delderfield
	Doug Griffin
	Matt Griffin
	Eric Sawyer
	Bruce Swinyard
CEA	Jean-Louis Augueres
	Christophe Cara
	Dominique Schmitt
	Laurent Vigroux
JPL/Caltech	Jamie Bock
	Viktor Hristov
	Gary Parks
Advisers	Astrid Heske (ESA)
	Bernard Jackson (ESA)
	Filippo Marliani (ESA)
	Laurent Trougnou (Alcatel)
	Ray Carvell (PPARC; Day 1 only)
	Colin Cunningham (SPIRE)

Day 1 (Sept. 23rd)

1. Introduction

Matt

- See presentation
- Key points:
- Need keep to the schedule but avoid excessive risk.
- Need to adopt a disciplined and focussed approach to the review.
- Choice of optimum grounding scheme must take schedule into consideration, not just technical aspects
- Jamie, Matt and Laurent have to arrive at a consensus
- Late decision on finalising the grounding scheme can be traced to and understood in the context of lack of effort at JPL, CEA and Project Team. The challenge is to devise a workable solution and implement it while still living with such constraints
- Proposed agenda were agreed with possible need to revise Day-2 agenda depending on Day-1 outcome.

2. Summary of Documents (John)

• See presentation

3. SPIRE System Grounding Philosophy (John)

- See presentation
- Important considerations to be kept in mind during the review would be
 - Requirements on noise levels
 - Noise sources
 - How grounds are configured
 - Screening of noisy from quiet sections
 - PSU filtering configuration details

• Distinguish between keeping lines quiet wrt local grounds and keeping the local grounds themselves quiet.

4. AIV Schedule Overview (Eric)

- See presentation
- Key points
 - SAp deliveries are currently consistent with the master schedule
 - QM1 and QM2 will not have representative power supply
 - PFM electronics arrive only just before calibration
- Discussion
 - Laurent: Need to issue PSU call for tender. Still lacking final specification this is most urgent thing to define.
 - o Jamie: Could we get a more representative PSU for the CQM?
 - o Laurent:
 - CEA will try to make the power supply bench as representative as possible.
 - CEA will have to decouple as much as possible the schedule of the PSU from everything else.

5. JPL View in Grounding Scheme (Jamie and Viktor)

- See presentation
- Discussion
 - Difficulty of translating system level requirements as in the BDA SSSD into specific requirements on the warm electronics detailed specifications have been left up to the Project Team
 - Colin: The key point is "Keep the electrical potential of the cavity as close as possible to the ground level of the bolometer bias generator" - this should be the main design principle for the grounding scheme.
 - Jamie: It's the power from the SMPS that's critical, not just the noise, because the bolometer will respond to the power.
 - Viktor: Cold end grounding means "the Faraday cage is at the at the same potential as the detectors".

6. CEA View on Grounding (Christophe and Dominique)

- See presentation
- Key points
 - Christophe's part:
 - Outline of DRCU architecture.
 - o Dominique's part:
 - 0.1 nA over 0.1 10 GHz (now 0 10 GHz) is the only quantitative specification in the BDA SSSD (7 Nov. 2001 version - this is the version that was reviewed at RAL in November - the latest signed version has been updated but not in relevant areas)
 - CEA have chosen to try and meet this requirement by implementing a direct metallic connection at the DCU end conductive filler contacting ground plane to chassis to be as passive as possible for the bolometers. The reference ground is then at DRCU level.
- Discussion:
 - Inconclusive discussion on how to arrive at specifications for the DRCU issue deferred until tomorrow.

Day 2 (Sept. 24th)

7. Introduction and revise agenda (Matt)

- Revised agenda agreed with two technical meetings to define scheme and DRCU specifications
- Main objectives:
- Meeting 1:
 - Clarify what's proposed
 - Assess technical feasibility, pros and cons
 - Decide whether it can be the basis of an agreed implementation
 - Draw up a sufficiently detailed grounding diagram to define unambiguously the chosen option
- Meeting 2:
 - Define the list of requirements needed to implement the scheme at the warm end (CEA) and the cold end (MSSL/Cardiff)
 - Fill out this list as much as possible
 - o Identify and plan additional work needed to complete the requirements list
 - Time permitting:
 - Consider verification and integration plan
 - o Consider future EMC modelling

8. Summary of proposed options (John)

- See viewgraphs
- Discussion:
 - Note that all the harness between SVM and CVV is optimised for thermal performance, not to provide low-impedance connection between them to keep the voltages down
 - Overall shields inside the CVV. SPIRE has not accepted removal of these (ECR still under consideration).
 - Internal design of the DRCU to reduce noise needs to be considered (outside the scope of this review)

9. Technical Meeting 1: Identifying an Agreed Grounding Scheme

- After lengthy discussion, the following was unanimously agreed, and now defines the SPIRE system grounding scheme.
- 1. The 4-K box will be a Faraday shield closed by RF filters.
- 2. The 4-K box will be connected to the DCU chassis via the harness over-shield (inside the cryostat) as defined in the Harness Definition Document.
- 3. This overshield will have to go via multiple contacts, not backshell, at the CVV connectors (which is acceptable as the shileding does not have to be perfect)
- 4. The 2-K detector boxes shall be isolated from 4-K box
- 5. The 2-K boxes shall be connected to 0 V in the DCU via analogue connections in the bias line
- 6. The 300-mK stages shall be connected to the 2-K stages inside their BDAs
- 7. The 300-mK thermal straps shall have electrical breaks.
- 8. The spectrometer and photometer 2-K boxes shall be isolated from each other.
- 9. The inner shields around signal lines shall be connected to 0 V at the JFETs but not at the DCU side (TBC).
- 10. The inner shields (only on the bias lines) are connected to 0 V at the DCU and to 2-K box (TBC)

Notes: "0 V" refers to the bias board ground plane which is connected to the chassis.

- Some issues are TBC as indicated, but do not have an immediate bearing on the design of the DCU.
- Further discussion, conjecture or philosophising that may take place will have no relevance to the implementation.
- ESA/Industry state that overall shield inside the CVV (required in this scheme) is not agreed. The overall shield from 4-K box to JFETs is uncontentious as it is a SPIRE item.

10. Technical meeting 2: Drawing up DRCU Requirements

- CEA want requirements on the following for each interface category:
 - Conducted emission.
 - o Extended noise allocation over wider bandwidth
 - Dynamic impedance for the LIAs
- Discussion:
 - Frequency range for requirements:
 - Jamie: It's DC daylight at the bolometer end . . . and what matters is the total integrated power. Matt: We need to define the range. - this will \need further discussion between CEA, JPL, and the Project Team
 - DCU internal design:
 - Viktor: Why not use an RF connectors? Dominique: Because we don't want to have capacitors at both ends of the line causing two-way reflections
 - Jamie: Why not specify a filter design and then put specific ations on the power supply this could be faster?
 - John: That would mix responsibilities.
 - Jamie: JPL wish to consult with CEA on the relevant aspects of the DCU design, and strongly believe that this is the best approach
 - Laurent V: CEA need these interface specifications in any case for verification. CEA will be happy to work with JPL in discussing and agreeing the internal DCU architecture and design as already done in the case of the bias and LIAs.
 - o EMC modelling
 - Dominique: For PACS, the requirements are defined by extensive EMC modelling
 - Filippo: A similar model of the SPIRE system would allow to provide CEA with requirements
 - Matt: EMC modelling at that level has not been carried out due to lack of effort within the Project Team and lack of support from JPL and CEA. Lack of effort and lack of time will preclude doing this on the necessary timescale we have to find a workable solution that does not rely on this. But the model would need to be built up based.
 - Laurent V: It's clear that there's no time to do a detailed modelling. So we need to make the best guess that we can based on existing knowledge and use this as a starting point for DCU design.

• DRCU schedule and programmatics

- The grounding scheme as agreed at this meeting is largely compatible with the existing DRCU design no major changes will be needed
- CEA now have enough information to go ahead with the PSU procurement: it is agreed that this should now proceed.
- It is important now to define the DCU design to allow that procurement to start.

• CEA need a first rough estimation of the interface specifications within 1 month to allow them to fix the overall DCU architecture

How to define the interface specifications

- Matt: A pessimistic approach should be to assume that the harness does not attenuate the injected noise, so that whatever the requirements are at the detector end, the same requirements could be applied at the warm end
- Jamie: The RF impedance of the JFET/bolometer looking from the cryoharness side is very difficult if not impossible to know, making it difficult to define specs on the interface in any reliable way
- 6 or 7 November for next get-together

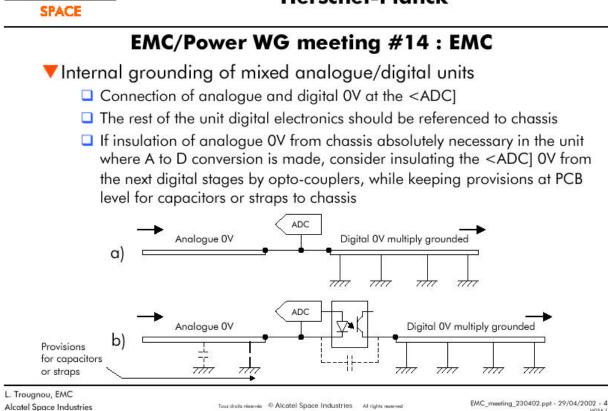
11. Advisers' comments

Colin Cunningham:

- 1. Significant progress has been made and communication and understanding greatly improved.
- 2. The agreed grounding scheme needs to be converted to a drawing.
- 3. Now it is time to regard that as fixed and move on.

Laurent Trougnou (by e-mail after the review) :

- 1. Comments include those as an independent EMC expert or "adviser", and comments as ASPI representative for what concerns the interfaces with the spacecraft and the Instrument EMC qualification before delivery
- 2. It is very positive that RAL, JPL and CEA have come to an agreement concerning the basic grounding concept.
- 3. Consider each detection chain as a whole, the susceptibility/immunity of which can involve multiple criteria, i.e. not only the spurious power likely to be transmitted to the bolometers (JPL criterion), but also the analogue signal integrity in general, such phenomena as RF detection and ground loop coupling to be taken into account. The grounding of the mixed analogue/digital circuits (internal to the DRCU) is also to be considered as critical, and is likely to drive to some extent the Instrument grounding. Please find enclosed the advice given in the frame of the EMC WG meeting #14 (see diagram below from H-P-ASPI-MN-1360_AD_grounding.pdf).
- 4. In your detail grounding design, avoid mixing techniques used to ensure the detection chains immunity to (very) low frequency interference with techniques used to avoid HF interference.
- 5. SPIRE's cryoharness overshielding strategy is still controversial, ESA and ASPI not being in favour of the use of overshields inside the cryostat. The overshield strategy that you wish to adopt is not yet defined in detail, even within the RAL team.
- 6. Note that, as a minimum, the spacecraft design is to have the external cryoharness overshielded from the CVV connector up to the SVM bracket connector. The overshield will be in continuity at both ends with the backshells over 360°.
- 7. I have noted that the CQM Instrument will not integrate the DC/DC converters that will be part of the flight design, but linear power supplies. Of course this is regrettable, but this being said it also means that the detection chains immunity to noise on the secondary power inputs to the DCU should be characterised as early as possible and in any case before delivery, so that you can anticipate with very good confidence the CS/CE margins at this interface (as soon as the converters CE on the secondaries is characterised).



Consolidated comments of the ESA representatives (by e-mail from Astrid)

- 1. CEA/JPL/RAL are to be congratulated that a significant outcome of the review was to agree a valid grounding concept.
- Clearly, the wide geographical distribution of the SPIRE instrument contributors makes communication difficult and is an obstacle to progress. We encourage the SPIRE consortium to maintain close communication seen at the review within the instrument team

General:

ALCA

TEL

- 3. The Grounding Scheme is now clear and should be transferred to a drawing and circulated to all the parties involved.
- 4. The SPIRE cryoharness overshielding protection is still an open issue. ESA and ASPI have not baselined the use of overall shields inside the cryostat, and SPIRE must bear in mind the possibility that internal cryostat overshielding cannot be included. With the actual design RF protection is not provided by inner shields which are used only as an extension of the 0 V bias board ground plane.
- 5. Since the CQM Instrument will be supplied with linear power supplies that do not reproduce the flight configuration, the test at CQM level for conducted noise will not demonstrate the detection chains immunity to noise on the secondary power from the DCU. SPIRE should find appropriate means to demonstrate the CS/CE margin at this interface. Characterisation of the CE on the secondary power lines is needed.

6. We agree with the points raised by Laurent Trougnou (ASPI), in particular his points 3 and 4.

Future work:

- 7. The very scrupulous approach followed during the review should be maintained in order to guarantee the best exploitation of the human resources available in the project.
- 8. The good level of communication at the review should be continued and proposal to hold weekly telecons will help with this in addition we would encourage CEA/JPL/RAL to hold face to face meetings/reviews whenever appropriate.
- 9. On-time CQM delivery is a firm requirement, hence meeting the schedule, and any kind of trade-offs that implies are essential parts in arriving at an imp

12. Summary and conclusions

- This summary has been drawn up by Matt after the meeting
- 1. The SPIRE grounding scheme is now defined and is as described in Section 9 above. It will be drawn up and issued as a formal Project document.
- 2. The scheme is compatible with the current basic design of the DRCU, so a major re-design will not be needed.
- 3. CEA now have enough information to proceed with the PSU procurement, which should be done as a high priority.
- 4. JPL strongly favour an approach to the DCU design in which they collaborate with CEA on optimising the DCU design.
- 5. CEA are happy with that approach and welcome JPL's support, but also require explicit specifications on the interfaces.
- 6. JPL will look at whether such interface specifications can be derived from analysis and/or tests on existing systems (e.g., Bolocam or BOOMERanG).
- 7. It will be important to follow up this meeting by maintaining and monitoring a good level of activity across the project. It is proposed that this be coordinated through the weekly (normally Tuesday 16:00 UK time) telecons between the SPIRE Project Team and JPL, with CEA participating in future to cover this issue. The next telecon is scheduled for Tuesday Oct. 8 (TBC Matt will be in touch about the arrangements and agenda).
- 8. Immediate priorities will be:
 - (i) initial definition of interface specifications for the DRCU (without additional EMC modelling);
 - (ii) issue of a grounding scheme drawing to reflect the review's conclusions; *
 - (iii) refining DRCU interface specifications without additional circuit modelling;
 - (iv) consultation between JPL and CEA on aspects of the DCU design relating to the bolometer and JFET lines;
 - (v) completion of the DRCU DDR (currently in progress);
 - (vi) reviving and extending EMC modelling of the whole system.
 - * See SPIRE Grounding and Screening Philosophy (SPIRE-RAL-PRJ-00624, Issue 1.0, 1 Oct. 2002)

Annexes

- 1.
- Presentation by John Delderfield Presentation by Jamie Bock and Viktor Hristov Presentation by Christophe Cara 2.
- 3.



SPIRE-RAL-MHO-001367 GROUNDING REVIEW

Introduction

Dr. John Delderfield SPIRE SYSTEMS ENGINEER

23rd September 2002

At Rutherford Appleton Laboratory

DOCUMENTS submitted for this REVIEW, all on LiveLink

Review Plan and Agenda SPIRE-UCF-NOT-001366(Upd. 16/9)

Presentations

GROUNDING SCHEME-JPL SPIRE-RAL-MHO-001375 GROUNDING OVERVIEW_JD SPIRE-RAL-MHO-001367

Background information GROUNDING and SCREENING PHILOSOPHY SPIRE-RAL-PRJ-00624 amended 13/8/2002 New Overall Spire Grounding SPIRE-RAL-MHO-001368

Background information (contd.) Detector SubSystem Specification SPIRE-JPL-PRJ-000456v3 DETECTOR READOUT & CONTROL UNIT SUBSYSTEM **SPECIFICATION** SPIRE-SAP-PRJ-000461 26/06/02v 0.92 **DETECTOR READOUT & CONTROL UNIT INTERFACE** CONTROL DOCUMENT SPIRE-SAP-PRJ-000451 26/06/02v0.7 DETECTOR CONTROL UNIT DESIGN DOCUMENT SPIRE-SAP-PRJ-001243 05/07/02v0.2 Impact of the Grounding in the cold end for the DRCU design SPIRE-SBT-MHO-001383 **Introduction to EMC TECHNICS for HERSCHEL INSTRUMENTATION** SPIRE-SBT-NOT-001382 **DCU Internal Grounding Scheme** SPIRE-SBT-MHO-001378 **DETECTOR READOUT & CONTROL UNIT GROUNDING SCHEME** SPIRE-SBTL-NOT-001379 **DRCU-PSU** Implementation & Ground-PSU Policy SPIRE-SBT-MHO-001380 and 81

23rd September 2002

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ERIC TO SET THE SCENE w.r.t. SCHEDULE

23rd September 2002

At Rutherford Appleton Laboratory

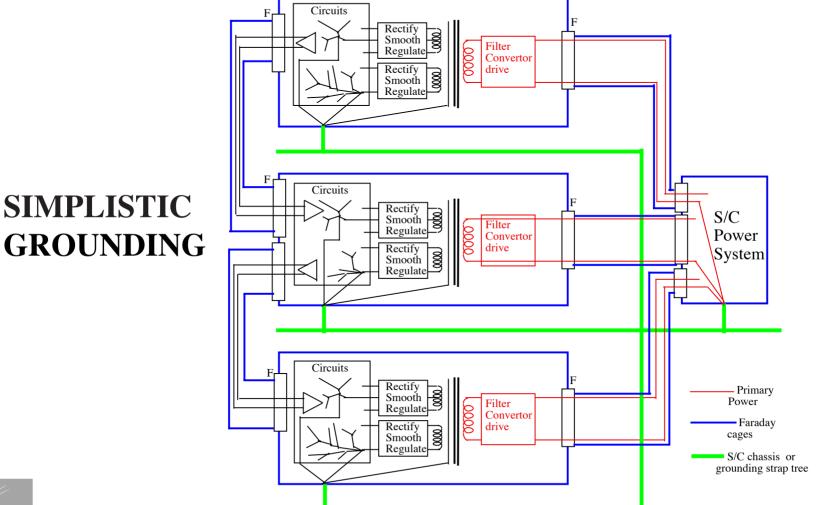
- Grounding and EMC have always been recognised as critical areas for the correct operation of SPIRE.
- A top level controlled instrument document, SPIRE Grounding Philosophy, SPIRE-RAL-PRJ-00624 includes discussion and reasons, rather than just being a list of tabulated requirements.
- This document contains the SPIRE System grounding diagram, which is repeated in the IID-B.
- The process of optimising the grounding/screening has involved discussions between JPL, CEA & RAL, plus inputs from the Herschel Plank Working Group (linked by Doug Griffin).
- The requirements and to some extent the implementation have been confirmed, reviewed and agreed at SPIRE's major milestone ESA reviews.

Overview of Project ProgressSummary of SPIRE grounding

SPIRE Project Progress

Position at Instrument Intermediate Design Review, April 2001

Electrical Design and Grounding Scheme



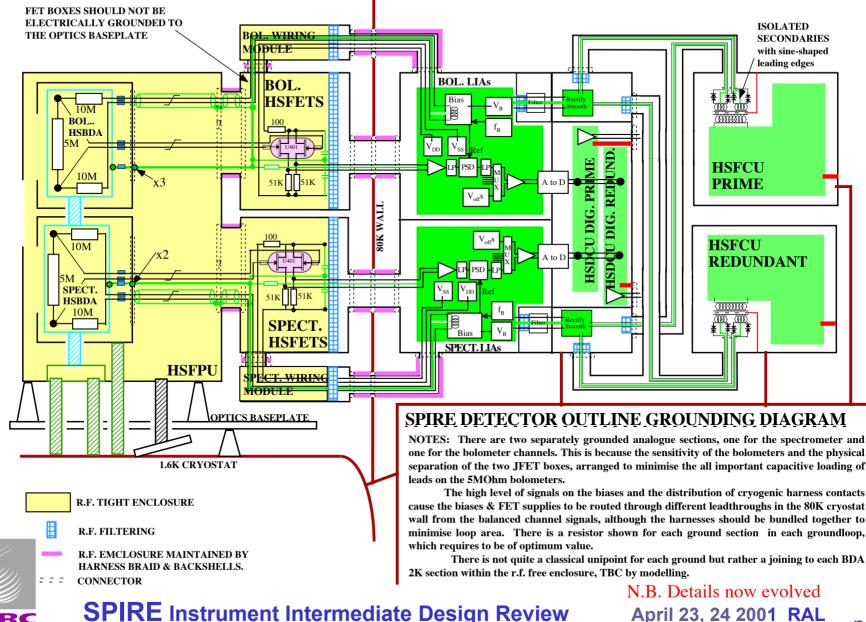


SPIRE Instrument Intermediate Design Review

April 23, 24 2001 RAL

Electrical Design and Grounding Scheme

Dr. John Delderfield



p 9

- **Grounding** and **EMC** are design drivers for Spire.
- •Bolometers must not receive wire or field-coupled stray energy
- FPU and JFETs form closed isolated Faraday cage
- DCU analogue sections very carefully coupled to this with attention to cryoharness detail: differential, screened, separate chassis and signal grounds, non-standard power-supply config., control of imbalances injected into signal ground/digital noise.
- Decided by discussion last November, but recently written up in SPIRE-RAL-PRJ-00624 to avoid ambiguities, etc.
- Details of system still to be tied down: DCU seals and screens, JFET backharness, power filter detail, etc.
- Approach: rigorous design, computer modelling, test.



Assumed EMI and Spurious Signal Culprits

- 1. Radiated EM power reaching inside the CVV
 - Radio frequency E-fields
 - Low frequency B-fields
 - Sub-mm photons (straylight)
- 2. Conducted spurious currents and voltages
 - Direct signal corruption on to signal wires
 - RF capacitive couplings, e.g. between inner and outer braids
 - Indirect signal corruption via ohmic heating of the 5 $M\Omega$ bolometers
- 3. Microphonic disturbances to bolometer circuit
 - P/F and other P/L induced vibrations
 - SMEC
 - BSM
- 4. Bolometers and Harnesses
 - Inter-Channel Crosstalk !



Blue text added to slide for this grounding review, but not new info.

SPIRE EMC

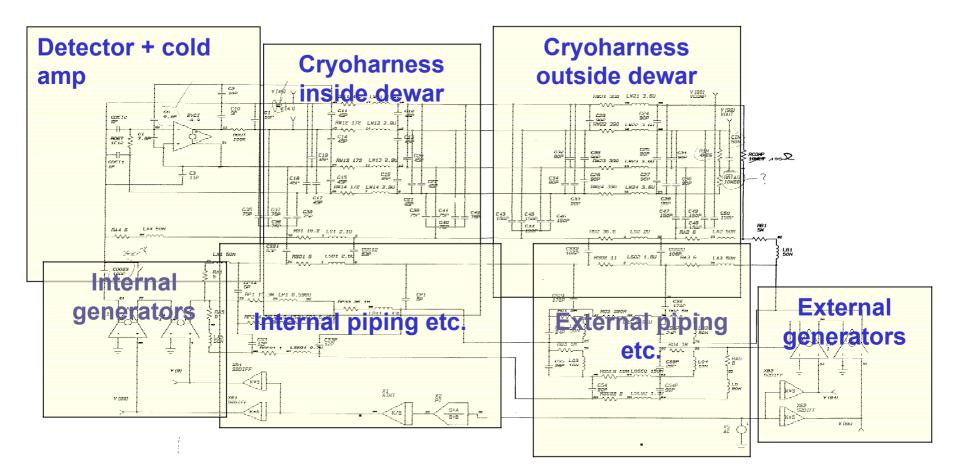
Douglas Griffin

"Three Pronged" Analysis Approach

- Modelling
 - orcad model of the bolometer biasing and detection circuit
- Testing within RAL EMC facility
 - Detector harness shielding tightness
 - Detector harness microphonic susceptibility
 - Attenuation of FPU structure
 - Need for "chicken wire" filter at FPU entrance
- Testing of FPU structure in a representative CVV at ESTEC EMC Testing Facility



orcad modelling (3) CVV Modelling





SPIRE EMC

Douglas Griffin

Testing within RAL EMC facility

• Facility

- Constructed to MIL STD 461/462
- 10 KHz to 1 GHz (10-30 V/m)
- E-Fields and B-Fields
- 1m x 1m x 1m space envelope
- A simple mock-up of the SPIRE Optical Bench and Photometer cover to be fabricated
 - Welded photometer cover
 - Cover screwed to optical bench
 - Internal light baffles to be included
- A receiving antenna is to be placed at the location of the photometer detector box.
- Representative detector harnesses are tested to determine level of signal pick-up.
- Wire mesh ("Chicken wire") placed at the entrance to the FPU to determine need for and/or the effectiveness of extra shielding.



SPIRE EMC

Future of SPIRE EMC

- Complete *orcad* simulations
- Complete EMC testing at RAL
- Complete ESTEC EMC testing in representative CVV
- High priority from systems view
 Science impact

Schedule and budget implications

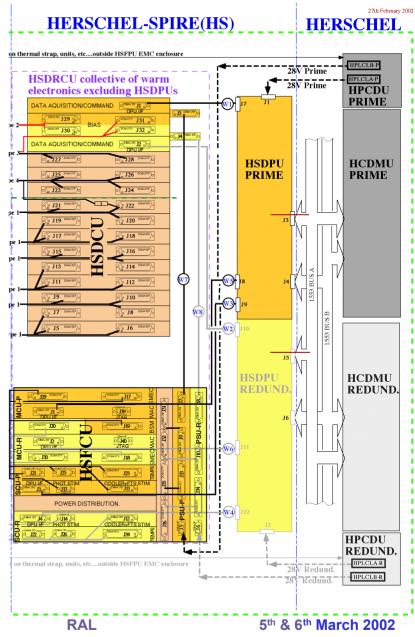


- •To summarise, for SPIRE's IBDR in April 2001 there was a Baseline Grounding / EMC design in place, reviewed and agreed, together with a approach to verifying it.
- This was fed down into sub-system requirements, for instance putting into JPL's SubSystem Specification Document that the link between the chassis and the analogue grounds of the bolometer system would be at the cold end.

- •What progress had been made at the Instrument Baseline Design Review, March 2002?
- The SPIRE Harness Definition document (which includes the Cryoharness) and Instrument Block Diagram had been detailed almost to the state that they are in today.
- The Spire Grounding Philosophy document was further evolved after meetings with CEA to work through how the DRCU was being implemented, and discussed with JPL. Its issues were dated 24th August, 10th September and 24th September, & the last issue expanded the Grounding Diagram to include the CVV system and the HSFCU.

Warm Electronics

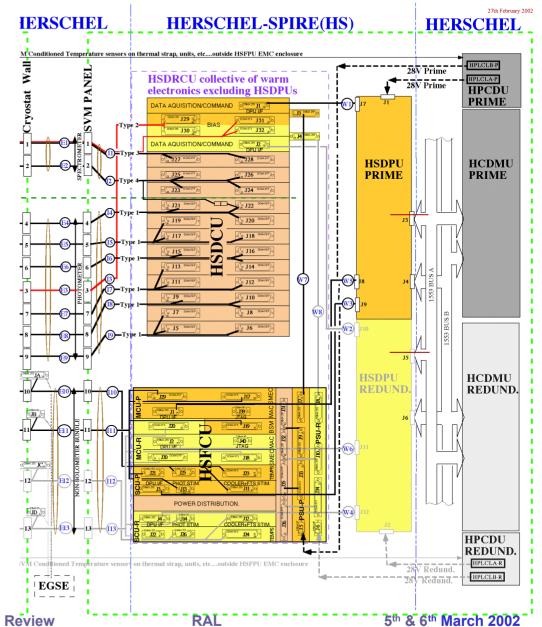
- HSDRCU=:
 - HSFCU with power supply is Prime and Redundant, only to be powered by Herschel to match the active HSDPU.
 - HSDCU has P/R bias generators and interfaces to HSDPU, but the remainder of the bolometer system is non-redundant.
- Supplied [with "W" harnesses] by CEA Saclay; SVM routings needed.
- HSDCU runs bolometers, baselined as either photometer or spectrometer. HSFCU runs the remainder of the SPIRE cryogenic subsystems.
- Implementation subject to detailed design, particularly w.r.t. the power supply.
- Sizes now worked through but mass budget issues, see next presentation.



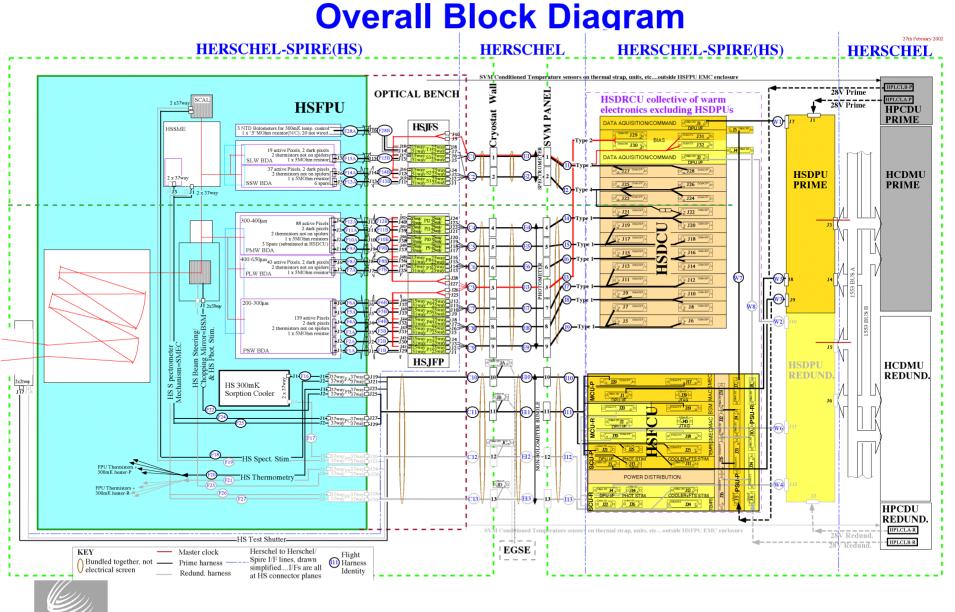


Harness Outside CVV

- Warm electronics+Herschel harness from HSDRCU to connectors on CVV.
- SPIRE instrument pin-out details now all sorted.
- "I" harness definition little changed from issue 8, but now copper (as for ground-test harness being made).
- "E" harness inserted to finish on SVM panel . 13off, mechanically simple links.
- Launch latch confirmation and shutter operation conns. moved to CVV skin position.
- Note brown bundling of wire groups to minimise R.F. loops







Instrument Baseline Design Review

CLRC

Electrical I/F Comments

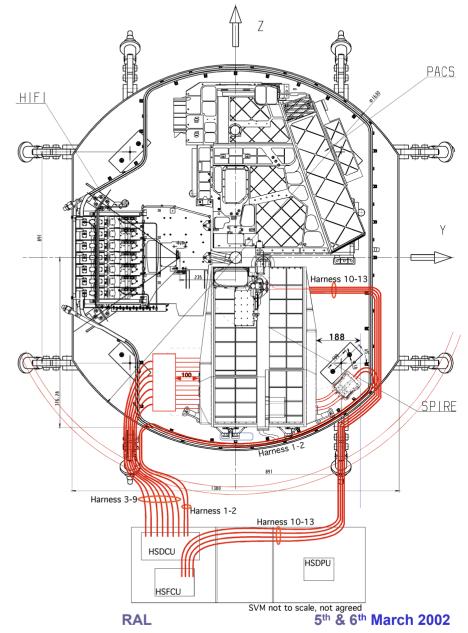
- Herschel/Spire interfaces now simplified by removal of multiple sync. signals and RTU launch-lock readout.
- HSFCU/HSFPU interfaces simple in that [excepting SMEC preamplifiers] they are all circuits in the warm electronics driving passive loads in the cryogenic.
- HSFPU BDAs / HSJFS & HSJFP essentially under JPL internal control except for the need to finish harness routing details. JPL provide this harness.
- HSJFS & HSJFP to HSDRCU signal I/Fs are critical to SPIRE's noise performance, with low cross-talk, and so are validated as early as possible in the programme.
- HSJFS & HSJFP to HSDRCU bias interfaces now sorted and compatible with CEA's FMECA conclusions. The bias outputs are cross-linked for robustness in the module.



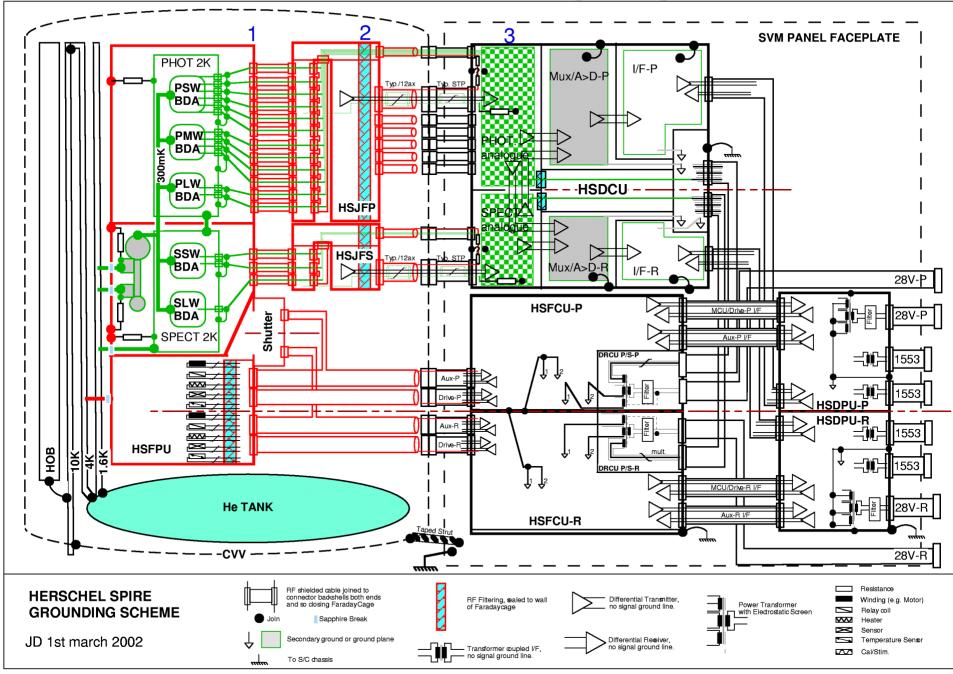
Harness Routings

- RAL suggestion 25/10/01
- The HSFPU J19-J30 now linearly disposed in a single filter unit some 75 mm above HOB's surface.
- Overall routings inside SPIRE, from HSFPU to JFETS, and by Herschel still subject to detail design.
- Designed to optimise thermal loads, impedances, screens, dissipation in harness, whilst being reliable / providing low enough Rs for actuators, etc.





Instrument Grounding Diagram



Grounding Comments

- All HSFPU electrical items isolated from chassis. Together with the JFETs, the HSFPU forms a Faraday cage aimed at preventing the bolometers receiving wire or field-coupled stray energy.
- Conventional grounding of HSFCU, HSDPU, and other than the analogue front-ends of HSDCU. All non-bolometer loads in HSFPU are driven balanced.
- Analogue photometer and spectrometer front-end grounds are split so as to minimise loop areas caused by having two JFET units.
- All bolometer systems, bias and amplifiers, are run differentially, but note potential imbalance in R.F. filters.
- Still to decide on grounding at 1, 2 or 3, and to confirm open shields inside CVV connectors/need for internal shields. More detail to follow in EMC presentation.



So at the Instrument Baseline Design review in March 2002, from which the consortium went forward to implement detailed designs, we had sorted a many things out, including the harness, but:

- i. the link between bolometer bias ground and chassis was to be at a choice of 3 positions, but the hardware did not implement low temperature hardware ground breaks
- ii. I had just removed question marks on the DRCU power supply grounds for the review!

23rd September 2002

Consider an overview of SPIRE grounding.

Let us extract some points from **SPIRE-RAL-PRJ-00624**:

• In general terms SPIRE shall conform to an ESA classical unit-byunit secondary power configuration.

•It has a chassis/box that is closed to form a conductive Faraday cage, with all apertures including vents and joints having controlled geometry with adequately small maximum dimensions.

•Primary power is "isolated" from chassis

•Each unit is powered with secondary (or conditioned) power which is isolated from the primary power buses and unipoint grounded via a link to unit chassis.

•All signal inputs and outputs are differential and ideally pass through filter connectors. Signal ground lines do not pass between units. I nputs are normally high impedance and are required to maintain a defined high impedance w.r.t. chassis. Outputs are required to have controlled slew rates, with minimum skew to limit common mode spikes and little ringing. •The secondary grounds within each unit are carefully configured in a documented way and if multiple supplies are used the grounds for each supply are separately controlled with a minimum of joins between the supplies, classically just one at the unit unipoint.

•Theoretically there should be no current flow in any ground wire, which should only be used for signal voltage reference. This is just one example of the general requirement that any device taking a.c. current shall have adequate local decoupling/filtering, obviously to ensure its own correct operation, but also adequately to inhibit noise propagation to other elements in the unit; logic or digital functions can be the most troublesome with their a.c. components taking the form of switching noise.

•Depending on the susceptibility of circuits, logic signals that travel a distance across a unit may need to be slowed down with series resistors and squared up again on receipt by Schottky buffers such that excessive dV/dT noise is not broadcast. •The whole arrangement so far described is prefixed by "in general terms".

•The configuration is best suited to systems in which each unit operates over a restricted range of signal level. In Spire this would apply to the HSDPU.

•Otherwise isolation of noise from high level circuits such as power convertors to sensitive analogue elements get more and more impossible to achieve. Considering the front-end signal source in Spire, we have an noise spec. of $7nV/\sqrt{Hz}$ at about 2.5M Ω and 300mK.

•There comes a point when the need to control noise requires separate preamplifier unit(s), preferably with an electrostatic screen separating it (them) from any digital functions such as multiplexors or A-D convertors, with the signals then transferring to a conventional unit via balanced digital I/Fs. •The power needs to be fed to this system's analogue sections extremely quietly, prefiltered and actively regulated with external sensing in an external unit. It must then be filtered in a separate compartment within the analogue unit that has bulkhead connectors feeding to the analogue system.

•Grounding has to be very carefully configured as secondary grounds are implicitly distributed outside of one unit. If one considers the whole volume of the various units in this supply system as if it were joined into one by the harness screens that join them, the grounding it should look like a unipoint tree as if it were still within one unit.

•Multichannel operation requires adequate interchannel screening and a configuration that keeps any designed-in signal cross-talk to below specified levels.

- The essential features of SPIRE's implementation are:
- •signal power gain from external JFET amplifiers
- •separate analogue ground paths, without loops, between spectrometer and photometer systems
- •maintenance of single point ground joins to S/C chassis
- •analogue power, quiet and regulated, supplied from a unit external to the one that houses the sensitive analogue systems, without ground switching.
- •ground-plane option invoked to keep a large area of analogue signal ground quiet in each of the spectrometer and photometer parts
- •the detectors to be in a Faraday cage with full filtering on all wires entering it (non-bolometer ones not shown) extended with full shielding into the JFET boxes.
- •a separate compartment division is introduced in the JFET boxes with ceramic feed-through filtering to close the Faraday cage..*now connectors are filtered*.

The essential specifications are (contd.):

•unipoint analogue ground for the 300mK BDA system with minimised voltages between the bolometers and their local chassis.

•information transfer out of the digital part of the HSDCU via normal balanced ESA-type digital interfaces, both fast and slow, to the HSDPU (not shown but having its own separate conventional grounding scheme).

•The need to bundle together groups of long harnesses between HSJFETs and HSDCU (not shown here but see instrument block diagram) to minimise loop area between bias routed analogue ground lines and differential signal lines.

•An optimised multiplexing/transfer of data from the analogue sections of the DCU to the back-end digital ones to minimise current injection back into the analogue ground and hence potentially back to the detectors. There's a great deal more detailed discussion in SPIRE-RAL-PRJ-00624 with which anyone critiquing the situation in detail should acquaint themselves.

The extracts I have just presented are all very long-standing, i.e pre-dating IBDR.

The document has recently been extended to include some coverage of the Tiger Team activities.

So why does SPIRE need a Grounding Review at all?

Comparing the IBDR grounding diagram with the earlier IIBR version shows evolution of the grounding. An option of joining the bolometer analogue ground to a chassis unipoint at the warm end is shown. This was included as a request from CEA as a link that could be tried/considered as SPIRE designed/tested out its system; we stated it would not be a design driver forcing changes on the cold SPIRE units.

- CEA and JPL worked together to try out some QM HSDCU boards using the IBDR grounding approach.
- But in moving towards a DRCU Power Supply specification, pressed by SPIRE System to complete a baseline design with power supply grounds, secondaries, filtering, prime/redundant drawn out as whole scheme, CEA observed that any warm-end sourced Common Mode noise (best thought of as charge or current injection) had to be returned via warm end loops and not loops that went to the cold-end and back.
- Given that there are at least three factors in this budget {how much noise is generated, how it is filtered + the loops this uses, and the analogue circuits' susceptibility}, keeping any noise local to its source was an approach that could not be disagreed with and this was written up within an Addendum to SPIRE-RAL-PRJ-00624 issued 5th June 2002.

So, again, why are we needing a Grounding Review at all?

CEA further suggested that the warm-end grounding of the bolometer analogue grounds was mandatory, a position that I initially rebuffed by requesting we keep to the IBDR baseline. However it then became clear that the next generation of HSDCU PCBs had already been designed non-compliantly, i.e. without selectable chassis links.

A detector summit minuted that any analogue ground PCB links to chassis should be removable **not** solid groundplane. However there was some delay before I realised that this had not been actioned....possibly because CEA were not informed officially!

So the first way of sorting this out was to set up a directed activity specifically to work the grounding through, a decision minuted as forming a Tiger Team. We held numerous three party telephone conferences and exchanged notes/analyses etc.. It's worth just noting two topics that the Tiger Team explored to try and help the situation:

•The SPIRE DPU does not condition power for other units but PACS' does. To help keep the HSFCU power supply simpler, and to the more easily return DPU I/F common mode currents to the DPU, we suggested these sections of the HSDRCU be DCU powered. CEA decided it best not to proceed along this route.

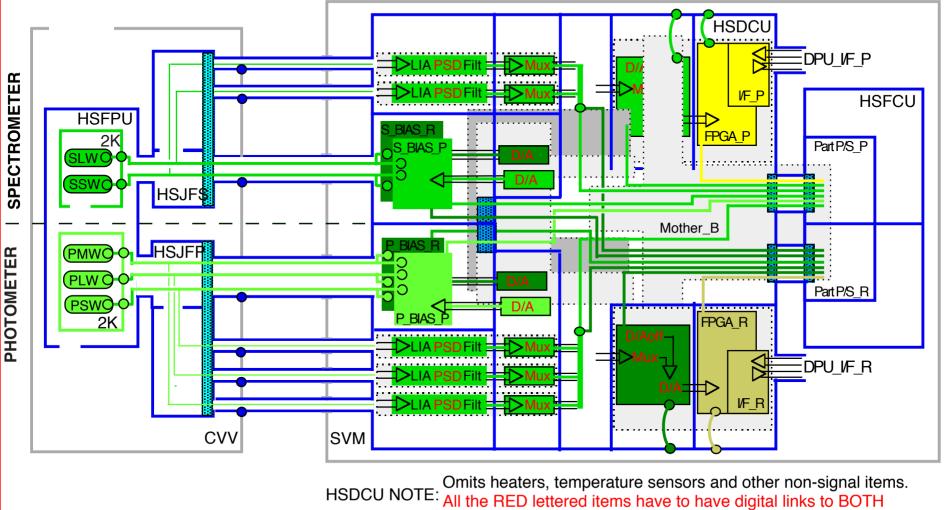
•There is always advantage to defining a system's I/Fs, notwithstanding that some are more subtle than others and that the definitive requirement is that the final integrated system works well. The DRCU has straightforward I/Fs defined to the HSDPU and the HPCDUs (power). Working from JPL's SSSD with its classical columns of item definition and matching requirement, CEA were asked what extra item definitions they wanted to have requirements for at the DRCU bolometer harness connector I/Fs.

Recognising schedule urgency the Tiger Team concluded in my issuing a document called "SPIRE Grounding" on 16th July which proposed a way forward (now added into the top level document). It may still be the outcome of this review, but not all parties felt able to sign up to it with a good level of confidence, so this review was called on 19th July.

So here we are, after a delay to get our presentation material together.

Just a quick lead-in to the next presentations:

Consider detector grounding, built up from HSDCU DDR documents.



JUNOTE: All the RED lettered items have to have digital links to BC prime and redundant FPGAs

As we listen to other presentations, pick up on :

- •Requirements on noise levels
- •Noise sources, internal to SPIRE and external
- •How grounds are configured, and noise kept off them
- •How noisy sections are "Faraday" screened away from quiet ones
- from quiet ones
- •Power supply/filtering configuration details,

Take care to distinguish keeping power rails quiet w.r.t. local ground and keeping local ground itself quiet, i.e. NOT using it for supply current return path.

The agenda now calls for JPL, CEA and the Review Team each to present their perspectives on the situation.

What we have heard:

•Requirements on noise levels

-Detectors and leads to be in VERY quiet environment

- •Noise sources, internal to SPIRE and external
 - -Switched mode power supply
 - -Digital switching
 - -Currents returned along grounds
 - -External fields CVV to SVM to DRCU

How grounds are configured, and noise kept off them -Separated into categories with special care for analogue
How noisy sections are "Faraday" screened away from quiet ones.....

•Power supply/filtering configuration details......

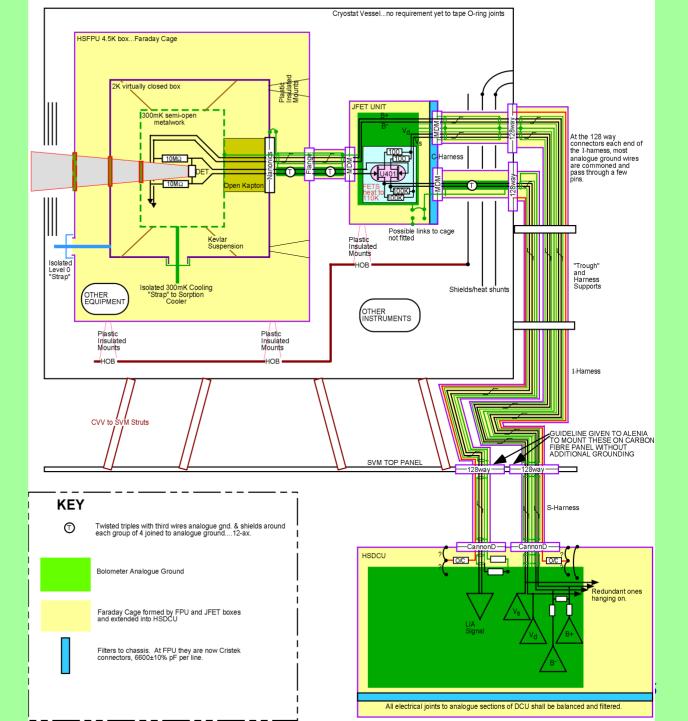
Suggested adaptation arising from Tiger Team.

•Removed all grounding option numbers as we are going a route at this stage of defining one baseline grounding configuration.

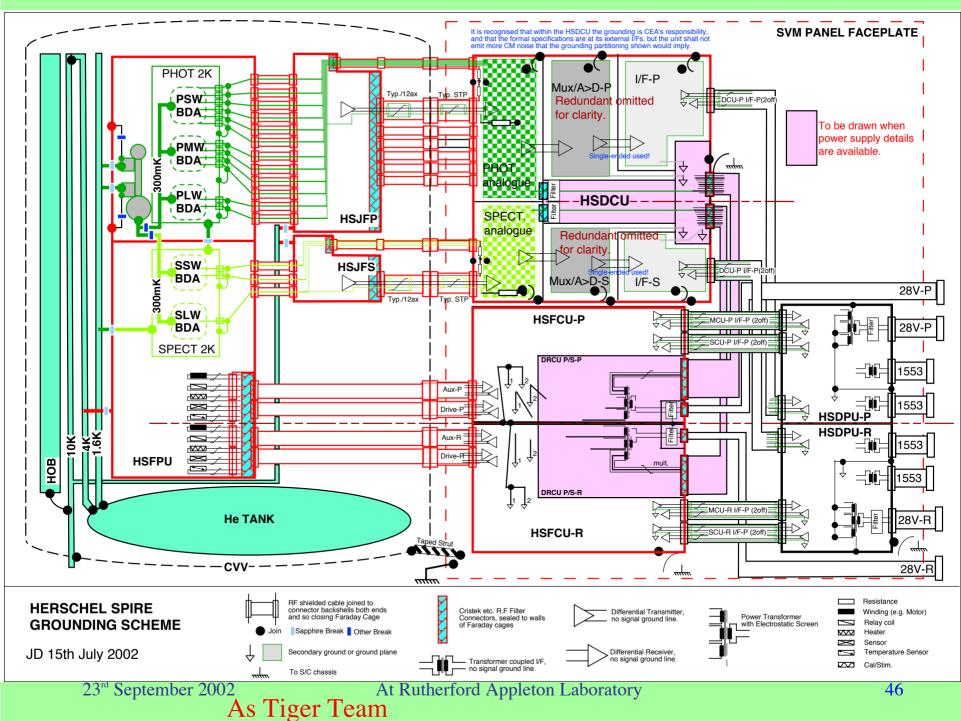
- •No longer tie all relevant chassis and analogue grounds together tightly in the FPU.
- •Put in cold-end ground breaks in 300mK straps, and around 2K boxes.
- •Complete instrument Faraday cage by re-connecting shields at CVV wall.
- •Inside the FPU join all sensitive parts together tightly with the existing multi-wire and braid harnesses that form the extended analogue ground wiring.
- •Ensure this forms an internal Faraday shield around the detectors+ their bias and signal wiring back to the JFET modules.
- •Carry both Spectrometer and Photometer analogue grounds back at low impedance to the separate analogue bias grounds in the HSDCU.
- •Link these separate analogue bias grounds in the HSDCU to DCU chassis at their connectors, **the main grounding point.**
- •Connect the inner screens around the bolometer signals between the JFETs and the HSDCU to this ground in the JFET modules, providing good signal screening, but leave them nominally open at the HSDCU LIA inputs...saves loops, more especially if keep BDA grounds separately routed.
- •Take every precaution to stop power supply noise and any digital noise entering the shielded volumes in the analogue bias generators are housed, with absolutely no returning of IC power currents into analogue ground (except by capacitive strays).
- •Separately trade off the grounding of LIAs with similar detailed design to stop power supply noise and any digital noise entering their shielded volumes. I show them grounded via Motherboard link, but power levels may be high enough that each BDA's LIAs merit their own winding in which case they too can common at the DCU input I/F.

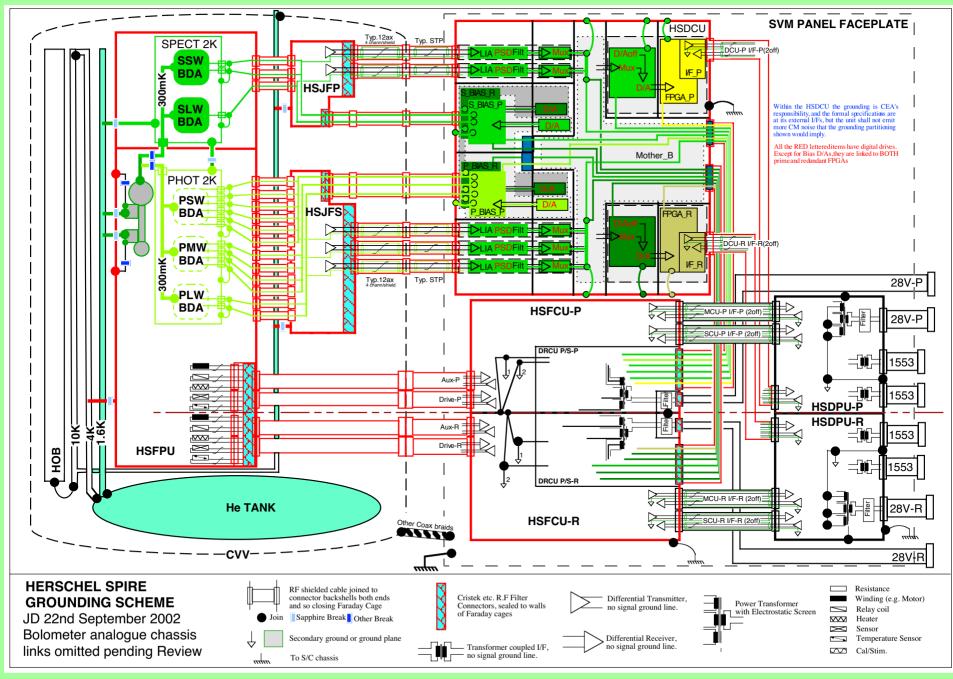
Configuration as described applied to one detector.

See version on wall



23rd September 2002



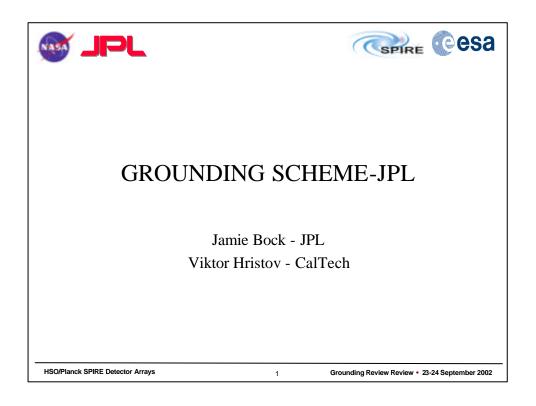


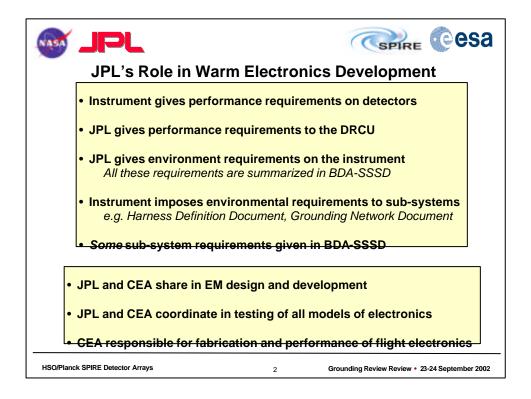
23rd September 2002

At Rutherford Appleton Laboratory Better DRCU

TRADE_OFF TABLE

Route Forward	Tech	Herit	Progr	Isol.	Risk
Cold end only grounding	Poor PS CM	JPL	Delay	No	?
Warm end only grounding	Poor Bol.	CEA	OK	Yes	?
Warm end link and closed analogue shields	OK	?	OK	Yes	?





3.2.6 DRCUI	Requirements		or refe
Requirement ID	Description	Reference	Complian
BDA-DRCU-01	The DRCU signal processing electronics shall have less than 7 nV/Mz as seen post demodulation, after digitzation. Noise is referred to the input over the frequency mage 0.05 to 25 Hz. This performance must be accomplished with a basi input signal to the DRCU of 10 mV/ms AC. 5 mV DC. 1 V DC common-mode offset, with an input ked of 7 Kt. Thermal requirements on bias stability are implicit in this requirement.	JPL	Yo
BDA-DRCU-02		JPL_	Concernance of the
BDA-DRCU-03	Input capacitance to be less than 100 pF, measured from the DRCU DaMA connector pins without the harness	JPL	Yes (may be verified by design)
BDA-DRCU-04	Input impedance to be $\geq 1, M\Omega,$ from $50 - 300$ Hz.	JPL.	Yes (may be verified by design)
BDA-DRCU-05	The DRCU shall provide 5 BDA bins signals, adjustable from Obe 200 mV _{max} and 1 bins signal for temperature readout, adjustable from O to 500 mV _{max} . The temperature readout binses are to be divided from a common socilitore. Each bins shall be adjustable with 8-bit precision. The frequency of each bins shall be adjustable between 50 and 506 Hz, with a precision of 5 Hz.	-PL	Yes
	Voltage noise on the bias lines, within the modulated band (59 - 300 Hz), measured at the DRCU DXMA connector, shall be <20 #V//Hz		TBC by SAp
BDA-DRCU-06	The DRCU shall provide 15 commandable JFET source voltages with 256 levels. The range of Vss is from 0 N to -5 N.	JPL.	Yes
BDA-DRCU-07	Vdd shall be adjustable from 1.5 to 4 V.	JPL -	Yes

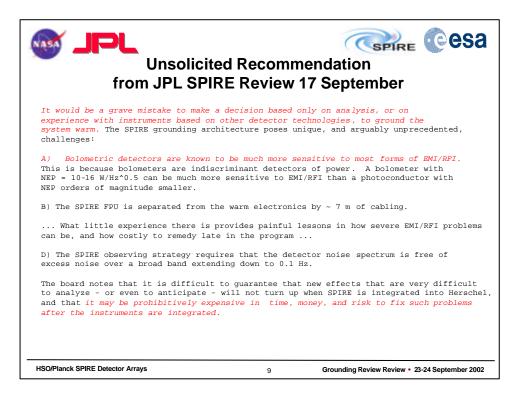
JF		_ /		
BDA-	SSSD	Performance Requirement	nts (fo	or referen
B	8DA-DRCU-06	VidLand V is lines individually nust source 1 mA to 5 mA. Noise on Vas < 1 µV/Hz, and noise on Vidl < 0.3 µV/Hz, within modulated band (56 – 300 Hz), measured at the DRCU DxMA commenter.	JPL.	Yes
1	BDA-DIRCU-69	Each of the 15 Vdd and Vis supplies must be commandable ON/OFF for apsertometer and photometer independently, without overshoot. Each Vdd and Vis pair are turned on and off together.	JPL.	Yes
1	3DA-D6033-19	The DRCU will provide 2 double-writed JFET heater lines with adjustable amplitude and duration. The opplies must be able to provide 5 V and 25 mA (photometer), 3 V and 16 mA (spectrometer). Each heater line is commandable ON-OFF, with a minimum duration of 16 s.	JPI.	Yes
12	DA-DRCC-11	The common-mode rejection ratio shall be better than -60 dB (50 - 300 Hz)	111	Yes
E	BDA-DRCU-12	The DRCU shall provide a dynamic range at the ADC aufficient to maintain the noise performance of the detectors under maximal signal conditions as defined below in BDA- DRCU-22.	TM	Yes
- 1	3DA-DRCU-15	The signal bandwidth of the photometer channels shall be 0.03 If z to 5 Hz. The 5 Hz entoff should have a precision of 1 %.	1PE	Yes
1	IDA-DRCU-14	The signal bandwidth of the spectrometer channels shall be DC to 25 Hz. The 25 Hz cutoff shall have a precision of 1 % or better.	m	Yes
3	3DA-DROU-15	The sampling of the photometer channels shall be synchronised with the bias, at a rate selectable between v _{bias} /2 to v _{bias} /256.	JPL.	Yes
8	BDA-DRCU-16	The sampling of the spectrometer channels shall be synchronised with the bias, at a rate selectable between $v_{bac}/2$ to $v_{bac}/250$	JH.	Yes
F	RDA-DRCU-17	The DRCU shall provide 2 adjustable power supplies for temperature control using a hoster located at the 300 mK stage. This supply must provide a maximum of 340 mV and	JPL.	TBD by SAp

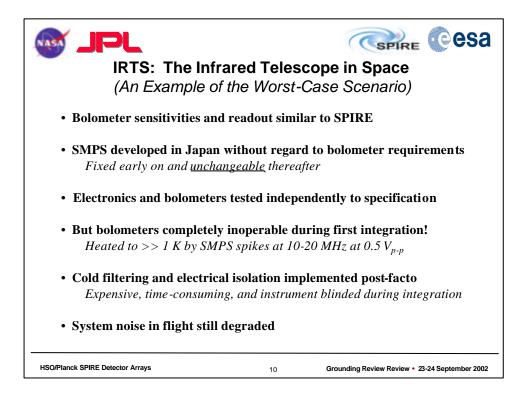
PL		Cs	PIRE
A-SSSD	Performance Requirem	ents (fo	or refe
8	50 (LA, to be adjustable with (TBD by JPL) precision, and have a stability of (TBD by JPL)		
BDA-DRCU-11	Noise performance BDA-DRCU-01 shall be maintained under bios tange 100 - 300 Hz.	JPL.	Yes
BDA-DRCU-19	DBCU noise performance (BDA-DR(3)-01) to be maintained under a warm electronics thermal drift of 1 K-hour (TBC).	JPC.	Yes
BDA-DRCU-20	This requirement has been deleted and replaced by an appropriate note in BDA-DRCC-01	NA	NA
BDA-DRCU-21	The sequimement on JFET power supply voltage stability is dV/V < 500 ppm hr ⁴ for Vdd and Vas under a warm electronics thermal drift of 1 K hr ⁴ at the feet of the ECU box.	JPL BDA-DRCL-01	TBD by SAp
BDA-DRCU-22	The DRCU shall not saturate at an input voltage as large as $11 \text{ mV}_{\text{RRS}}$ at input (photonicec), $17 \text{ mV}_{\text{RRS}}$ at input (spectrometer). DBCU channels shall remain functional if one input signal zones to Visio.	JPL.	Ye
BDA-DRCU-21	The conducted RF current or all lines connecting to the bolometers or JFETS, originating in the DRCU, shall be less than 0.1 nA rms (TBC by JPL RAL/SAP) over a frequency range of 0 + 10 GHz. (This assumes an attenuation of 40 dB by the RF fitzers).	JPL BDA-ISY-01	To be venified by instrument test
BDA-DRC11-24	Bias, JFET power, and readout electronics for the spectrometer and photometer arrays are to run from separate dedicated power supplies, with independent, isolated grounds.	IPI.	TBD by SAp/RAL
BDA-DRCU-25	The electrical croat-talk, over the detector signal frequency band, between chornels in the DRCU shall be less than 0.05 %. The detectisal cross-talk shall be verified by varying the input signal or one channel and measuring the response in other sharmels. The input signal level to cosh channel must be representative.	191.	Yes
BDA-DRCU-26	Each signal input to the LLA module must be connected to ground by a clode. This provides both protection and allows the JFETs to turn on without the JFET heater.	. 1PL.	Yes

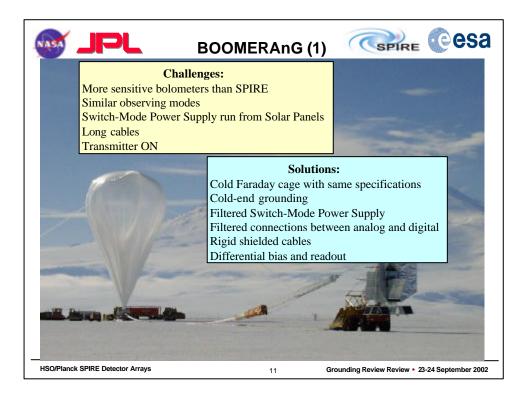
3.3.5 SPIR	E Instrument System Specifications		
Requirement ID	Description	Reference	Complian
BDA-ISY-01	The dissipated RF power at the detectors, arising from external sources on the spacecraft that propagate to the holometers by radiation (EMI) or conduction, shall contribute < 1E-17 W/vHz noise to the holometers (< 5 nV/vHz equivalent detector noise post-demodulation). EMI-induced current at the holometers shall be < 1 pA rms	JPL	TBC by instrumen -level testing
BDA-ISY-02	The signal from microphonics (including beth voltage and thermal response), arising from external sources on the spacecraft, shall contribute < 1E-17 W//Hz noise to the bolometers (< 5 nV//Hz over $n > 25$ -Hz band arcund a chosen bias frequency within the allowed range of 50 and 300 Hz). For the third and fifth harmonics of the bias frequency, the noise specification is higher by factors of 3 and 5, respectively). Note: a system study is to be carried out to verify the need for this requirement on the harmonics.	JPL	TBC by instrumen -level testing

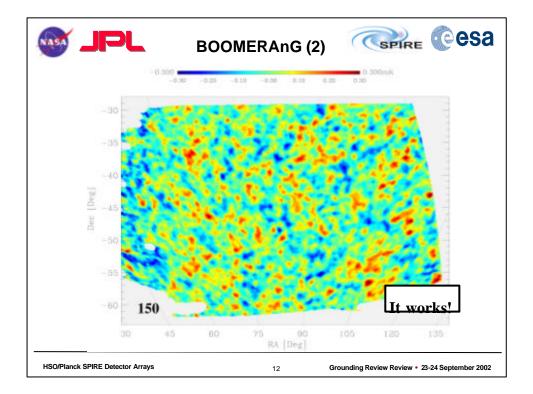
	Table 3	PLW	P/MW	Budget (in nV/NH2 S/LW	S/SW	
	Photon	21	26	30	24	30	
	Phonon	9	9	9	9	9	
	Johnson	7	7	7	7.	70	
	Load resistor	2	2	2	2	2	
	TEEL	7	7	7	2 2	7	
	LIA	6	6	6	6	6	
	AD	4	4	4	3	3	
	Quad. Subtotal	26	30	- 33	28	34	
	Thermal	<6	< 6	<7	5]]	<11	
	EMPEMC	< 5	< 5	<5	<5	< 5	
	Microphonic	< 5	< 5	< 5	< 5	< 5	
	Bins lines	<4	<4	<4	<4	<4	
	Quad. Total	< 28	< 32	< 35	< 31	< 37	
-T _n < 300 nK/·/Hz	at the detector. DA-SSSD take ³ He Cooler a Noise on bia Faraday cag Grounding	stability is and JI	-		uiremen	ts on:	

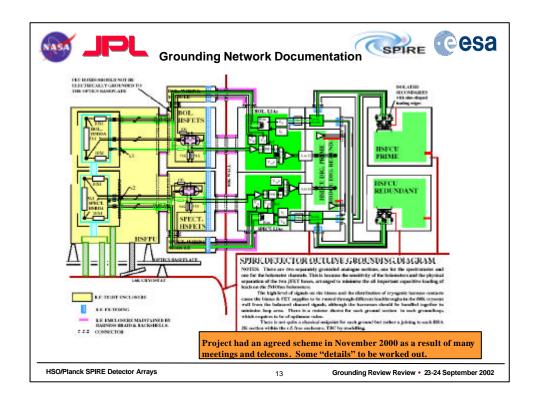
BDA-STR-03	The BDAs and JFETs shall be housed in an RF-tight sh The JFET modules form part of this RF shield. All elect and thermal penetrations into the shield will be RF bloc attenueted. The instrument optical aperture shall be designed to be compatible with the inclusion of a wire mesh RF filter is prove necessary to minimize RF disturbance at the dete it shall be possible to electrically isolate the RF shield is therefuel optical banch. The defining point for electrical ground of the RF shiel is at the BDA minimize at the 2 K or 100 mf level. This	RF shield. All electrical, lefd will be RF blocked or l be designed to be size mesh RF filter should it furbance at the detectors. state the RF shield from the		Y-01	Compliance to be verified hy COM instrument- level testing.	
BDA-STR-04	The wiring harness shall have a mechanical resonant for greater than 1 kHz when secured in the FPU.	equency	JPL		Design: TBC by JPL and MSSL.	
BDA-WIR-02	The signal-wire-to-signal-wire capacitance of the cable from the BDA to the JFET modules (including connec- contribution) will be < 50 pF, after mounting.	Yes				
BDA-HCO-02	Design values of detector performance require temperature stability at the point of thermal control (near the evaporator) of 10 µK/4Hz from 0.1 – 10 Hz. This assumes that the BDA acts as a 100-s thermal low-pass filter.	IRD-COO BDA-PE		pliance to be erified by ument-level g of the CQM.		

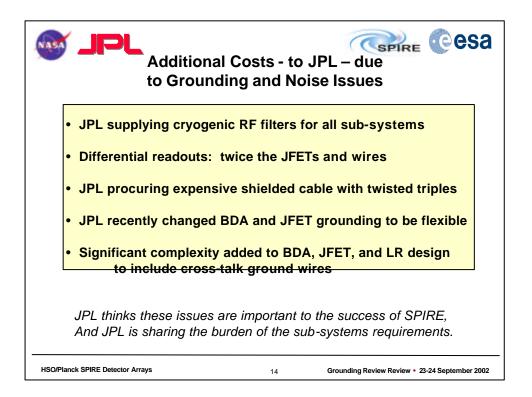


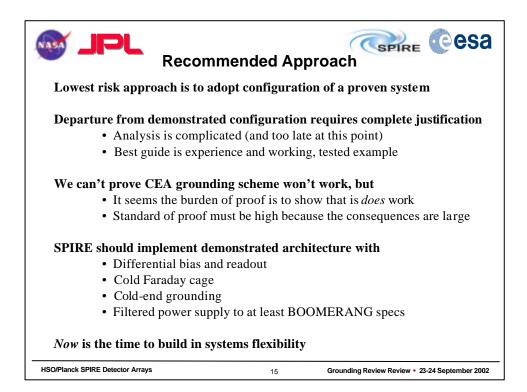


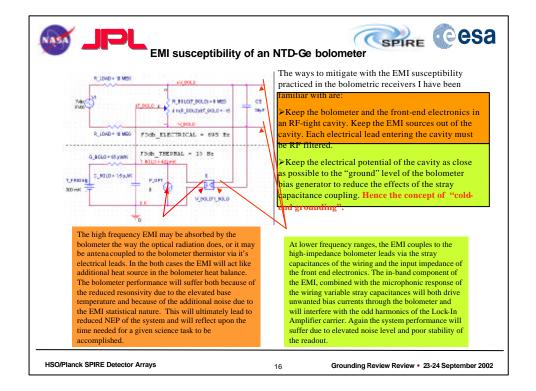


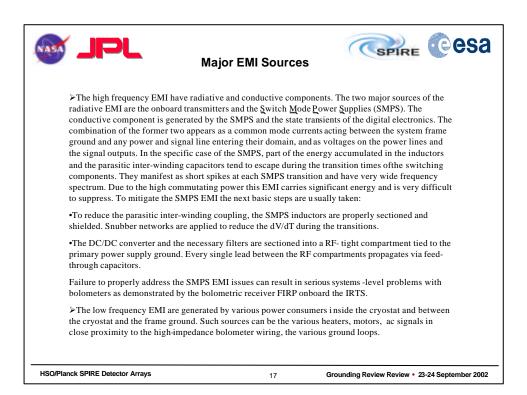


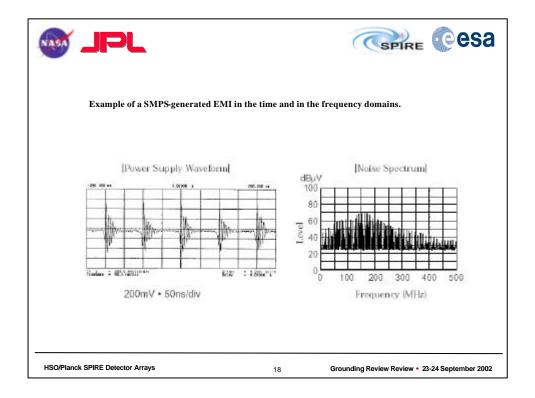


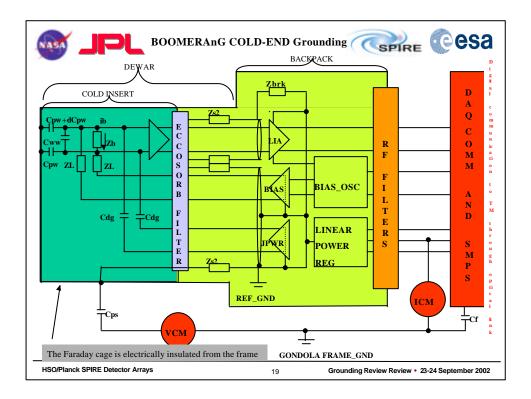


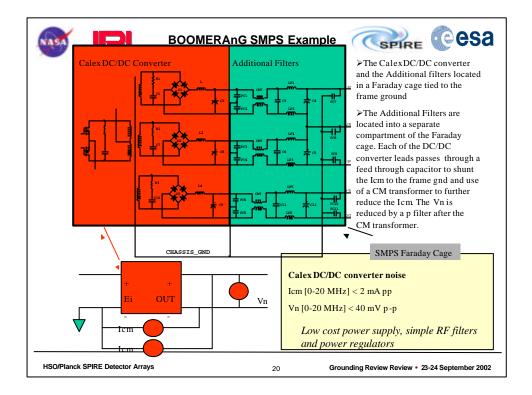


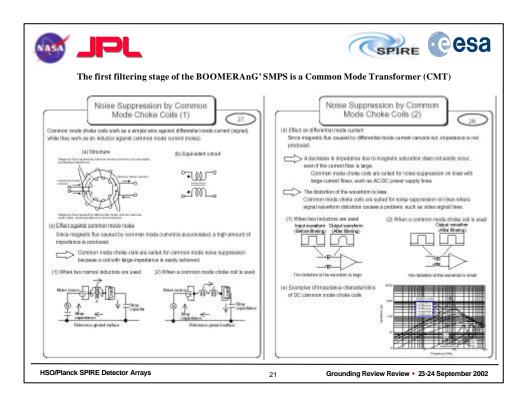


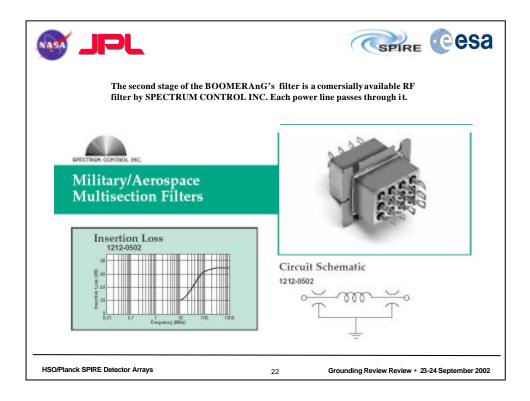


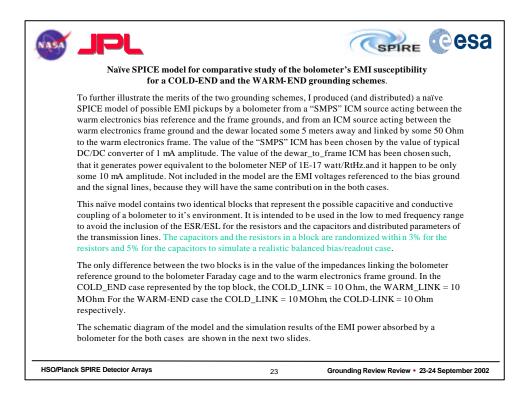


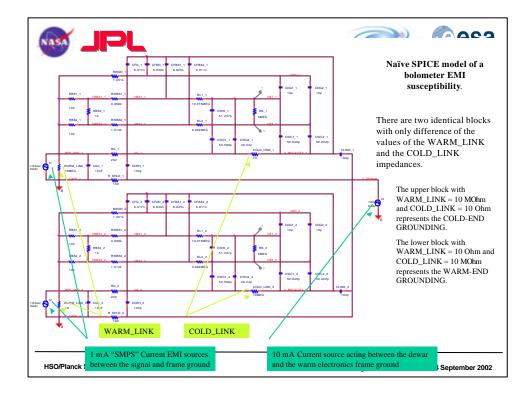


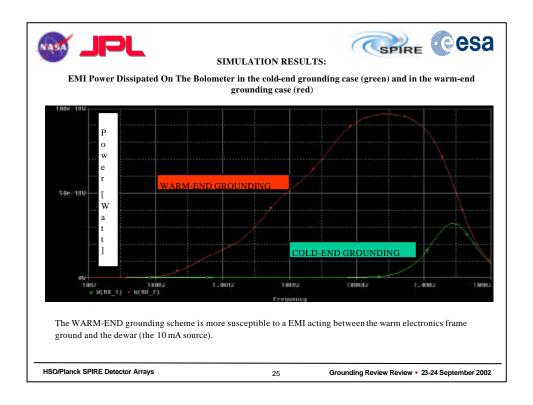


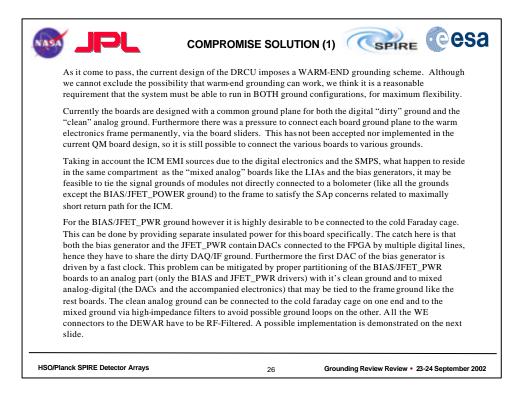


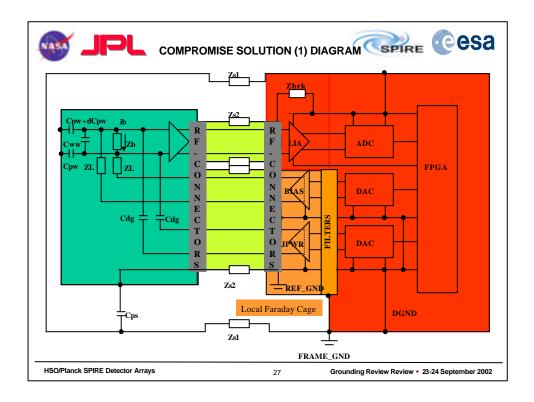


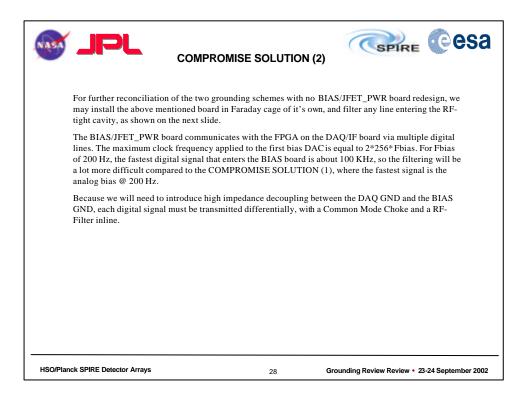


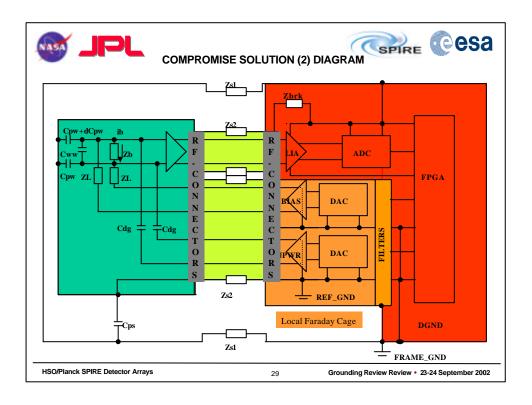


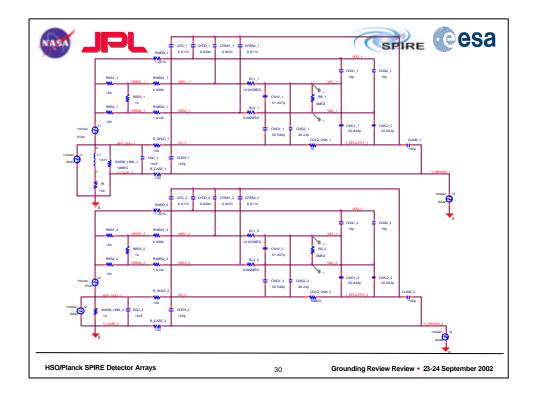


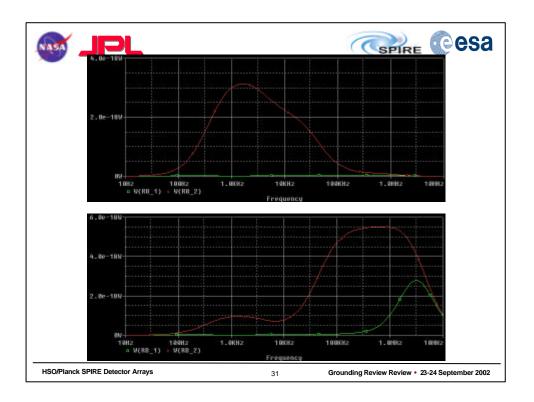








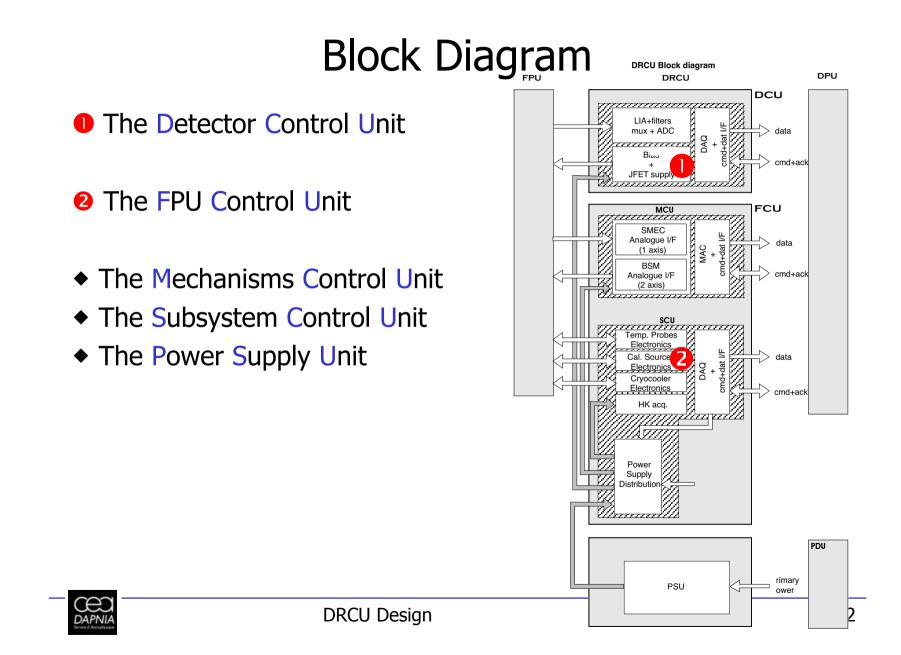




Design Overview

- The **DRCU** is a two-box units:
 - The FPU Control Unit comprises
 - The FTS and BSM associated electronics which constitutes the Mechanisms Control Unit (MCU)
 - The Calibrators, cooler and thermometer associated electronics along with the power control functions which constitutes the Subsystems Control Unit (SCU)
 - The Power Supply (PSU)
 - The Detector Control Unit comprises analog and digital electronics exclusively devoted to bolometers operation (DCU)





DCU Specifications Overview (1)

- Analog Processing channels
 - Functions : receive, amplify, demodulate & filter bolometer signals
 - 336 total number : 288 for photometer & thermometer + 66 for spectrometer
 - Specifications:
 - gains:
 - Photometer : 375
 - Spectrometer : 265
 - Input signal bandwidth:
 - Photometer : 0.1 to 5 Hz
 - Spectrometer : 0.1 to 25 Hz
 - Input noise ≤ 7 nV rms/rt(Hz)



DCU Specifications Overview (2)

• Analog Processing channels ...

- Signal dynamic
 - **Photometer : 270 000**
 - Spectrometer : 170 000



DCU Specifications overview (3)

- Bias generators
 - Functions : generate AC and DC biases for bolometers and JFETs
 - 2 types are defined:
 - Adjustable AC biases:
 - Photometer: 1 sine generator / 4 channels with independent amplitudes
 - Spectrometer: 1 sine generator / 2 channels with independent amplitudes
 - Adjustable DC biases (with on/off command):
 - Photometer: 12 generators for JFET + 1 for heater
 - Spectrometer: 3 generators for JFET + 1 for heater



DCU Specifications Overview (4)

- Bias generators ...
 - Specifications:
 - AC bias
 - Voltage range is 0 to 200 mV rms for bolometers and 0 to 500 mV for thermometers
 - Accuracy: 1 mV (equivalent to 8-bit DACs)
 - Frequency range: 50 to 300 Hz

DC bias

- Voltage range (Vss): 0 to -5 V
- Output current: 5 mA max



DCU Specifications overview (5)

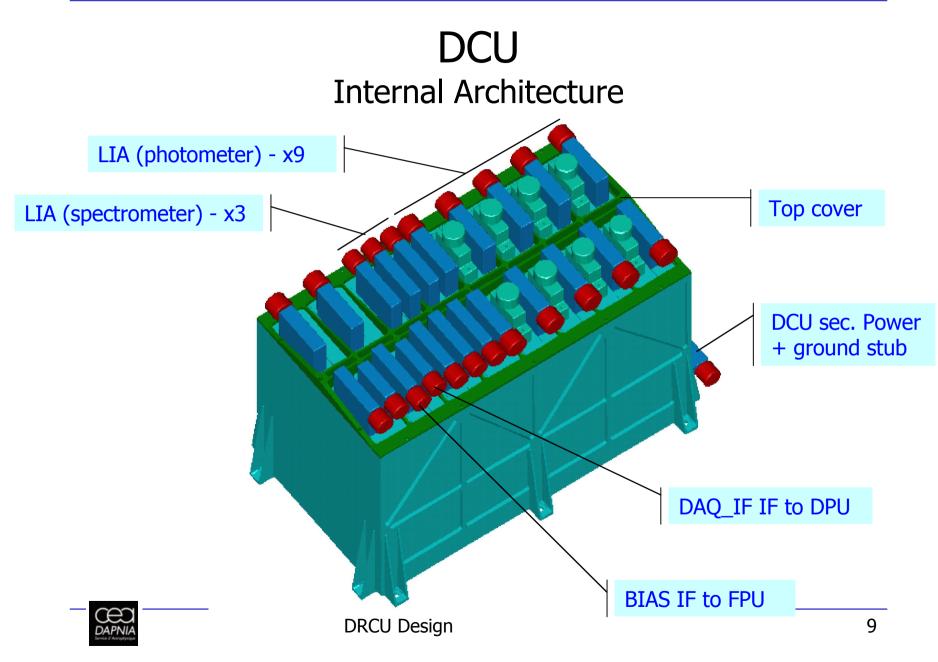
- Data acquisition & DPU interface
 - Functions: digitize signals (from bolometers & H/K parameters), built / transmit data formats, receive / decode low-level commands.
 - Specifications:
 - Digitizing resolution: 19 bits (16-bit ADC + 4-bit offset)
 - Frame rate : 1 to 1/256 of AC bias frequency (max. 300 Hz)
 - Frame acquisition time $\leq 3 \text{ ms}$
 - Data formats and Command are defined in DRCU ICD
 - Electrical interface : RS422

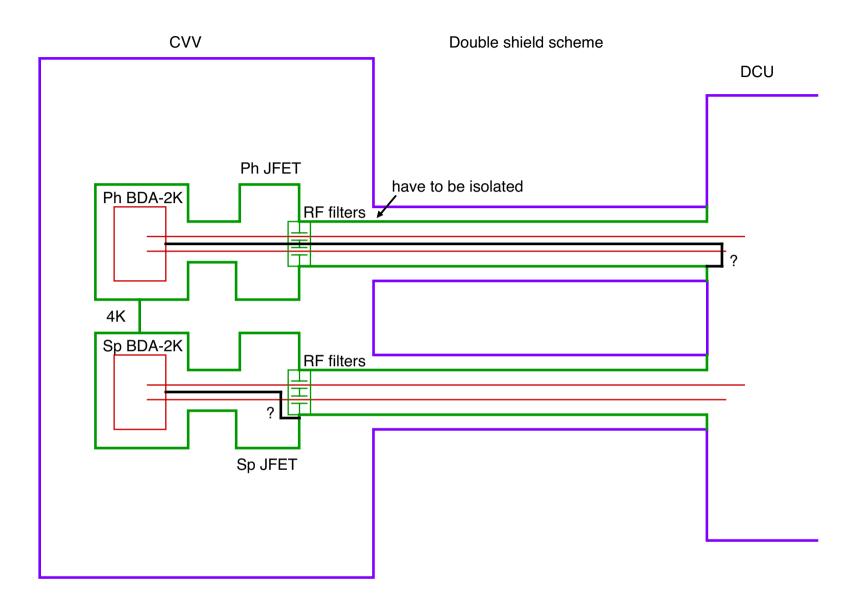


DCU Internal Architecture (1)

- Electrical
 - 5 board types:
 - LIA_P (Photometer Lock-In Amplifier) 9 x 32 analog channels
 - LIA_S (Spectrometer Lock-In Amplifier) 3 x 24 analog channels
 - BIAS (Bolometer/JFET Bias) 1 M + 1 R
 - DAQ_IF (Data Acquisition & DPU IF) 1 M + 1R
 - DCU_BP (backplane & LIA supplies linear regulators) 1 M/R
- Mechanical
 - Single board geometry & stiffeners
 - Total of 16 modules







Triple shield scheme

