Monthly Report – November 2001

Date:

28/11/2001

Work Package: **MCU** electronics

SPIRE-LAM-REP-001043

1. Subsystem Progress Since Project Inception

Prototyping:

- DSP 21020 Evaluation board purchased
- Preliminary software for SMEC and BSM control (3 PIDs) done
- Performances between dSpace and evaluation board control software done
- Control loop performances using GSFC prototypes and dSpace done
- SMEC prototype board done

MCU OM1

- MAC QM1 electronics layout finished
- MAC QM1 routing finished
- MAC QM1 Board received
- MAC QM1 Board Control Bus FPGA tests: electrical tests OK, DAC control
- MAC QM1 Board ADC validated

Oualification and Flight Model

First list of critical components done/Participation of final list with Tecnologica

2. Subsystem Progress This Month

- DDR passed in October
- Size of electronics board received from CEA
- Boards mechanical interfaces received from CEA
- Tests on MAC Board
- MAC QM1 Reading/Writing DSP-ADC/DAC test software OK
- Connector definition for Power supply OK
- Orcad layouts of Flight Model Electronics for DDR
- Detailed list of command review
- Definition of Harness pin out
- ACTEL FGA tools provided (Leonardo). CEA VHDL analysed with success
- MAC QM1 Board DSP: Arctangent calculations and optical encoder signals acquisition OK

3. Problem Areas

Remedial Action Interface with CEA generic communication

- FPGA to be validated
- Size of electronics board to be validated
- Mechanical and thermal design of the mechanical mountings boards to be validated
- Definition of interfaces with CEA: meeting 29/11/2001

4. Engineering Activities

Robust Control control system for digital controller under investigation with SUPELEC

5. Design Changes

MCU Boards temperature acquisition under investigation

6. PA/QA Activities

PA/QA engineer appointed: Gérard Rousset PA plan for call for tender to be written

7. Subsystem Management Issues

8. Actions Requiring Immediate Attention

- MCU Call for tender: under writing. 1st contact with Austrian Aerospace
- Mechanical and thermal design of the mechanical mountings boards to be validated following visit from Austrian Aerospace

9. Status of Previous Actions

10. Activities Yet to be Achieved

- Updating of docs following DDR
- Tests of MAC QM1 to be completed: EEPROM implementation, Boot mechanism, Encoder interface to be done
- List of components: passive parts for Tecnologica
- SMECm simulator hardware procurement under progress (DSPACE based compact system)
- SMECm CQM, DM + spare LVDT's procurement

11. Milestones		Status
01/03/2002	MAC QM1 model ready (internal	
01/09/2002	milestone)	
	Delivery of QM1 to CEA/SAp	
13. Schedule Changes		

None identified since DDR



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Work Package: SMECm

1. Subsystem Progress Since Project Inception

Prototypes:

- GSFC1 and 2 tested with commercial actuator and optical encoder
- Control loop performances using GSFC prototypes and dSpace done: mechanical modes identified

Actuator

Specifications written

Position sensors

Preliminary cryogenic tests on a prototype successful

Position sensor with LVDT's investigated: 2 implemented for absolute position and 2 implementable if necessary

Launch latch

Under design, based on the commercial product

2. Subsystem Progress This Month

- DDR passed in October
- STM design finalised
- Synchronisation device material chosen
- Actuator specifications written
- Studies at BE System reinitiated with STM/flight design
- Test set up for sub components (LVDT and Actuator) in progress preliminary tests done

	Test set up for sub-components (E v B T und Tietautor) in progress premimary tests done		
3. Problem Areas		Remedial Action	
	• Mass allocation insufficient	■ Action on system team (DDR?)	

4. Engineering Activities

BE System finite element analysis

Lifetests test-setup to be designed

5. Design Changes

None

6. PA/QA Activities

PA/QA engineer appointed: Gérard Rousset

7. Subsystem Management Issues

SMECm subsystem WPs and detailed schedule is to be updated

8. Actions Requiring Immediate Attention

Mass budget to be updated (harness)

9. Status of Previous Actions

Call for tender postponed till beginning 2002 (no need for the STM and CQM)

10. Activities Yet to be Achieved

- Pivots to be designed by BE System
- Prototype actuator and launch latch(es) to be built and tested
- Flight designed optical encoder to be cryogenically tested
- LVDT to be tested

11. Milestones		Status
June 2002	SMECm STM delivered to RAL	
13. Schedule Changes		

None identified



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Work Package: Mirrors				
1. Subsystem Progress Since Project Inception				
Optical design:				
Frozen				
Mirror manufacture				
Successful discussion with MECASEM for optical	I surface machining. (Minor problems)			
Alignment tools design				
Under progress				
2. Subsystem Progress This Month				
Big off-axis mirror prototype manufactured and co	ontrolled : undulations detected			
3 sets of blanks for the small axi-symetric mirrors of	done at LAM, except interface finish			
3. Problem Areas	Remedial Action			
Mirror mounting procedure during surface	Correction in progress			
machining				
4. Engineering Activities				
Manufacturing tool for off axis mirrors to be modif	ïed			
5. Design Changes				
None				
6. PA/QA Activities				
PA/QA engineer appointed : Gérard Rousset				
7. Subsystem Management Issues				
Mirrors subsystem WPs and detailed schedule to	be updated			
8. Actions Requiring Immediate Attention				
The mounting procedure				
9. Status of Previous Actions				
/				
10. Activities Yet to be Achieved				
Small blanks interface to be finished				
• 3 sets of Off axis and big axi-symetric blanks t	to be manufactured			
All mirrors optical surface to be manufactured				
All mirrors to be cleaned, controlled, bake-outed				

Alignment tools to be manufactured

11. Milestones		Status
13. Schedule	Changes	
None identified		