



**HERSCHEL
SPIRE**

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Issue: **1.1**

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SPIRE Cryostat Contract Milestone Dates

Distribution List:

RAL	Bruce Swinyard	x
	Mark Harman	x
	Richard Day (OM)	x
	Janet Charles (Contracts)	x
AS Scientific	Colin Hillier	x
	Beth Evans	x
Stainless Metalcraft	Martin Lawrence	x



Change Record

Date	Index	Affected Pages	Remarks
04-Oct-2001	Issue 1.0	All	Baseline Milestone Plan
12-Oct-2001	Issue 1.1	2	Correction to typo in CVV Assembly date Milestone date for drawing sign off added at ASSP's request. Responsibility for CVV inspection corrected. CVV GA Drawings Received on 15-Oct-2001

Milestone Dates

Milestone	Resp.	Baseline	Current	Actual
CVV GA drawings completed	SM	05-10-2001	05-10-2001	15-Oct-2001
Sign off CVV Drawings	RAL	26-10-2001	26-10-2001	
CVV Detailed drawings complete	SM	02-11-2001	02-11-2001	
CVV Procurement completed	SM	09-11-2001	09-11-2001	
CVV Fabrication completed	SM	21-12-2001	21-12-2001	
CVV Assembly completed	SM	25-01-2002	25-01-2002	
CVV Inspection	ASSP	08-02-2002	08-02-2002	
CVV Delivery to ASSP	SM	11-02-2002	11-02-2002	
Receive parts for cryostat	ASSP	30-11-2001	30-11-2001	
Manufacture of inner vessels completed	ASSP	19-02-2002	19-02-2002	
Integration of inner vessels completed	ASSP	02-04-2002	02-04-2002	
Cryostat ready for trials	ASSP	19-04-2002	19-04-2002	
Cryostat Tests	ASSP	07-05-2002	07-05-2002	
Deliver to RAL	ASSP	19-05-2002	19-05-2002	